

**CONTINUATION SHEET****Reference No. of Document Being Continued**

Page 11 of 18

PIIN/SIIN DAAE20-01-P-0246

MOD/AMD

**Name of Offeror or Contractor:** BLANCHARD METALS PROCESSING CO

(b) Your quality system may be based on (1) international quality standards such as ISO 9003, or (2) commercial, or (3) national quality standards. You represent that your performance under this contract will be in accordance with your quality system, which is in compliance with:

- ( ) ISO 9001
- ISO 9002
- ( ) ISO 9003
- ( ) QS 9000
- ( ) ANSI/ASQ 9001
- ( ) ANSI/ASQ 9002
- ( ) ANSI/ASQ 9003

(c) Certification of compliance for the quality system you identify above, by an independent standards organization or auditor, is not required.

(d) At any point during contract performance, we have the right to review your quality system to assess its effectiveness in meeting contract requirements.

(End of clause)

(ES7023)

## INITIAL PRODUCT INSPECTION (IPI)

An Initial Product Inspection (IPI) shall be performed consisting of "First Piece Inspection" of three (3) units taken from the Initial Production Lot. Notify the ARDEC POC at least five working days prior to the start of the IPI (ARDEC representative may witness the IPI.) An inspection of all dimensions must be accomplished and documented with actual measurement (check mark will not be accepted unless a calibrated gage is used, and the check mark indicates compliance with this measurement.) All required certifications shall be obtained which verify compliance to the requirements. All required testing must be performed. Review and approval of the required data must be coordinated with the on-site Government Quality Assurance Representative (QAR). A letter/e-mail will then be forwarded to the ARDEC POC, with a copy furnished to the TACOM-RI PCO, with a concurrence line for the DCMC QAR, once the IPI has satisfactorily been completed. This letter/e-mail will also identify serial numbers of the parts inspected. ARDEC POC shall be notified immediately, should the contractor make any production process changes including vendor/supplier changes after the initial IPI. An ADDITIONAL IPI shall be performed whenever a CHANGE is made to the production process that may affect quality such as: tooling change, ECP, or new vendor part is utilized. IPIs for additional production process changes shall identify by serial number when the new process will be cut into production units. THE APPROVAL PROCESS FOR ADDITIONAL IPIs SHALL BE THE SAME AS APPROVAL FOR THE INITIAL IPI. Please notify the PCO at least five working days prior to commencement of the IPI to permit the QA POC to participate, if available.

ARDEC POC is: Ms. Marlys Klindt  
TACOM-ARDEC  
AMSTA-AR-QAW-C  
Rock Island, IL 61299-7300  
(309) 782-7600  
klindtm@ria.army.mil

\*\*\* END OF NARRATIVE E 001 \*\*\*

## DELIVERIES OR PERFORMANCE

This document incorporates one or more clauses by reference, with the same force and effect as if they were given in full text. Upon request, the Contracting Officer will make their full text available. Also, the full text of a clause may be accessed electronically at these addresses:

<http://www.arnet.gov/far/> or [www.acq.osd.mil/dp/dars](http://www.acq.osd.mil/dp/dars)

If the clause requires additional or unique information, then that information is provided immediately after the clause title.