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PLEASE DO NOT RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT / PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.

OMB No 0704-0188  
 2. PROCURING ACTIVITY NO. L8T1007  
 3. DODAAC

L8T1007

4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) <b>BENET LABORATORIES AMSTA-AR-CCB-DD</b>		b. ADDRESS (Street, City, State, Zip Code) <b>WATERVLIE, NY 12189-4050</b>		5. CLASS OF ECP	
				6. JUST. CODE <b>D</b>	7. PRIORITY <b>R</b>

8. ORIGINATOR			9. BASELINE AFFECTED		
a. MODEL/TYPE <b>M1A1</b>	b. CAGE CODE <b>19200</b>	c. SYSTEM DESIGNATION <b>TANK, COMBAT</b>	<input type="checkbox"/> FUNCTIONAL	<input checked="" type="checkbox"/> PRODUCT	
			<input type="checkbox"/> ALLOCATED		

8. ECP NO. <b>L8T1007</b>		a. TYPE <b>F</b>	f. REV	10. OTHER SYS./CONFIG. ITEMS AFFECTED	
				<input type="checkbox"/> YES	<input checked="" type="checkbox"/> NO

11. SPECIFICATIONS AFFECTED				12. DRAWINGS AFFECTED			
CAGE CODE	Specification/Document No.	REV.	SCN	CAGE CODE	NUMBER	REV.	NOR
a. SYSTEM							
b. DEVELOPMENT	<b>N/A</b>				<b>SEE ATTACHED SHEET</b>		
c. PRODUCT							

13. TITLE OF CHANGE  
**TUBE HOLDER PAD MODIFICATION**

14. CONTRACT NO. AND LINE ITEM		15. PROCURING CONTRACTING OFFICER	
		a. NAME (First, Middle Initial, Last)	
		b. CODE	c. Telephone No.

16. CONFIGURATION ITEM NOMENCLATURE <b>TOOL KIT, GUN TUBE 9338574</b>			17. IN PRODUCTION	
			<input checked="" type="checkbox"/> YES	<input type="checkbox"/> NO

18. ALL LOWER LEVEL ITEMS AFFECTED		
a. NOMENCLATURE <b>SEE ATTACHED SHEET</b>	b. PART NO. <b>SEE ATTACHED SHT.</b>	c. NSN <b>SEE ATTACHED SHEET</b>

19. DESCRIPTION OF CHANGE  
**CHANGE MATERIAL FOR TUBE HOLDER PAD 12311012 FROM .25 INCH THICK RUBBER TO .50 INCH THICK ALUMINUM. UPDATE TUBE HOLDER ASSY 12311012 TO DEPICT NEW PAD CONFIGURATION AND REPLACE RIVET M24243/1C-B606 WITH M24243/1B608.**

20. NEED FOR CHANGE  
**RUBBER MATERIAL SPECIFIED ON DRAWING 12311012 IS NO LONGER AVAILABLE. ALUMINUM REPLACEMENT IS MORE DURABLE AND HAS BEEN FOUND TO FUNCTION ADEQUATELY. A LONGER RIVET IS REQUIRED AS THE ALUMINUM PAD IS .475 INCH THICK AS OPPOSED TO THE .25 THICK RUBBER PAD.**

21. PRODUCTION EFFECTIVITY BY SERIAL NUMBER	22. EFFECT ON PRODUCTION DELIVERY SCHEDULE
---	--

23. RETROFIT	
a. RECOMMENDED ITEM EFFECTIVITY	b. SHIP / VEHICLE CLASS AFFECTED
c. ESTIMATED KIT DELIVERY SCHEDULE	d. LOCATIONS OR SHIP / VEHICLE NUMBERS AFFECTED

24. ESTIMATED COSTS / SAVINGS UNDER CONTRACT	25. ESTIMATED NET TOTAL COSTS / SAVINGS
--	---

26. SUBMITTING ACTIVITY	b. TITLE
a. AUTHORIZED SIGNATURE <i>Phy Bar</i>	<b>Project Leader</b>

27. APPROVAL / DISAPPROVAL	
a. CLASS I	b. CLASS II
<input type="checkbox"/> APPROVAL RECOMMENDED <input type="checkbox"/> DISAPPROVAL RECOMMENDED	<input type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED
c. CLASS II	
<input type="checkbox"/> CONCUR IN CLASSIFICATION OF CHANGE <input type="checkbox"/> DO NOT CONCUR IN CLASSIFICATION OF CHANGE	

d. GOVERNMENT ACTIVITY	e. SIGNATURE	f. DATE SIGNED (YYMMDD)
------------------------	--------------	-------------------------

<b>APPROVAL</b>	h. GOVERNMENT ACTIVITY <b>TACOM - AMSTA-TR-E/TANK</b>	i. SIGNATURE <i>Jose R. Madis</i>	f. DATE SIGNED (YYMMDD) <b>1999 08 11</b>
-----------------	--	--------------------------------------	--

ECP L8T1007  
FORM 1692  
BLOCKS 12 AND 18

ECP PAGE 2 OF 9

PART NO.	NOMENCLATURE	REV.	NSN NO.	CAGE CODE	NOR
12311004	PAD	-	-	19200	1
12311012	TUBE HOLDER ASSY	C	5340012042692	19200	2

NOTICE OF REVISION (NOR)

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1. DATE (YYMMDD)

Form Approved  
OMB No. 0704-0188

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2. PROCURING  
ACTIVITY NO.

LBT1007

3. DODAAC

4. ORIGINATOR

a. TYPED NAME (First, Middle Initial, Last)

b. ADDRESS (Street, City, State, Zip Code)

US ARMY ARDEC  
BENET LABORATORIES/AMSTA-AR-CCB-DD  
WATERVLIET, NY 12189-4050

5. CAGE CODE

19200

6. NOR NO.

1

7. CAGE CODE

19200

8. DOCUMENT NO.

D12311004

9. TITLE OF DOCUMENT

PAD

10. REVISION LETTER

a. CURRENT

b. NEW

11. ECP NO.

LBT1007

12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES

TOOL KIT, GUN TUBE 9338574

NOR SHT

1 OF 4

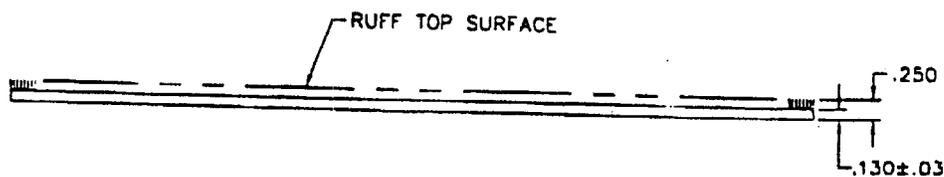
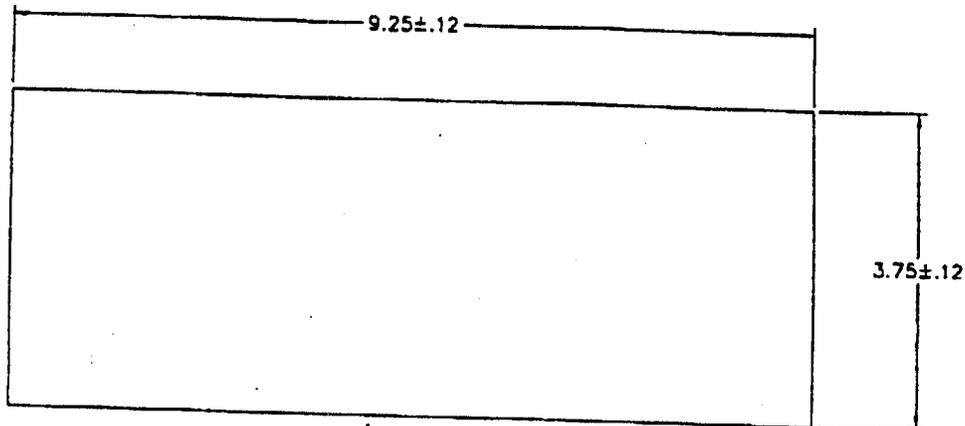
ECP SHT

3 OF 9

13. DESCRIPTION OF REVISION

ADD DISTRIBUTION STATEMENT C

CHANGE DEPICTION OF PAD, FROM:



14. THIS SECTION FOR GOVERNMENT USE ONLY

a. (X one)

(1) Existing document supplemented by this NOR may be used in manufacture.  
 (2) Revised document must be received before manufacturer may incorporate this change.  
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b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT

TACOM, AMSTA-TR-E/TANK

c. TYPED NAME (First, Middle Initial, Last)

JOSE R. MABESA

d. TITLE

MECH ENGR

e. SIGNATURE

*Jose R. Mabesa*

f. DATE SIGNED  
(YYMMDD)

1999 08 11

15a. ACTIVITY ACCOMPLISHING REVISION

b. REVISION COMPLETED (Signature)

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US ARMY ARDEC  
BENET LABORATORIES/AMSTA-AR-CCB-DD  
WATERVLIET, NY 12189-4050

5. CAGE CODE

19200

6. NOR NO.

1

7. CAGE CODE

19200

8. DOCUMENT NO.

D12311004

9. TITLE OF DOCUMENT

PAD

10. REVISION LETTER

a. CURRENT

b. NEW

11. ECP NO.

L8T1007

12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES

TOOL KIT, GUN TUBE 9338574

NOR SHT

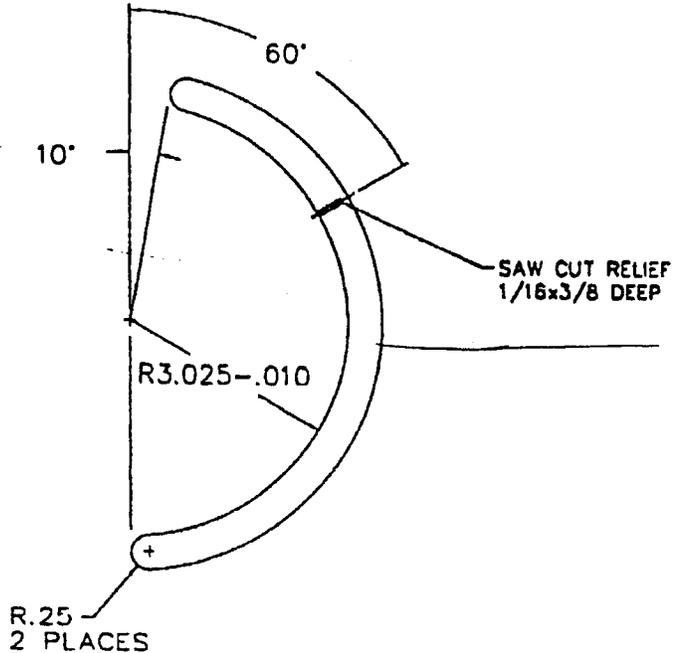
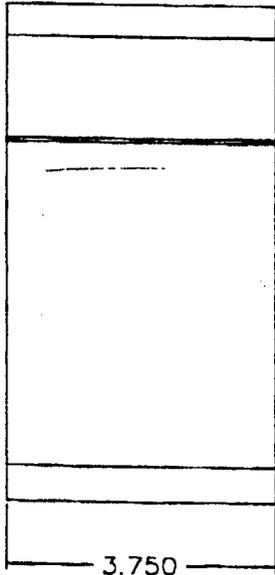
2 OF 4

ECP SHT

4 OF 9

13. DESCRIPTION OF REVISION

TO:



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b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT

c. TYPED NAME (First, Middle Initial, Last)

TACOM, AMSTA-TR-E/TANK

JOSE R. MABESA

d. TITLE

e. SIGNATURE

f. DATE SIGNED  
(YYMMDD)

MECH ENGR

*Jose R. Mabesa*

19990811

15a. ACTIVITY ACCOMPLISHING REVISION

b. REVISION COMPLETED (Signature)

c. DATE SIGNED  
(YYMMDD)

L8T1007

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1. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last)		3. DODAAC	
b. ADDRESS (Street, City, State, Zip Code) <b>US ARMY ARDEC BENET LABORATORIES/AMSTA-AR-CCB-DD WATERVLIET, NY 12189-4050</b>		5. CAGE CODE <b>19200</b>	
		6. NOR NO. <b>1</b>	
		7. CAGE CODE <b>19200</b>	
		8. DOCUMENT NO. <b>D12311004</b>	
9. TITLE OF DOCUMENT <b>PAD</b>		10. REVISION LETTER a. CURRENT b. NEW	
		11. ECP NO. <b>L8T1007</b>	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES <b>TOOL KIT, GUN TUBE 9338574</b>		NOR SHT <b>3 OF 4</b>	
		ECP SHT <b>5 OF 9</b>	
13. DESCRIPTION OF REVISION  <b>ZONES A8 AND B8 CHANGE:</b>  <b>FROM: "2. FOR REPAIR PARTS ORDERS ONLY: APPLY A WIRE TAG WHICH BEARS IDENTIFICATION MARKING IN ACCORDANCE WITH REQUIREMENTS PRESCRIBED BY MIL-STD-130:</b>  <b>19207-12311004 MFR (CODE IDENT)</b>  <b>1. MATERIAL: 'COML' BLUE RUFF TOP BELTING NO. 602 COMPOUND F.B. WRIGHT CO P.O. BOX 770 9999 MERCIER DEARBORN, MI 48121 CODE IDENT: 01697"</b>			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one) <input type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture.			
<input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change.			
<input checked="" type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT <b>TACOM, AMSTA-TR-E/TANK</b>		c. TYPED NAME (First, Middle Initial, Last) <b>JOSE R. MABESA</b>	
d. TITLE <b>MECH ENGR</b>		e. SIGNATURE <i>Jose R. Mabesa</i>	
		f. DATE SIGNED (YYMMDD) <b>1999 08 11</b>	
15a. ACTIVITY ACCOMPLISHING REVISION		b. REVISION COMPLETED (Signature)	
		c. DATE SIGNED (YYMMDD)	

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2. PROCURING ACTIVITY NO.  
**L8T1007**

3. DODAAC

4. ORIGINATOR  
 a. TYPED NAME (First, Middle Initial, Last)

b. ADDRESS (Street, City, State, Zip Code)  
**US ARMY ARDEC  
 BENET LABORATORIES/AMSTA-AR-CCB-DD  
 WATERVLIET, NY 12189-4050**

5. CAGE CODE  
**19200**

7. CAGE CODE  
**19200**

6. NOR NO.  
**1**

8. DOCUMENT NO.  
**D12311004**

9. TITLE OF DOCUMENT  
**PAD**

10. REVISION LETTER  
 a. CURRENT  
 b. NEW

11. ECP NO.  
**L8T1007**

12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES  
**TOOL KIT, GUN TUBE 9338574**

NOR SHT  
**4 OF 4**

ECP SHT  
**6 OF 9**

13. DESCRIPTION OF REVISION

TO:

**"3. REMOVE ALL BURRS AND SHARP EDGES.**

**2. FINAL PROTECTIVE FINISH:  
 FINISH 5.4.1 OF MIL-STD-171.**

**1. MATERIAL:  
 TUBING, ALUMINUM ALLOY 6061-T6,  
 PER WW-T-700/6, 7.00 O.D. X .50 WALL."**

**ZONE A3  
 IN TOLERANCE BLOCK, CHANGE:**

FROM:	" 2 PLACE ± .06	3 PLACE ± -	ANGLES ± - "
TO:	" 2 PLACE ± .06	3 PLACE ± .015	FRACTIONS ANGLES ± 1/64 ± 2° "

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a. (X one)

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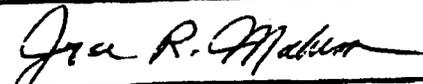
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b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT  
**TACOM, AMSTA-TR-E/TANK**

c. TYPED NAME (First, Middle Initial, Last)  
**JOSE R. MABESA**

d. TITLE  
**MECH ENGR**

e. SIGNATURE  


f. DATE SIGNED (YYMMDD)  
**19990811**

15a. ACTIVITY ACCOMPLISHING REVISION

b. REVISION COMPLETED (Signature)

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LBT1007

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19200

6. NOR NO.  
2

US ARMY ARDEC  
BENET LABORATORIES/AMSTA-AR-CCB-DD  
WATERVLIET, NY 12189-4050

7. CAGE CODE  
19200

8. DOCUMENT NO.  
K12311012

9. TITLE OF DOCUMENT  
TUBE HOLDER ASSY

10. REVISION LETTER

11. ECP NO.  
LBT1007

a. CURRENT  
C

b. NEW

12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES  
TOOL KIT, GUN TUBE 9338574

NOR SHT  
1 OF 3

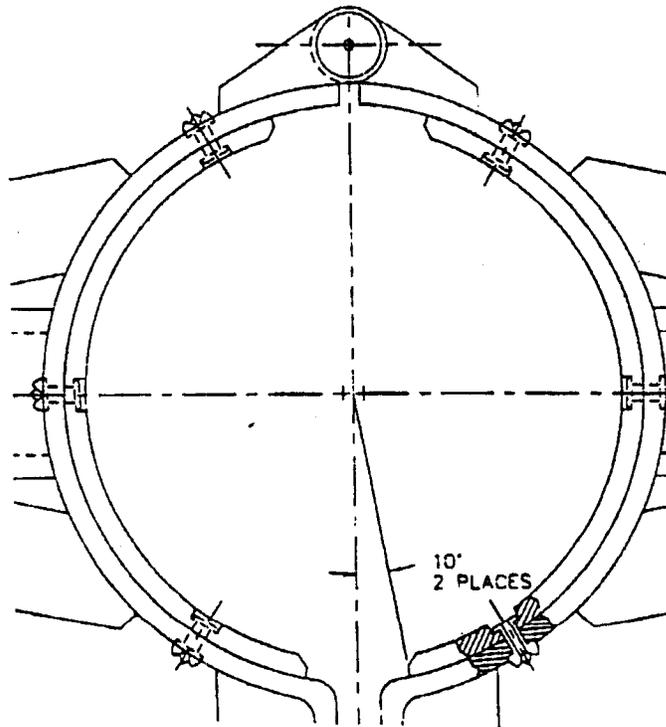
ECP SHT  
7 OF 9

13. DESCRIPTION OF REVISION

ADD DISTRIBUTION STATEMENT C

IN ZONES D6, E6 AND F6, CHANGE DEPICTION OF PAD 12311004 AND SPECIFIED ANGLE:

FROM:



14. THIS SECTION FOR GOVERNMENT USE ONLY

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TACOM, AMSTA - TR - E / TANK

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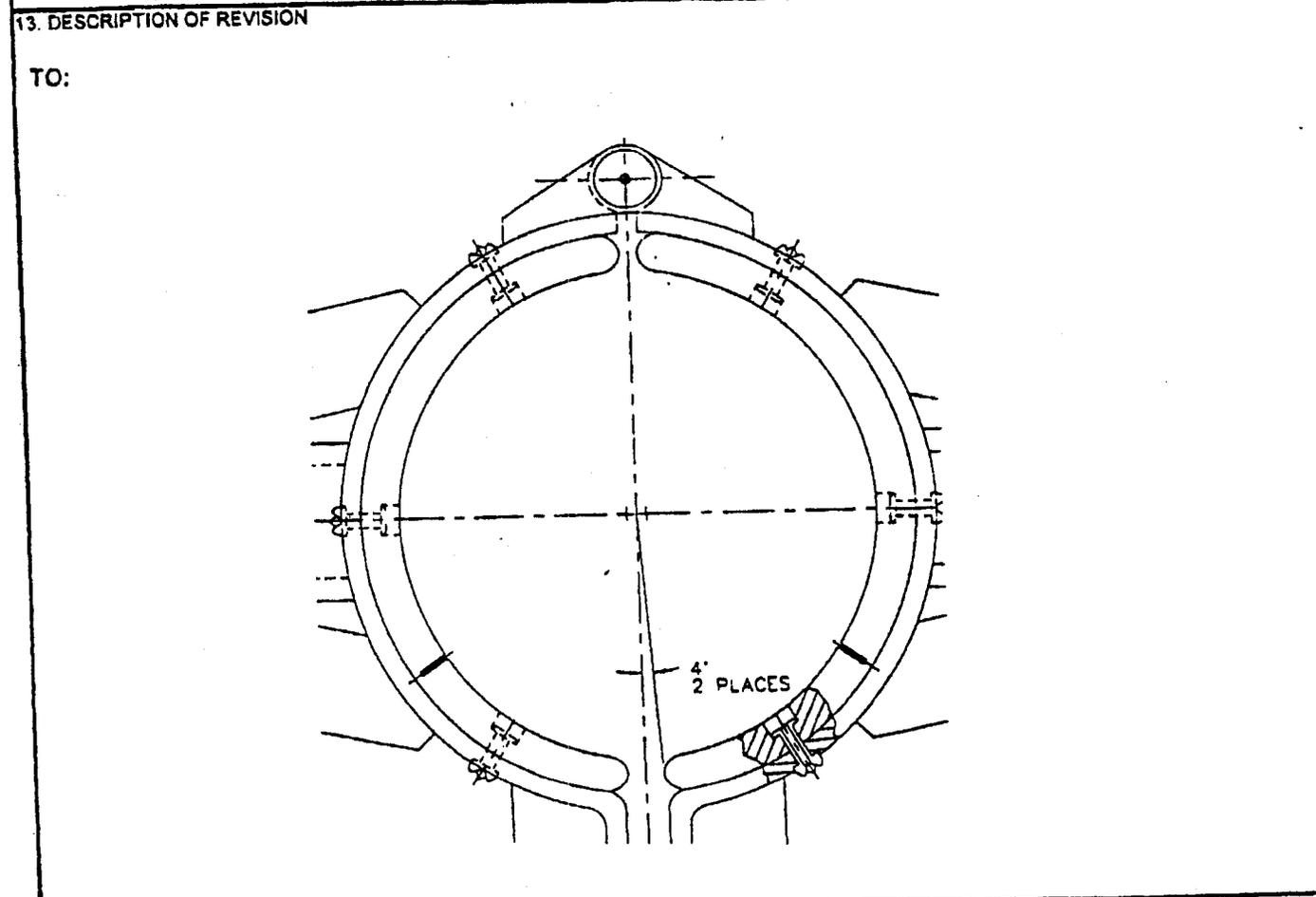
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		7. CAGE CODE <b>19200</b>	8. DOCUMENT NO. <b>K12311012</b>
9. TITLE OF DOCUMENT <b>TUBE HOLDER ASSY</b>		10. REVISION LETTER a. CURRENT <b>C</b>	
		b. NEW	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES <b>TOOL KIT, GUN TUBE 9338574</b>		NOR SHT <b>2 OF 3</b>	ECP SHT <b>8 OF 9</b>

11. ECP NO.  
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d. TITLE  
**MECH ENGR**

e. SIGNATURE  
*Jose R. Mabesa*

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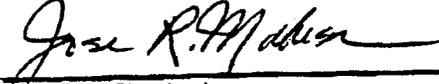
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 10. REVISION LETTER  
 a. CURRENT  
**C**  
 b. NEW

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**TOOL KIT, GUN TUBE 9338574**  
 NOR SHT  
**3 OF 3**  
 ECP SHT  
**9 OF 9**

13. DESCRIPTION OF REVISION  
**ZONE D5  
 CHANGE CALLOUT:**  
**FROM: "12-RIVET-M24243/1C-B606  
 PER SPEC MIL-R-24243/1  
 TRANSFER RIVET HOLE PATTERN FROM  
 TUBE HOLDER TO PADS  
 DRILL HOLES IN THE PADS TO .21±.03Ø  
 C'BORE PADS TO .38±.02Ø TO FABRIC  
 BASE X .12 DEEP  
 REMOVE ALL BURRS AND SHARP EDGES"**  
**TO: "12-RIVET-M24243/1B608  
 PER SPEC MIL-R-24243/1  
 TRANSFER RIVET HOLE PATTERN FROM  
 TUBE HOLDER TO PADS  
 DRILL HOLES IN THE PADS TO .21±.03Ø  
 C'BORE PADS TO .38±.02Ø X .23±.01 DEEP  
 REMOVE ALL BURRS AND SHARP EDGES"**  
**ZONE B12  
 IN NOTE 2, CHANGE:**  
**FROM: "19207-12311012"**  
**TO: "19200-12311012"**

14. THIS SECTION FOR GOVERNMENT USE ONLY  
 a. (X one)  (1) Existing document supplemented by this NOR may be used in manufacture.  
 (2) Revised document must be received before manufacturer may incorporate this change.  
 (3) Custodian of master document shall make above revision and furnish revised document.

b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT  
**TACOM, AMSTA-TR-E/TANK**  
 c. TYPED NAME (First, Middle Initial, Last)  
**JOSE R. MABESA**

d. TITLE  
**MECH-ENGR**  
 e. SIGNATURE  
  
 f. DATE SIGNED (YYMMDD)  
**1999 08 11**

15a. ACTIVITY ACCOMPLISHING REVISION  
 b. REVISION COMPLETED (Signature)  
 c. DATE SIGNED (YYMMDD)

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