

Foster, Myrna D

From: Larry Patrick [patrick@pica.army.mil]
Sent: Wednesday, January 22, 2003 8:00 AM
To: patrickl@ria.army.mil
Subject: M131F597M1 - sectionc

CONTRACT C WORKSHEET

PRON M131F597M1 AMC 1 AMSC G ATC FTL03

TDP 12591520 TDPL DATE 11/20/02

NSN 3040013444110 NOMENCLATURE CAM,CONTROL

ENGINEERING EXCEPTIONS: The following engineering changes apply to this
procurement action(s):

1) Drawing # 112591520 - Cam, Control

Change material note from:

1. Material: Alloy Steel E4340 per MIL-S-5000.

To: Material: AISI-SAE E4340 per SAE-AMS-S-5000 or AISI-SAE E4340 per
AMS 6484. Free-machng grades are not allowed.

Remove MIL-S-5000 from Spec Summary (Ref) Block.

Replace with: SAE-AMS-S-5000 Or AMS 6484.

2) Drawing #7309999 - General Data Governing Protective Finish

Remove MIL-L-3150 from drawing and Spec Summary (Ref) block.

Replace with MIL-PRF-3150.

Remove MIL-L-3150 from spec summary (ref) block.

Replace with: MIL-PRF-3150.

3) Drawing #8769450 - Touch-Up of Phosphated Surfaces Finishes After
Benching

Change note 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per
MIL-L-46167.

To: 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per
MIL-PRF-46167.

Remove MIL-L-46167 from Spec Summary (Ref) block & MIL-C-13931 from
Marking requirements Block & Spec Summary (Ref) block.

Replace with MIL-PRF-46167 & MIL-DTL-13931.

4) Drawing 12591520

Add to zone A-4

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