Broyles, Debby

From: Larry Patrick [patrick@pica.army.mil]
Sent: Thursday, May 29, 2003 8:00 AM
To: patrickl@ria.army.mil
Subject: M131F363M1 - sectionc

CONTRACT C WORKSHEET

PRON M131F363M1 AMC 1 AMSC G ATC FPS44

TDP 11580175 TDPL DATE 05/23/03

NSN 5305012920950 NOMENCLATURE SETSCREW

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 11580175	MIL-P-116	MIL-STD-2073-1
SPI 11580175	MIL-L-3150	MIL-PRF-3150
SPI 11580175	MIL-P-3420	MIL-PRF-3420
SPI 11580175	MIL-B-117	MIL-DTL-117

1)Drawing #11580175 - Detent (Lower)
Change material block from:
.27 -.46C AISI Alloy Steel per FED-STD-66.

To:
.27-.46C AISI-SAE Alloy (4XXX or 8XXX) Steel. Free-machining grades are not allowed.

3)Drawing #7309999 - General Data Governing Protective Finish
Remove MIL-L-3150 from drawing and Spec Summary (Ref) block.
Replace with MIL-PRF-3150.

Remove MIL-L-3150 from spec summary (ref) block.
Replace with: MIL-PRF-3150.

4)Drawing #8769450 - Touch-Up of Phosphated Surfaces Finishes After Benching
Change note 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-L-46167.
To: 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-PRF-46167.
Delete FED-STD-595, zone B-1 from Spec Summary Block.
Remove MIL-L-46167 & FED-STD-595 from Spec Summary (Ref) block & MIL-C-13931 from Marking requirements Block & Spec Summary (Ref) block.

Replace with MIL-PRF-46167 & MIL-DTL-13931.

GFM/GFE: DRAWING NO.

MYLARS REQUIRED (Check one): Y or X N

CERTIFICATION SIGNATURE(s)/CONCURRENCE

Eng