

**Broyles, Debby**

**From:** Betty Turner [bturner@pica.army.mil]  
**Sent:** Thursday, May 29, 2003 6:55 AM  
**To:** turnerb@ria.army.mil  
**Subject:** M131F461M1 - sectionc

CONTRACT C WORKSHEET

PRON M131F461M1                      AMC 1                      AMSC G                      ATC FTMGG

TDP 12577246    TDPL DATE 05/23/03

NSN 5340013060724                      NOMENCLATURE CATCH ASSEMBLY

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 12577246	MIL-B-121	MIL-PRF-121
SPI 12577246	MIL-B-117	MIL-DTL-117

SPI 12577246 is Distribution Statement A: Unlimited.

- 1) Drawing #12577250 - Link
- 2) Drawing #12577251 - Bended Plate
- 3) Drawing #12577253 - Link

Change material note 2 from:

2. Material: "C" Carbon Steel AISI 1016 per FED-STD-66. Hot Rolled and Normalized.

To:

2. Material: AISI-SAE 1016 Carbon Steel. Hot Rolled and Normalized. Merchant Quality and Free-machining grades are not allowed.

- 4) Drawing #12577255 - Binder

Change material note 2 from:

2. Casting per Drawing C11577275, comp 7, Class B or .17-.24C, Plain Carbon Steel, AISI 10XX.

To:

2. Material: Casting per Drawing C11577275 Comp 7, Class B or .17-.24C AISI-SAE Carbon (10XX) Steel. Merchant Quality and Free-machining grades are not allowed.

- 5) Drawing #12577257 - Plate, Triangular

Change material note 2 from:

2. Material: "C" Carbon Steel AISI 1016 per FED-STD-66. Hot Rolled and Normalized.

To:

2. Material: AISI-SAE 1016 Carbon Steel. Hot Rolled and Normalized. Merchant Quality and Free-machining grades are not allowed.

- 6) Drawing #11577275 - Steel Castings (General Data dwg.)

In Soundness note sheet 1.

Delete: "MIL-STD-453 Quality Level 2."

Replace with: ASTM E1742 Quality Level 2.)

Remove: MIL-STD-453 from spec summary (ref) block.

Replace with: ASTM E1742.

- 7) Drawing 12577246, 12577249 NOTE 4

From: Marking shall be coated with clear lacquer TT-L-50

TO: TT-L-50 is cancelled with on replacement. Use best commercial practices.

8) Drawing 12577249, 12577252, 12577254 change note 2  
From: Weldings, MIL-STD-1261, class 1.  
To: Weld in accordance with AWS D1.1

GFM/GFE: DRAWING NO.

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MYLARS REQUIRED (Check one):      Y or X N