



Change material note 2 from:

2. Material: .28- .50C Plain Carbon Steel AISI 10XX.

To:

2. Material: .28-.50C AISI-SAE Carbon (10XX) Steel.

Merchant Quality and Free-machining grades are not allowed.

CONTRACT C WORKSHEET

PRON M131F439M1

AMC 1

AMSC G

ATC FTMGG

TDP 12900936

TDPL DATE 06/12/03

NSN 1015012853085 NOMENCLATURE SUPPORT,ELEVATING A

7) Drawing #12900943 - Plate Spacer

8) Drawing #12900945 - Base

9) Drawing #12900946 - Bipod Crank

Change material note 2 from:

2. Material: .13 -.34C Plain Carbon Steel, AISI 10XX.

To:

2. Material: .13-.34C AISI-SAE Carbon (10XX) Steel. Merchant Quality and Free-machining grades are not allowed.

10) Drawing #12900947 - Plate

11) Drawing #12900948 - Plate

12) Drawing #12900949 - Plate

Change material note 2 from:

2. Material: .13 -.28C Plain Carbon Steel AISI 10XX. Normalized or Annealed.

To:

2. Material: .13-.28C AISI-SAE Carbon (10XX) Steel. Normalized or Annealed.

Merchant Quality and Free-machining grades are not allowed.

13) Drawing #12900951 - Tube

14) Drawing #12900952 - Rib

15) Drawing #12900953 - Support

16) Drawing #12900954 - Support

17) Drawing #12900955 - Rod End Clevis

Change material note 2 from:

2. Material: .13 -.34C Plain Carbon Steel, AISI 10XX.

To:

2. Material: .13-.34C AISI-SAE Carbon (10XX) Steel. Merchant Quality and Free-machining grades are not allowed.

18) Drawing #12900956 - Spacer Plate

Change material note 2 from:

2. Material: .34C Plain Carbon Steel, AISI 10XX.

To:

2. Material: .34C AISI-SAE Carbon (10XX) Steel. Merchant Quality and Free-machining grades are not allowed.

19) Drawing #12900959 - Handle

Change material note 2 from:

2. Material: .13 -.34C Plain Carbon Steel, AISI 10XX.

To:

2. Material: .13-.34C AISI-SAE Carbon (10XX) Steel. Merchant Quality and Free-machining grades are not allowed.

20) Drawing #12900960 - Straight Headed Pin

Change material note 2 from:

2. Material: .38-.50C Alloy Steel, AISI 4XXX or 8XXX.

To:

2. Material: .38-.50C AISI-SAE Alloy (4XXX or 8XXX) Steel. Free-machining grades are not allowed.

CONTRACT C WORKSHEET

PRON M131F439M1

AMC 1

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TDP 12900936

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NOMENCLATURE SUPPORT,ELEVATING A

21) Drawing #12900961 - Sleeve Bushing

Change note 2 from:

2. Material: Copper Alloy, ASTM B103 or B139m, C52100 or C51000, C51900, C52400, C51100, C53200 and C53400.

To: Copper Alloy UNS C51000, C51100, C51900, C52100, C52400 or C53400 per ASTM B103 or Alloy UNS C51000, C52100, C52400 or C53400 per ASTM B139.

22) Drawing #12900962 - Straight Headed Pin

Change material note 2 from:

2. Material: .27 -.46C Alloy Steel, AISI 4XXX or AISI 8XXX.

To:

2. Material: .27-.46C AISI-SAE Alloy (4XXX or 8XXX) Steel. Free-machining grades are not allowed.

23) Drawing #12900963 - Straight Headed Pin

Change material note 2 from:

2. Material: .13 -.34C Plain Carbon Steel, AISI 10XX.

To:

2. Material: .13-.34C AISI-SAE Carbon (10XX) Steel. Merchant Quality and Free-machining grades are not allowed.

24) Drawing #12900966 - Straight Headed Pin

Change material note 2 from:

2. Material: .38-.50C Alloy Steel, AISI 4XXX or 8XXX.

To:

2. Material: .38-.50C AISI-SAE Alloy (4XXX or 8XXX) Steel. Free-machining grades are not allowed.

25) Drawing #12900967 - Mounting Bracket

Change material note 2 from:

2. Material: .13 -.34C Plain Carbon Steel, AISI 10XX. Hot Rolled

To:

2. Material: .13-.34C AISI-SAE Carbon (10XX) Steel. Hot Rolled. Merchant Quality and Free-machining grades are not allowed.

26) Drawing #12900971- Catch

Change material note 2 from:

2. Material: Casting per Dwg C11577275, Comp 2 or 3, Class B & E, or .37-.46C Alloy Steel, AISI 4XXX.

To:

2. Material: Casting per Dwg C11577275, Comp 2 or 3, Class B & E, or .37-.46C Alloy Steel, AISI-SAE (4XXX or 8XXX). Free-machining grades are not allowed.

27) Drawing #12901004 - Lock Nut

Change material note 2 from:

2. Material: .13 -.34C Plain Carbon Steel, AISI 10XX.

To:

2. Material: .13-.34C AISI-SAE Carbon (10XX) Steel. Merchant Quality and

