Attachment 002
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Broyles, Debby

From: Betty Turner [bturner@pica.army.mil]
Sent: Wednesday, May 28, 2003 11:08 AM
To: turnerb@ria.army.mil
Subject: M131F516M1 - sectionc

CONTRACT C WORKSHEET

PRON M131F516M1 AMC 1 AMSC G ATC FTMDD

TDP 11580008 TDPL DATE 05/23/03

NSN 5340014366423 NOMENCLATURE DISK,SOLID,PLAIN

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 11580008	MIL-P-116	MIL-STD-2073-1
SPI 11580008	MIL-L-3150	MIL-PRF-3150
SPI 11580008	MIL-P-3420	MIL-PRF-3420
SPI 11580008	MIL-B-117	MIL-DTL-117
SPI 11580008	MIL-STD-1190	ASTM-D3951

SPI 11580008 is Distribution Statement A: Unlimited.

1) Drawing #11580008 - Disk, Solid Plane

Change material note from:
Material: .34C Max. AISI "C" Carbon or Alloy Steel per FED-STD-66. Normalized or Annealed.
To:
Material: .34C Max. AISI-SAE Carbon (10XX) Steel or Alloy (4XXX or 8XXX) Steel. Normalized or Annealed. Merchant Quality and Free-machining grades are not allowed.

Remove FED-STD-66 from Spec Summary (Ref) block

2) Drawing #7309999 - General Data Governing Protective Finish
Remove MIL-L-3150 from drawing and Spec Summary (Ref) block.
Replace with MIL-PRF-3150.

Remove MIL-L-3150 from spec summary (ref) block.
Replace with: MIL-PRF-3150.

3) Drawing #8769450 - Touch-Up of Phosphated Surfaces Finishes After Benching
Change note 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-L-46167.
To: 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-PRF-46167.
Delete FED-STD-595, zone B-1 from Spec Summary Block.
Remove MIL-L-46167 & FED-STD-595 from Spec Summary (Ref) block & MIL-C-13931 from Marking requirements Block & Spec Summary (Ref) block.

Replace with MIL-PRF-46167 & MIL-DTL-13931.

GFM/GFE: DRAWING NO.

MYLARS REQUIRED (Check one): Y or X N

CERTIFICATION SIGNATURE(s)/CONCURRENCE