

3) Drawing #12591489

Change material note from:

1. Material: .26-.46C AISI ALLOY (4XXX or 8XXX only) steel.

To: 1. Material: .26-.46C AISI-SAE Alloy (4XXX or 8XXX) steel. Free machining grades are not allowed.

4) Drawing #7309999 - General Data Governing Protective Finish

Remove MIL-L-3150 from drawing and Spec Summary (Ref) block.

Replace with MIL-PRF-3150.

Remove MIL-L-3150 from spec summary (ref) block.

Replace with: MIL-PRF-3150.

5) Drawing #8769450 - Touch-Up of Phosphated Surfaces Finishes After Benching

Change note 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-L-46167.

To: 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-PRF-46167.

Delete FED-STD-595, zone B-1 from Spec Summary Block.

Remove MIL-L-46167 & FED-STD-595 from Spec Summary (Ref) block & MIL-C-13931 from Marking requirements Block & Spec Summary (Ref) block.

Replace with MIL-PRF-46167 & MIL-DTL-13931.

CLIN 0004:

PRON M131F742 AMC 1 AMSC G ATC FTL03
TDP 12591517 TDPL DATE 04/08/03
NSN 1015013407750 NOMENCLATURE HOUSING PLUNGER

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 12529517	MIL-P-116	MIL-STD-2073-1
SPI 12529517	MIL-L-3150	MIL-PRF-3150
SPI 12529517	MIL-B-121	MIL-PRF-121
SPI 12529517	MIL-B-117	MIL-DTL-117

1) Drawing #7309999 - General Data Governing Protective Finish

Remove MIL-L-3150 from drawing and Spec Summary (Ref) block.

Replace with MIL-PRF-3150.

Remove MIL-L-3150 from spec summary (ref) block.

Replace with: MIL-PRF-3150.

2) Drawing #8769450 - Touch-Up of Phosphated Surfaces Finishes After Benching

Change note 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-L-46167.

To: 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-PRF-46167.

Remove MIL-L-46167 from Spec Summary (Ref) block & MIL-C-13931 from Marking requirements Block & Spec Summary (Ref) block.

Replace with MIL-PRF-46167 & MIL-DTL-13931.

3-Drawing 125911517
Add to zone A-7
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CLIN 0005:

PRON M131F743 AMC 1 AMSC G ATC FTL03
TDP 12591516 TDPL DATE 03/20/03
NSN 5360013407917 NOMENCLATURE SPRING, HELICAL

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 12591516	MIL-P-116	MIL-STD-2073-1
SPI 12591516	MIL-P-3150	MIL-PRF-3150
SPI 12591516	MIL-B-121	MIL-PRF-121
SPI 12591516	MIL-B-117	MIL-DTL-117

1) Drawing #7309998 - General Data Governing Protective Finish (Springs)

Change note (1) from:

(1) Black Oxide Coating, Class 1, Spec. MIL-C-13924.

To: (1) Black Oxide Coating, Class 1, per MIL-DTL-13924.

2) Drawing 7309998

Change note (2) from:

(2) Following the chromic acid dip, springs shall be thoroughly dried and coated with lubricating oil, preservative, general purpose, spec MIL-L-3150.

To: (2) Following the chromic acid dip, springs shall be thoroughly dried and coated with lubricating oil, preservative, general purpose, per MIL-PRF-3150.

Remove MIL-C-13924 & MIL-L-3150 from Spec Summary (Ref) block.

Replace with MIL-DTL-13924 & MIL-PRF-3150.

3-Drawing 12591516

Add to zone A-4

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CLIN 0006:

PRON M131F744	AMC 1	AMSC G	ATC FTL03
TDP 12591490		TDPL DATE	05/07/03
NSN 1015013407926	NOMENCLATURE SPRING COMPRESS		

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 12591490	MIL-P-116	MIL-STD-2073-1
SPI 12591490	MIL-L-3150	MIL-PRF-3150
SPI 12591490	MIL-B-121	MIL-PRF-121
SPI 12591490	MIL-B-117	MIL-DTL-117

1) Drawing #7309998 - General Data Governing Protective Finish (Springs)

Change note (1) from:

(1) Black Oxide Coating, Class 1, Spec. MIL-C-13924.

To: (1) Black Oxide Coating, Class 1, per MIL-DTL-13924.

Change note (2) from:

(2) Following the chromic acid dip, springs shall be thoroughly dried and coated with lubricating oil, preservative, general purpose, spec MIL-L-3150.

To: (2) Following the chromic acid dip, springs shall be thoroughly dried and coated with lubricating oil, preservative, general purpose, per MIL-PRF-3150.

Remove MIL-C-13924 & MIL-L-3150 from Spec Summary (Ref) block.

Replace with MIL-DTL-13924 & MIL-PRF-3150.

3-Drawing 12591490

Add to zone A-4

LIMITED RIGHTS LEGEND

portions thereof marked with this legend must also reproduce this legend.

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United States Army; (Specific Authority: 18 USC 1905), (25 April 1985).

DOCUMENT	DELETE	REPLACE WITH
SPI 2591480	MIL-P-116	MIL-STD-2073-1
SPI 2591480	MIL-B-121	MIL-PRF-121
SPI 2591480	MIL-STD-1190	ASTM D3951

CLIN 0009:

PRON M131F747M1	AMC 1	AMSC G	ATC FTL03
TDP 12591495		TDPL DATE	04/15/03
NSN 5315013426795	NOMENCLATURE KEY,MACHINE		

ENGINEERING EXCEPTIONS: The following engineering changes apply to
this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 12591495	MIL-P-116	MIL-STD-2073-1
SPI 12591495	MIL-B-121	MIL-PRF-121
SPI 12591495	MIL-STD-1190	ASTM D3951

1)Drawing #12591495 - Key, Machine

Change material note from:

1. Material: .26-.46C AISI Alloy (4XXX or 8XXX only) Steel.
To: 1. Material: .26-.46C AISI-SAE Alloy (4XXX or 8XXX) Steel.
Free-machining grades are not allowed.

2) Drawing #7309999 - General Data Governing Protective Finish

Remove MIL-L-3150 from drawing and Spec Summary (Ref) block.
Replace with MIL-PRF-3150.

Remove MIL-L-3150 from spec summary (ref) block.

Replace with: MIL-PRF-3150.

3)Drawing #8769450 - Touch-Up of Phosphated Surfaces Finishes After
Benching

Change note 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant
per MIL-L-46167.

To: 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per
MIL-PRF-46167.

Delete FED-STD-595, zone B-1 from Spec Summary Block.

Remove MIL-L-46167 & FED-STD-595 from Spec Summary (Ref) block &
MIL-C-13931 from Marking requirements Block & Spec Summary (Ref)
block.

Replace with MIL-PRF-46167 & MIL-DTL-13931.

4-Drawing 12591495
Add to zone A-4

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CLIN 0010:

PRON M131F748M1	AMC 1	AMSC G	ATC FTL03
TDP 12591545		TDPL DATE	03/18/03
NSN 1015013426866	NOMENCLATURE PIN, FIRING		

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 12591545	MIL-L-3150	MIL-PRF-3150
SPI 12591545	MIL-B-121	MIL-PRF-121
SPI 12591545	MIL-B-117	MIL-DTL-117

1) Drawing #7309999 - General Data Governing Protective Finish
Remove MIL-L-3150 from drawing and Spec Summary (Ref) block.
Replace with MIL-PRF-3150.

Remove MIL-L-3150 from spec summary (ref) block.
Replace with: MIL-PRF-3150.

2) Drawing #8769450 - Touch-Up of Phosphated Surfaces Finishes After Benching
Change note 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-L-46167.
To: 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-PRF-46167.

Remove MIL-L-46167 from Spec Summary (Ref) block & MIL-C-13931 from Marking Requirements Block & Spec Summary (Ref) block.

Replace with MIL-PRF-46167 & MIL-DTL-13931

3-Drawing 12591545
Add to zone A-4
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CLIN 0011:

PRON M131F749 AMC 1 AMSC G ATC FTL03
TDP 12591491 TDPL DATE 05/01/03
NSN 1015013431904 NOMENCLATURE LEVER, OPERATING, SEAR

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 12591491	MIL-P-116	MIL-STD-2073-1
SPI 12591491	MIL-B-121	MIL-PRF-121
SPI 12591491	MIL-STD-1190	ASTM D3951

1) Drawing #12591491 - Lever Operating Sear
Change note (1) from:
1. Material:
.37-.46C AISI Alloy (4XXX or 8XXX only) Steel.
Quench and Temper to HRC 31-36.
To: 1. Material:
.37-.46C AISI-SAE Alloy (4XXX or 8XXX) Steel.
Free-machining grades are not allowed.
Quench and Temper to HRC 31-36.

Remove MIL-S-6090 from Spec Summary (Ref) block and note 6.
Replace with SAE-AMS-S-6090

2) Drawing #7309999 - General Data Governing Protective Finish
Remove MIL-L-3150 from drawing and Spec Summary (Ref) block.
Replace with MIL-PRF-3150.

Remove MIL-L-3150 from spec summary (ref) block.

Replace with: MIL-PRF-3150.

3) Drawing #8769450 - Touch-Up of Phosphated Surfaces Finishes After Benching
Change note 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-L-46167.
To: 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-PRF-46167.
Delete FED-STD-595, zone B-1 from Spec Summary Block.
Remove MIL-L-46167 & FED-STD-595 from Spec Summary (Ref) block & MIL-C-13931 from Marking requirements Block & Spec Summary (Ref) block.

Replace with MIL-PRF-46167 & MIL-DTL-13931.

4-Drawing 12591491
Add to zone A-4
LIMITED RIGHTS LEGEND
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CLIN 0012:

PRON M131R255M1	AMC 1	AMSC G	ATC FTL03
TDP 12591496		TDPL DATE	05/01/03
NSN 5360013440417	NOMENCLATURE SPRING,HELICAL,COMP		

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

1) Drawing #7309998 - General Data Governing Protective Finish (Springs)
Change note (1) from:
(1) Black Oxide Coating, Class 1, Spec. MIL-C-13924.
To: (1) Black Oxide Coating, Class 1, per MIL-DTL-13924.

Change note (2) from:
(2) Following the chromic acid dip, springs shall be thoroughly dried and coated with lubricating oil, preservative, general purpose, spec MIL-L-3150.

To: (2) Following the chromic acid dip, springs shall be thoroughly dried and coated with lubricating oil, preservative, general purpose, per MIL-PRF-3150.

Remove MIL-C-13924 & MIL-L-3150 from Spec Summary (Ref) block.
Replace with MIL-DTL-13924 & MIL-PRF-3150.

3-Drawing 12591496
Add to zone A-4

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CLIN 0013:

PRON M131R256 AMC 1 AMSC G ATC FTL03
TDP 12591479 TDPL DATE 05/01/03
NSN 1015013446022 NOMENCLATURE CATCH, RETAINING

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 12591479	MIL-P-116	MIL-STD-2073-1
SPI 12591479	MIL-B-121	MIL-PRF-121
SPI 12591479	MIL-STD-1190	ASTM D3951

1) Drawing #7309999 - General Data Governing Protective Finish
Remove MIL-L-3150 from drawing and Spec Summary (Ref) block.
Replace with MIL-PRF-3150.

Remove MIL-L-3150 from spec summary (ref) block.
Replace with: MIL-PRF-3150.

2) Drawing #8769450 - Touch-Up of Phosphated Surfaces Finishes After Benching
Change note 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant
per

MIL-L-46167.
To: 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per
MIL-PRF-46167.

Remove MIL-L-46167 from Spec Summary (Ref) block & MIL-C-13931 from Marking requirements Block & Spec Summary (Ref) block.

Replace with MIL-PRF-46167 & MIL-DTL-13931.

3-Drawing 12591479

Add to zone A-7

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CLIN 0014:

PRON M131R257	AMC 1	AMSC G	ATC FTL03
TDP 12591342		TDPL DATE	05/07/03
NSN 1015013446071	NOMENCLATURE SEAR ASSEMBLY		

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 12591342	MIL-P-116	MIL-STD-2073-1
SPI 12591342	MIL-B-121	MIL-PRF-121
SPI 12591342	MIL-STD-1190	ASTM D3951

1) Drawing #12591539 - Sear

Change Material note 1 from:

1. Material: .37-.46C AISI Alloy (4XXX or 8XXX only) Steel.

Quench & Temper to HRC 31-36.

To: 1. Material .37-.46C AISI-SAE Alloy (4XXX or 8XXX) Steel.

Free-machining grades are not allowed.

Quench & Temper to HRC 31-36.

2) Drawing #7309999 - General Data Governing Protective Finish

Remove MIL-L-3150 from drawing and Spec Summary (Ref) block.

Replace with MIL-PRF-3150.

Remove MIL-L-3150 from spec summary (ref) block.

Replace with: MIL-PRF-3150.

3) Drawing #8769450 - Touch-Up of Phosphated Surfaces Finishes After
Benching

Change note 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant
per

MIL-L-46167.

To: 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per
MIL-PRF-46167.

Remove MIL-L-46167 from Spec Summary (Ref) block & MIL-C-13931 from
Marking requirements Block & Spec Summary (Ref) block.

Replace with MIL-PRF-46167 & MIL-DTL-13931.

4-Drawing 12591539, 12591540, 12591541

Add to zone A-4

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