Broyles, Debby Attachment 002

From: Larry Patrick [patrick@pica.army.mil]
Sent: Friday, June 13, 2003 6:33 AM
To: patrickl@ria.army.mil
Subject: M131F509M1 - sectionc

CONTRACT C WORKSHEET

PRON M131F509M1 AMC 1 AMSC G ATC FTMDD

TDP 11579987 TDPL DATE 05/28/03

NSN 1015014371082 NOMENCLATURE HOUSING

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 11579987	MIL-P-116	MIL-STD-2073-1
SPI 11579987	MIL-L-3150	MIL-PRF-3150
SPI 11579987	MIL-P-3420	MIL-PRF-3420
SPI 11579987	MIL-B-117	MIL-DTL-117

SPI 11579987 is Distribution Statement A: Unlimited.

1) Drawing#11579987 - Housing, Cross Leveling
Change material block from:
.27 -.46C Plain Carbon or Alloy Steel per FED-STD-66.
To: .27 -.46C AISI-SAE Carbon (10XX) Steel or AISI-SAE Alloy (4XXX or 8XXX) Steel. Merchant Quality and Free-machining grades are not allowed.

Remove FED-STD-66 from Spec Summary (Ref) block.

2) Drawing #7309999 - General Data Governing Protective Finish
Remove MIL-L-3150 from drawing and Spec Summary (Ref) block.
Replace with MIL-PRF-3150.

Remove MIL-L-3150 from spec summary (ref) block.
Replace with: MIL-PRF-3150.

3) Drawing #8769450 - Touch-Up of Phosphated Surfaces Finishes After Benching
Change note 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-L-46167.
To: 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-PRF-46167.
Delete FED-STD-595, zone B-1 from Spec Summary Block.
Remove MIL-L-46167 & FED-STD-595 from Spec Summary (Ref) block & MIL-C-13931 from Marking requirements Block & Spec Summary (Ref) block.

Replace with MIL-PRF-46167 & MIL-DTL-13931.

DWG: 8769450:
Add "Distribution Statement A. Approved for public release; distribution is unlimited."

MYLARS REQUIRED (Check one): Y or X N

CERTIFICATION SIGNATURE(s)/CONCURRENCE

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