

CONTRACT C WORKSHEET

PRON M131F293M1 AMC 1 AMSC G ATC FPSPP

TDP 7660458 TDPL DATE 11/20/02

NSN 5985008706277 NOMENCLATURE GEAR-PRISM OPTICAL

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

Add distribution statement A to all drawings.

A-A-2962 to master painter institute reference #48 interior alkyd gloss MPI gloss level 4.

DOCUMENT	DELETE	REPLACE WITH
SPI 7660458	MIL-O-16898	The following narrative:

****CLEANING OF OPTICAL SURFACES SHALL BE AS FOLLOWS:**

--LOOSE PARTICLES OF DUST SHALL BE REMOVED FROM THE SURFACE OF THE OPTICAL ELEMENTS WITH A CAMEL HAIR BRUSH.

--THE SURFACES SHALL BE WIPED WITH A CIRCULAR MOTION USING COTTON, LENS TISSUE PAPER OR FRESHLY LAUNDERED CHEESE CLOTH WHICH IS SATURATED WITH ALCOHOL,

CAUTION: ONLY LENS TISSUE PAPER OR BATISTE CLOTH SHALL BE USED TO CLEAN PLASTIC ELEMENTS. THE SURFACES SHALL BE DRIED BY WIPING WITH CLEAN COTTON, LENS PAPER OR FRESHLY LAUNDERED CHEESE CLOTH.

--A SWAB SHALL BE MADE BY WRAPPING ONE PIECE OF LENS TISSUE PAPER AROUND THE END OF AN ORANGE STICK OR EQUAL. ONE OR TWO DROPS OF ALCOHOL SHALL BE ADDED ON THE TIP OF THE SWAB. EXERT LIGHT DOWNWARD PRESSURE ON THE SWAB END WHILE MOVING IN A CIRCULAR MOTION BEGINNING AT THE CENTER OF THE POLISHED SURFACE. INCREASE RADIUS OF SWABBING AREA UNTIL THERE IS NO TRACE OF DIRT, LINT, OR SMEARS ON THE SWABBED SURFACE.

--A RUBBER SYRINGE SHALL BE USED AS BELLOWS TO REMOVE ANY PARTICLES REMAINING ON THE CLEANED SURFACE.--

GFM/GFE: DRAWING NO.

MYLARS REQUIRED (Check one): Y or X N