

CONTRACT C REQUIREMENTS

PRON: M141F235M1

AMC: 1

AMSC: G

ATC: FPSHH

TDPL: 11576745:19206

TDPL DATE: 11/24/2003

NSN: 5315009197903

NOMENCLATURE : KEY

ENGINEERING EXCEPTIONS: The Following Engineering Changes Apply To This Procurement Action(s):

1. Drawing # 11576745 - Note 2. changed

From: .28-.50C AISI ALLOY STEEL PER FED.STD.66 OR CASTING PER DWG B11577275, COMP 1, 2, 3, 5, 9, CLASS - A.

To: .28-.50C AISI-SAE ALLOY (4XXX or 8XXX) STEEL. FREE-MACHINING GRADES ARE NOT ALLOWED. CASTING PER DWG 11577275 , COMP 1, 2, 3, 5,9, CLASS A.

Remove "FED-STD-66" from SPEC SUMMARY (REF) BLOCK.

Casting drawing # 11577275 - Steel Castings (General Data drawing): In Soundness note sheet 1:

Delete:

MIL-STD-453 Quality Level 2

Replace with: ASTM E1742 Quality Level 2

Remove:

CONTINUED NEXT PAGE

GFM/GFE : DRAWING NO.

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MYLARS REQUIRED(Check One): YES NO

CERTIFICATION SIGNATURE(S) / CONCURRENCE :

ENG	JOHN BROWER <small>Type/Print Name</small>		JOHN BROWER <small>Signature</small>	11/24/2003 <small>Date</small>	AMSTA-AR-CCB <small>Office Symbol</small>	974-5813 <small>DSN Telephone</small>
LCSE						
PKG	NORMAN JAMES <small>Type/Print Name</small>		NORMAN JAMES <small>Signature</small>	11/19/2003 <small>Date</small>	AMSTA-CCB-EP <small>Office Symbol</small>	974-4167 <small>DSN Telephone</small>
PKG-REV						
PAD	RACHEL HUYCK <small>Type/Print Name</small>		RACHEL HUYCK <small>Signature</small>	11/25/2003 <small>Date</small>	AMSTA-AR-QAC <small>Office Symbol</small>	974-3707 <small>DSN Telephone</small>

ENGINEERING EXCEPTION TEXT (CONTINUED)

"MIL-STD-453" from spec summary (ref) block
Replace with: ASTM E1742

2. Drawing # 8765884 - Note 1. changed

From: (A) ALLOY STEEL .35-.54C SPEC QQ-S-624, OR (B)
ALLOY STEEL .35-.54C SPEC MIL-C-10005. CASTINGS
TO BE RADIOGRAPHIALLY INSPECTED PER DWG A8769915
CLASS I, 1/2 INCH ASTM REFERENCE RADIOGRAPHS.

To:

ALLOY STEEL .35-.54C AISI-ALLOY (4XXX or 8XXX)
STEEL. FREE-MACHINING GRADES ARE NOT ALLOWED.
FUTURE PROCUREMENTS FOR THIS MATERIAL SHOULD REFER
TO ASTM A304, A322, OR A331. CASTINGS TO BE
RADIOGRAPHICALLY INSPECTED PER DWG 8769915 CLASS I,
1/2 INCH ASTM REFERENCE RADIOGRAPHS.

3. Dwg. 11576745 and Dwg. 8765884 are both Distribution Statement A.

4. ALL INSPECTION DRAWINGS AND DOCUMENTS ARE DISTRIBUTION STATEMENT A.

5. "The following Government Acceptance Inspection Equipment
(AIE) designs drawings, cited elsewhere in the technical data,
are appropriate for use during performance of this contract to
inspect the applicable characteristics

- o All AIE designs specified for critical Characteristics/
Defects

- o Other -Lists by citing individual drawing numbers or
equipment List(s).

NONE

All other Government AIE designs which are cited in the
Technical Data Package List or in any of the documents in the
technical data package are no longer being maintained by the
Government, may not reflect the latest component configuration
and are, therefore, included for information purposes only.
Except for the AIE designs listed above, the contractor is
responsible for the design and submission to the Government for
review of all other AIE in accordance with Clause _____ specified
elsewhere in Section E of this contract."