

SPECIAL PACKAGING INSTRUCTIONNATIONAL STOCK NUMBER
4240-01-462-0045NOMENCLATURE
INTERNAL DRINK TUBE COUPLINGPAGE NUMBER
2 of 3SPI NUMBER (PN)
P5-1-3024

contents, or carefully drawing a vacuum inside the bag, prior to final heat sealing. **Caution shall be taken to prevent damage to the item or rupture of bag.**

(E) - Packaging Quality Assurance Provisions (PQAP).**Part I - Applicable Documents**Military standards

MIL-STD-2073-1 - Standard Practice For Military Packaging

MIL-STD-1916 - Department Of Defense Test Method Standard

Part II - Quality Provisions.

1. First Article Inspection. The first article packaging sample shall be pulled from the first article sample of internal drink tube couplings (drawing 5-1-3024) specified in QAP5-1-3024. The sample internal drink tube couplings shall be packaged and subjected to all of the examinations specified in this PQAP and shall be inspected for compliance with all of the requirements of this SPI.

a. Acceptance Criteria. If any first article sample fails to comply with any of the requirements, the first article sample shall be rejected.

2. Conformance Inspection.

a. Lotting. Lotting shall be as specified in QAP5-1-3024, except that the internal drink tube couplings shall be packaged in accordance with the military preservation requirements as specified herein.

b. Sampling. Sampling shall be conducted in accordance with the attributes sampling plan of MIL-STD-1916 using the verification levels (VLs) contained in Part III of this PQAP.

c. Inspection. Inspection shall consist of examination and test of all the characteristics contained in Part III and Part IV of this PQAP.

3. Inspection equipment coding.

CE - Commercial inspection equipment

VI - Visual inspection

PART III - INSPECTION REQUIREMENTS

CLASSIFICATION OF CHARACTERISTICS

<u>Category</u>	<u>Characteristic</u>	<u>Sampling and acceptance criteria</u>	<u>Inspection method</u>
<u>Major:</u>	None defined		
<u>Minor:</u>			
101	Item completely clean and dry prior to unit packaging	VL-III	VI
102	Unit pack container (bag) evident and correct	VL-III	VI and CE
103	Unit pack assembly and closure evident, correct, and legible	VL-III	VI and CE
104	Unit pack container marking evident, correct, and legible	VL-III	VI and CE

PART IV - CERTIFICATION REQUIREMENTS

Certification shall be required for each characteristic specified below and shall include actual examination and test results when required herein. Results of examinations and tests shall be on file at the contractor's facility and shall be available to the Government for review.

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<u>Number</u>	<u>Characteristic</u>	<u>To comply with</u>
401	Packaging material	Applicable specification or standard specified in this SPI.