



DEPARTMENT OF THE ARMY  
UNITED STATES ARMY TANK - AUTOMOTIVE AND ARMAMENTS COMMAND  
1 Rock Island Arsenal  
ROCK ISLAND, ILLINOIS 61299-7630

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March 12, 2003

REPLY TO  
ATTENTION OF

Crew Served Weapons Contracting Team

SUBJECT: Contract DAAE20-00-D-0075, Rework Procedure

Mr. Dean Gagnon  
General Dynamics Armament Systems  
128 Lakeside Avenue  
Burlington, VT 05401

Dear Mr. Gagnon:

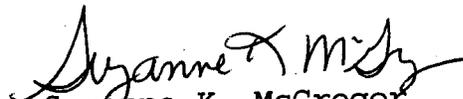
Reference your revised rework procedure (attachment 1) for the M2 Side Plates for subject contract. It has been approved with the following modifications:

1. Incorporation of inspection modifications as outlined in the marked up drawings (attachment 2). These inspections are in addition to those proposed by your rework procedure. The additional inspection requirements are as follows:
  - a. The dimensions circled in the marked up drawings (attachment 2), should also be inspected. The dimensions circled on the Left Hand Side Plate and Left Hand Side Plate Assembly drawings should also apply to the Right Hand Side Plate and Right Hand Side Plate Assembly drawings. All tolerances (not all are circled) associated with the circled basic dimensions should apply.
  - b. All rivet holes in both Side Plates, Top Plate, Bottom Plate and Trunnion Block should be inspected for damage from removing rivets prior to reassembly.
2. It should be noted that all drawing requirements (including those not identified for inspection) shall apply.
3. The serial numbers of all receivers to be reworked shall be provided to the Government prior to commencement of any rework.
4. Monthly rework lots shall be considered as lots separate from regular production. Each reworked lot shall be subject to the 10,000 round endurance test and to full

function and belt pull testing requirements. Reduced production firing schedules for function testing and belt pull testing shall not apply to reworked lots. It has been determined that sufficient M33 Ball ammunition has been earmarked for this contract to cover both production and reworked lots.

Point of contact is Sheri Gross, AMSTA-LC-CSC-A, area code (309)782-4857, email address [grosss@ria.army.mil](mailto:grosss@ria.army.mil).

Sincerely,

  
Suzanne K. McGregor  
Contracting Officer

Enclosures

CF:

DCMC General Dynamics