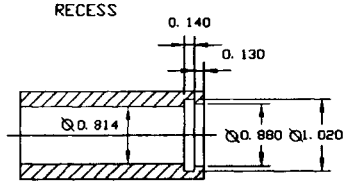
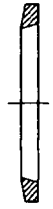
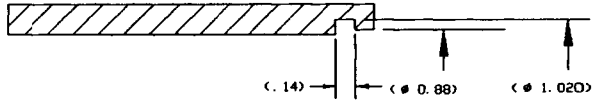
REVISION				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	B	REDRAWN AND REVISED SEE L9J1004	000309	

SUGGESTED SOURCE(S) OF SUPPLY	
VENDOR(S)	VENDORS ITEM NO.
DOWTY INDUSTRIAL CORPORATION 4275 ARCO LANE N.CHARLESTON, S.C. 29418 TELEPHONE:(803)747-7656 FAX: (803)747-7916	218-106-9112
POTTER ASSOCIATE 24 BROWN CRAFT BLVD ROCHESTER NY 14609-7897 POC: KEN GLIDDEN TEL: 716-288-2850 FAX: 716-288-6038	DOWTY INDUSTRIAL 218-106-9112

WIPER INSTALLATION RECESS







NOTE:
1. INSTALLATION DATA PROVIDED FOR REFERENCE ONLY. WIPER WORKS OVER NOMINAL OD .8109 IN. (13/16). WIPER INSTALLATION RECESS AS SHOWN.

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SPECIFICATION CONTROL DWG

"INTERPRET DRAWING IN ACCORDANCE WITH SPEC DOD-STD-100 AND ANSI Y14.5M"

ANSI Y14.5M
MIL-C-13931
DOD-STD-100
NUMBER
SPEC SUMMARY(REF)

MARKING REQUIREMENTS PER MIL-C-13931
☒ DO NOT APPLY MARKING
☐ DO APPLY:
19206-
MFR-
METHOD:
SIZE:

NEXT ASSY	USED ON
5911366	
11579980	MORTAR, M177
	MOUNT, 81-MM

APPLICATION

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES
TOLERANCE FRACTIONS ±
ANGLES ±
3 PLACE DECIMALS ±
2 PLACE DECIMALS ±
BREAK EDGES
FILLETS
FINISH ✓
MATERIAL NITRILE RUBBER, SHORE 87
FINAL PROTECTIVE FINISH

MECHANICAL PROPERTIES: YS MIN, YS MAX, EL2, RA, BH, RH

DATE 90-03-16
FREP. RCD PROC.
CHK. DPL
ENGR.
SUBMITTED D SPRING
APPROVED R. FISCELLA

U.S. ARMY
ARMAMENT, RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
BENET LABORATORIES WATERVLIET, NEW YORK 12189

RING, WIPER

SIZE	CAGE CODE	DRAWING NO.
C	19206	11580064

SCALE 2/1 SHEET OF