

Frazier, Peggy J

From: Klindt, Marlys
Sent: Thursday, September 14, 2000 2:03 PM
To: Frazier, Peggy J
Subject: INITIAL PRODUCT INSPECTION R1

INITIAL PRODUCT INSPECTION (IPI)

An IPI shall be performed consisting of, "First Piece Inspection", of three (3) units taken from the Initial Production Lot. Notify the ARDEC POC at least five working days prior to the start of the IPI (ARDEC representative may witness the IPI). An inspection of all dimensions must be accomplished and documented with actual measurement (check mark will not be accepted unless a calibrated gage is used, and the check mark indicates compliance with this measurement). All required certifications shall be obtained which verify compliance to the requirements. All required testing must be performed. Review and approval of the required data must be coordinated with the on-site Government Quality Assurance Representative (QAR). A letter/email will then be forwarded to the ARDEC POC, Ms. Marlys Klindt klindtm@ria.army.mil, ARDEC, ATTN: AMSTA-AR-QAW-C(R)/Ms. Marlys Klindt, Rock Island, IL 61299, with a copy furnished to the TACOM-RI PCO, Ms. Peg Frazier, with a concurrence line for the DCMC QAR once the IPI has satisfactorily been completed. This letter/email will also identify serial numbers of the parts inspected. Ms. Marlys Klindt shall be notified immediately should the contractor make any production process changes including vendor/supplier changes after the initial IPI. An ADDITIONAL IPI shall be performed whenever a CHANGE is made to the production process that may effect quality such as: tooling change, ECP or new vendor part is utilized. IPI's for additional production process changes shall identify by serial number when the new process will be cut into production units. THE APPROVAL PROCESS FOR ADDITIONAL IPI'S SHALL BE THE SAME AS APPROVAL FOR THE INITIAL IPT. Please notify the PCO at least five working days prior to commencement of the IPI to permit the QA POC to participate, if available.

ARDEC POC is Ms. Marlys Klindt, AMSTA-AR-QAW-C, 309)782-7800

NOTICE OF REVISION (NOR) (See MIL-STD-480 for Instructions)		DATE (YYMMDD)	Form Approved OMB No. 0704-0188
This revision described below has been authorized for the document listed.		890907	
Public reporting burden for this collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing this collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington VA 22202-4302, and to the Office of Information and Regulatory Affairs, Office of Management and Budget, Washington, DC 20503.			
1. ORIGINATOR		2. CAGE CODE	3. NOR NO.
McDonnell Douglas Helicopter Systems 5000 E. McDowell Road Mesa, Arizona 85215-9797		5V613	19S5014
6. TITLE OF DOCUMENT		4. CAGE CODE	5. DOCUMENT NO.
QUALITY ASSURANCE REQUIREMENT COVER ASSEMBLY		19200	SQ12524584
9. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES		7. REVISION LETTER	
Gun, Automatic, 25MM, M242		(Change) A (New) B	
10. DESCRIPTION OF REVISION		8. ECP NO.	
1. Revise Sheet 3, Characteristic 217: IS: MS20427F4-4 WAS: MS204274-4		OS18-L9S5014	
11. THIS SECTION FOR GOVERNMENT USE ONLY			
a. CHECK ONE			
<input checked="" type="checkbox"/> EXISTING DOCUMENT SUPPLEMENTED BY THIS NOR MAY BE USED FOR MANUFACTURE		<input type="checkbox"/> REVISED DOCUMENT MUST BE RECEIVED BEFORE MANUFACTURER MAY INCORPORATE THE CHANGES	
<input type="checkbox"/> CUSTODIAN OF MASTER DOCUMENT SHALL MAKE ABOVE REVISIONS AND FURNISH REVISED DOCUMENT TO:			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT		SIGNATURE AND TITLE	
D. M. Phoenix-Ruehlmann ACMAW-GPWS		Soo Carline, Electronics Eng	
12. ACTIVITY ACCOMPLISHING REVISION		DATE (YYMMDD)	
		940910	
		REVISION COMPLETED (Signature)	
		DATE (YYMMDD)	