

NOTICE OF REVISION (NOR) THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED		1. DATE (YYYYMMDD) 19990819	Form Approved OMB No. 0704-0188
The public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THIS ADDRESS. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.		2. PROCURING ACTIVITY NO. L953016	3. DODAAC
4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Jeff R. Schroeder	b. ADDRESS (Street, City, State, Zip Code) Rock Island Arsenal Rock Island, IL 61299-5000	5. CAGE CODE 19204	6. NOR NO.
		7. CAGE CODE 19200	8. DOCUMENT NO. 12524584
9. TITLE OF DOCUMENT COVER ASSEMBLY	10. REVISION LETTER a. CURRENT B	b. NEW C	11. ECP NO. 99RIA0005

12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES
M242 FEEDER ASSEMBLY

13. DESCRIPTION OF REVISION

AT ZONE D-7:

CHANGE FROM: 4.05 + 0.13

CHANGE TO: 4.0 + 0.2

14. THIS SECTION FOR GOVERNMENT USE ONLY

a. (X one)	<input checked="" type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture.	
	<input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change.	
	<input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.	
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT	c. TYPED NAME (First, Middle Initial, Last)	
d. TITLE Ronald E. Elbe Chief Cmbt Spt & Sns Del Wpn Sys Div	e. SIGNATURE 	f. DATE SIGNED (YYYYMMDD) 990921
15.a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETED (Signature)	c. DATE SIGNED (YYYYMMDD)

DIST STMT C

NOTICE OF REVISION (NOR)

(See MIL-STD-480 for instructions)

This revision described below has been authorized for the document listed.

DATE(YMMMDD)

19990819

Form Approved

OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing this collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington VA 22202-4302, and to the Office of Information and Regulatory Affairs, Office of Management and Budget, Washington, DC 20503.

1. ORIGINATOR Jeff R. Schroeder Rock Island Arsenal Rock Island, IL 61299-5000	2. CAGE CODE 19204	3. NOR NO. L9S3016
	4. CAGE CODE 19200	5. DOCUMENT NO. SQ12524584

6. TITLE OF DOCUMENT QUALITY ASSURANCE REQUIREMENT COVER ASSEMBLY	7. REVISION LETTER (Current) B (New) C	
	8. ECP NO. 99RIA0005	

9. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES

M242 Feeder Assembly

10. DESCRIPTION OF REVISION

1. Revise Sheet 2, Major Characteristic 101: IS: 4.0 + 0.2 WAS: 4.05 + 0.13

11. THIS SECTION FOR GOVERNMENT USE ONLY

1. CHECK ONE

<input checked="" type="checkbox"/> EXISTING DOCUMENT SUPPLEMENTED BY THIS NOR MAY BE USED FOR MANUFACTURE	<input type="checkbox"/> REVISED DOCUMENT MUST BE RECEIVED BEFORE MANUFACTURER MAY INCORPORATE THE CHANGES	<input type="checkbox"/> CUSTODIAN OF MASTER DOCUMENT SHALL MAKE ABOVE REVISIONS AND FURNISH REVISED DOCUMENT TO:
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11. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT USE E. Elbe, Chief Cmbt Spt & Sm Cal Wpn Sys Div	SIGNATURE AND TITLE 	DATE (YYMMDD) 990921
12. ACTIVITY ACCOMPLISHING REVISION	REVISION COMPLETED (Signature)	DATE (YYMMDD)

REVISED
CONTRACT C WORKSHEET

PRON P49SJD03 AMC 1 AMSC G ATC SAAJO

TDP 12524584 TDPL DATE 09/07/99

NSN 1005014569098 NOMENCLATURE COVER ASSY

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI-12524584	MIL-P-116	MIL-STD-2073-1C
SPI-12524584	MIL-L-3150	MIL-PRF-3150
12524585	MIL-S-25043	SAE AMS 5528 and SAE AMS 5529

DOCUMENT	DELETE	REPLACE WITH
QAR 12524584	AQLS	MIL-STD-1916 VL IV for MAJOR & VL II for MINOR characteristics.
QAR 12524585	"	"

For QAR 12524584 Pg. 1, PART I under SPECIFICATIONS add MIL-W-13855.
Change MIL-L-3150 to MIL-PRF-3150.

Pg. 2, PART II, TABLE I for MINORS 201 & 210 change as follows:

FROM: 201 FLATNESS OF DATUM -A- WITHIN 2.0 (UNRESTRAINED)	D6	SME
TO: 201 FLATNESS OF DATUM -A- WITHIN 0.5 (UNRESTRAINED)	D6	SME

FROM 210 107.4 +/-0.1 DIM	C3	SME
TO 210 107.5 +/-0.1 DIM	C3	SME

Pg. 3, PART II, TABLE I add MINOR 217 as follows:

217 WORKMANSHIP (See MIL-W-13855) VISUAL

Pg. 4, under PART III-CERTIFICATION REQUIREMENTS add "THE CERTIFICATION PROVISIONS OF MIL-W-13855 FOR CERTIFICATION OF CONFORMANCE (COC) AND CERTIFIED TEST REPORTS (CTR) SHALL APPLY. CERTIFICATIONS ARE REQUIRED FOR 401 THRU 404'.

For QAR 12524585 Pg. 1, PART I under SPECIFICATIONS add MIL-W-13855.

Pg. 2 PART II;1, TABLE I add MINOR 219 as Follows:

219 WORKMANSHIP (SEE MIL-W-13855)

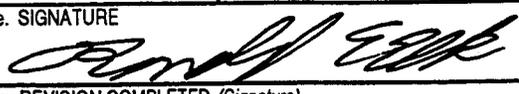
Pg. 5, under PART III-CERTIFICATION REQUIREMENTS delete "(STA FKORM 4452 PARA 3.5 APPLIES)" and add "THE CERTIFICATION PROVISIONS OF MIL-W-13855 FOR CERTIFICATION OF CONFORMANCE (COC) AND CERTIFIED TEST REPORTS (CTR) SHALL APPLY. CERTIFICATIONS ARE REQUIRED FOR 301, 302 & 303."

ADD ECP L9S3016, SHEETS 2, 3

GFM/GFE: DRAWING NO.

MYLARS REQUIRED (Check one): Y or X N

DOC ID	TITLE	JUST PREP	
		CODE	ACT
AMS-2300	PREMIUM ACFT QUAL STL CLN,MAG PART. INSP PROC	M	OTHER
AMS-2418	COPPER PLATING	M	OTHER
AMS-6431	STEEL BARS FORGINGS AND TBG 1.05CR-0.55MI-1.0MO-0.	M	OTHER
ASME-Y14.5M	DIMENSIONING AND TOLERANCING	M	OTHER
ASME-Y14.5M	DIMENSIONING AND TOLERANCING	M	OTHER
ASME-Y14.5M	DIMENSIONING AND TOLERANCING	M	OTHER
ASME-Y14.5M	DIMENSIONING AND TOLERANCING	M	OTHER
ASME-Y14.5M	DIMENSIONING AND TOLERANCING	M	OTHER
ASME-Y14.5M	DIMENSIONING AND TOLERANCING	M	OTHER
ASME-Y14.5M	DIMENSIONING AND TOLERANCING	M	OTHER
ASME-Y14.5M	DIMENSIONING AND TOLERANCING	M	OTHER
ASME-Y14.5M	DIMENSIONING AND TOLERANCING	M	OTHER
ASME-Y14.5M	DIMENSIONING AND TOLERANCING	M	OTHER
ASME-Y14.5M	DIMENSIONING AND TOLERANCING	M	OTHER
AMS-2300	PREMIUM ACFT QUAL STL CLN,MAG PART. INSP PROC	M	OTHER
AMS-2418	COPPER PLATING	M	OTHER
AMS-6431	STEEL BARS FORGINGS AND TBG 1.05CR-0.55MI-1.0MO-0.11V	M	OTHER
ANSI-B46.1	SURFACE TEXTURE/SURFACE ROUGHNESS,WAVINESS & LAY/	M	OTHER
ASME-Y14.5M	DIMENSIONING AND TOLERANCING	M	OTHER
ASTM-E1417	STD PRACTICE FOR LIQUID PENETRANT EXAMINATION	M	OTHER
MIL-B-117	BAG,SLEEVE AND TUBING-INTERIOR PACKAGING	M	OTHER
MIL-B-121	BARRIER MATERIAL, GREASEPROOFED, WATERPROOF, FLEXIBLE	M	OTHER
MIL-H-6875	HEAT TREATMENT OF STEEL PROCESS FOR	M	OTHER
MIL-R-47196	RIVETS, BUCK TYPE, PREP FOR AND INSTALLATION OF	M	OTHER
MIL-S-46850	STEEL,BAR,PLATE,STRIP,FORGINGS,HIGH QUALITY	M	OTHER
MIL-STD-130	IDENTIFICATION MARKING OF U.S. MILITARY PROPERTY	M	OTHER
MIL-STD-2073-1	DOD MATL PROC FOR DEV AND APPL OF PACKAGING REQ	M	OTHER
MIL-W-13855	WEAPONS, SMALL ARMS & A/C ARMAMENT SUBSYSTEMS, SPEC	M	AR
MIL-W-63150	WEAPONS AND SPRT MATERIEL, STD QA PROV FOR	M	AR
PPP-C-795	CUSHIONING MATL,FLEX,CELLULAR,PLSTC FILM FOR PKG APPLS	M	OTHER

NOTICE OF REVISION (NOR) THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED.		1. DATE (YYYYMMDD) 20000111	Form Approved OMB No. 0704-0188
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			3. DODAAC
4. ORIGINATOR		5. CAGE CODE 8V613	6. NOR NO. LOS5011
a. TYPED NAME (First, Middle initial, Last) McDonnell Douglas Helicopter Systems	b. ADDRESS (Street, City, State, Zip Code) 5000 E. McDowell Road Mesa, Arizona 85215-9797	7. CAGE CODE 19200	8. DOCUMENT NO. SQ12524584
9. TITLE OF DOCUMENT QUALITY ASSURANCE REQUIREMENT - COVER ASSEMBLY		10. REVISION LETTER	
		a. CURRENT A	b. NEW B
		11. ECP NO. 0518-LOS5011	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES Gun, Automatic, 25MM, M242			
13. DESCRIPTION OF REVISION			
1. Revise Sheet 2: Delete Major Characteristic 101 - 4.05+0.13 .			
2. Revise Sheet 3: Add Minor Characteristic 220 - 4.55 +/- 0.5 DIM, Zone D7, Inspection Method SME.			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one)	<input checked="" type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.		
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT		c. TYPED NAME (First, Middle initial, Last)	
d. TITLE Ronald E. Eibe, Chief Cmbt Spt & Sm Cal Wpn Sys Div	e. SIGNATURE 		f. DATE SIGNED (YYYYMMDD) 20000225
15. a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)

DOCUMENT SUMMARY LIST

Item: COVER ASSEMBLY
NSN: 1005-01-456-9098
Control Number/PRON: P49SJD03

Identifies all first tier documents (cited in SOW) (applicable DIDs). Also included are all referenced documents (2nd, (includes DID block 10 references), 3rd and lower tier) which have been tailored.

DOCUMENT CATEGORY:

CATEGORY 0 - Unless otherwise specified in the solicitation, contract, or contract modifications, all documents are for guidance and information only.

CATEGORY 1 - The requirements contained in the directly cited document are contractually applicable to the extent specified. All referenced documents are for guidance and information only.

CATEGORY 2 - The requirements contained in the directly cited document and the reference documents identified in the directly cited document are contractually applicable to the extent specified. All subsequently referenced documents are for guidance and information only.

CATEGORY 3 - Unless otherwise specified in the solicitation, contract or contract modification, all requirements contained in the directly cited document and all reference and subsequently referenced documents are contractually applicable to the extent specified.

Document Number (Contract Reference) Applicable Tailoring	Document Title	Document Date/ Document Category
1a. MIL-STD-2549 Table DIP 4-1	Configuration Management Data Interface	30 Jun 97 Cat 2
1b. DI-CMAN-81554 (seq A001)	Configuration Change Control Data Information Packet	30 Jun 97 Cat 2
2. ANSI/ISO/ASQC Q9002 or equivalent	Model for Quality Assurance in Production, Installation & Servicing	18 Jul 94

CONTRACT DATA REQUIREMENTS LIST

DD FORM 1423 (MECHANIZED)

CATEGORY: MISC SYSTEM/ITEM: COVER ASSEMBLY
TO CONTRACT/PR: P49SJD03

1. SEQUENCE NUMBER		14. DISTRIBUTION	DRFT/REG/REPRO COPIES
2. TITLE OF DATA ITEM			
3. SUBTITLE			
4. DATA ITEM NUMBER			
5. CONTRACT REFERENCE			
6. TECHNICAL OFFICE	7. DD 250	8. APP CODE	9. DIST STATEMENT REQUIRED
10. FREQUENCY	11. AS OF DATE		15. TOTAL:
12. DATE OF 1ST SUBMISSION		13. DATE OF SUBSEQUENT SUBMISSION	
16. REMARKS			

1. A001		14. AMSTA-AR-ES (ECALS)	/ /
2. CONFIGURATION CHANGE CONTROL*			/ /
3. ENGINEERING ACTIONS			
4. DI-CMAN-81554			
5. SECTION C			
6. AMSTA-AR-ES	7. NO	8. -	9. **
10. ASREQ	11. ---		15. TOTAL 0/ 0/ 0
12. ASREQ		13. ASREQ	

16. REMARKS
PREPARE ENGINEERING ACTIONS IAW DI-CMAN-81544 AND SUBMIT ELECTRONICALLY VIA ECALS WORLDWIDE WEB PAGE [HTTP://EDMD4.PICA.ARMY.MIL/](http://EDMD4.PICA.ARMY.MIL/). *DATA INFORMATION PACKET **DISTRIBUTION STATEMENT WILL BE ASSIGNED AND IMPLEMENTED BY THE DOD CONFIGURATION MANAGER. THE POC FOR ECALS IS LEE SADAUSKAS, AMSTA-AR-QAW, (973) 724-6626 LEES@PICA.ARMY.MIL.

APPROVED BY: STEPHEN J HANSEN, SDMO, AMSTA-AR-QAD

DATE: 10/20/1999