

Subject: P49AACX4 - sectionc

CONTRACT C WORKSHEET

PRON P49AACX4 AMC 1 AMSC G ATC ARADP

TDP 12337127 TDPL DATE 01/14/99

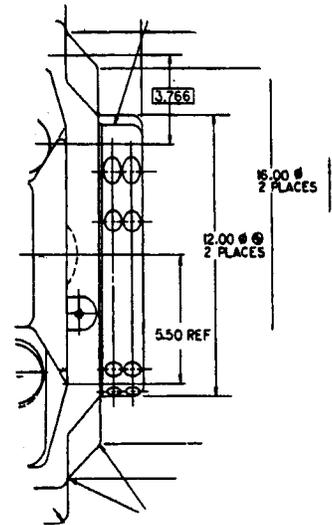
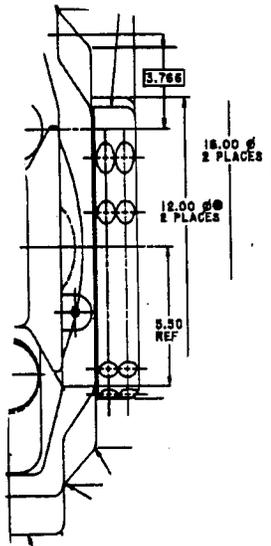
NSN 1015012032735 NOMENCLATURE ROTOR

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 12337127	MIL-P-116	MIL-STD-2073-1C
	MIL-L-3150	MIL-PRF-3150
	PPP-F-320	ASTM D4727
	MIL-STD-731	A-A-55057

DOCUMENT	DELETE	REPLACE WITH
12344344	MIL-F-53022	MIL-P-53022
12337127	MIL-STD-453	ASTM E1742
12304747	MIL-STD-453	ASTM E1742

DWG 12337127, ZONE C7 REVERSE IMAGE (TO ELIMINATE ARC) FROM TO



DWG 12337127
NOTE 12

DELETE: CLEAN PER METHOD I OF MIL-STD-171
REPLACE WITH: FINISH 5.1.1 OF MIL-STD-171

PRON P49AACX4

Marking shall be on the flat, legible side of -1 and -2 castings.

The verticle height between hole "T" and hole "w" cited in zone C/D 19 is 1 inch.

For this contract wash primer shall be used and oil finish on the flat surface (the ledge) 4.60" from the center line (Zone 14 G/E) is acceptable. The 15.78ø hole shall be painted.

TDPL 12337127: Delete DOD-P-16232

QAR 12337127	Delete	Replace with
	MIL-R-11469	MIL-HDBK-1265
	MIL-STD-453	ASTM E1742
	MIL-STD-6875	SAE AMS-H-6875
	MIL-T-6736	SAE AMS-H-6736

QAR 12337127 Pg. 1, PART 1, under STANDARDS add MIL-STD-1916.
For PART II, TABLE I for MAJOR characteristics delete A.Q.L. 1.5% DEFECTIVE and substitute Verification Level (VL) IV for major characteristics.

Pg. 3, PART 2, TABLE I for MAJOR characteristic 113 change as follows:

FROM: 113 3/8-16 UNC-2B THREAD	A15	GO THREAD PLUG GAGE
(4) HOLES MARKED "W"		NOT GO THREAD PLUG GAGE
TO: 113 3/8-16 UNC-2B THREAD	A15	
(4) HOLES MARKED "W"		
PITCH DIAMETER		SMTE
MINOR DIAMETER		SMTE

Pg. 3, PART II, TABLE I for MINOR characteristics delete A.Q.L. 6.5% DEFECTIVE and substitute Verification Level (VL) II for Minor characteristics.

Pgs. 3, 4, & 5 under MINOR characteristics column change 201, 203, 204, 205, 212, 213, & 216 as follows:

FROM: 201 1/4-20 UNC-2B THREAD	B23	GO THREAD PLUG GAGE
(8) HOLES		NOT GO THREAD PLUG GAGE
TO: 201 1/4-20 UNC-2B THREAD	B23	
PITCH DIAMETER		SMTE
MINOR DIAMETER		SMTE
FROM: 203 1/8-UNC-2B THREAD	A17	GO THREAD PLUG GAGE
(2) HOLES		NOT GO THREAD PLUG GAGE
TO: 203 1/8 UNC-2B THREAD	A17	
(2) HOLES		
PITCH DIAMETER		SMTE
MINOR DIAMETER		SMTE
FROM: 204 1/8 UNC-2B THREAD	B16	GO THREAD PLUG GAGE
(4) HOLES		NOT GO THREAD PLUG GAGE
TO: 204 1/8 UNC-2B THREAD	B16	
PITCH DIAMETER		SMTE
MINOR DIAMETER		SMTE

DOCUMENT SUMMARY LIST

Item: ROTOR, GUN MOUNT
NSN: 1015-01-203-2735
Control Number/PRON: M112A252

Identifies all first tier documents (cited in SOW) (applicable DIDs). Also included are all referenced documents (2nd, (includes DID block 10 references), 3rd and lower tier) which have been tailored.

DOCUMENT CATEGORY:

CATEGORY 0 - Unless otherwise specified in the solicitation, contract, or contract modifications, all documents are for guidance and information only.

CATEGORY 1 - The requirements contained in the directly cited document are contractually applicable to the extent specified. All referenced documents are for guidance and information only.

CATEGORY 2 - The requirements contained in the directly cited document and the reference documents identified in the directly cited document are contractually applicable to the extent specified. All subsequently referenced documents are for guidance and information only.

CATEGORY 3 - Unless otherwise specified in the solicitation, contract or contract modification, all requirements contained in the directly cited document and all reference and subsequently referenced documents are contractually applicable to the extent specified.

Document Number (Contract Reference) Applicable Tailoring	Document Title	Document Date/ Document Category
1a. MIL-STD-2549 Table DIP 4-1	Configuration Management Data Interface	30 Jun 97 Cat 2
1b. DI-CMAN-81554 (seq A001)	Configuration Change Control Data Information Packet	30 Jun 97 Cat 2
2. ANSI/ISO/ASQC Q9003 or equivalent	Quality Systems-Model for Quality Assurance in Final Inspection and Test	18 Jul 94

CONTRACT DATA REQUIREMENTS LIST
DD FORM 1423 (MECHANIZED)

CATEGORY: MISC SYSTEM/ITEM: ROTOR, GUN MOUNT
TO CONTRACT/PR: M112A252

1. SEQUENCE NUMBER
2. TITLE OF DATA ITEM
3. SUBTITLE
4. DATA ITEM NUMBER
5. CONTRACT REFERENCE
6. TECHNICAL OFFICE 7. DD 8. APP 9. DIST STATEMENT
250 CODE REQUIRED
10. FREQUENCY 11. AS OF DATE 15. TOTAL:
12. DATE OF 1ST SUBMISSION 13. DATE OF SUBSEQUENT SUBMISSION
16. REMARKS

1. A001 14. AMSTA-AR-CCL-F / /
(ECALS) / /
2. CONFIGURATION CHANGE CONTROL*
3. ENGINEERING ACTIONS
4. DI-CMAN-81554
5. SECTION C
6. AMSTA-AR-ES 7. NO 8. - 9. **
10. ASREQ 11. --- 15. TOTAL 0/ 0/ 0
12. ASREQ 13. ASREQ

16. REMARKS
PREPARE ENGINEERING ACTIONS IAW DI-CMAN-81544 AND SUBMIT ELECTRONICALLY VIA
ECALS WORLDWIDE WEB PAGE [HTTP://EDMD4.PICA.ARMY.MIL/](http://EDMD4.PICA.ARMY.MIL/). *DATA INFORMATION PACKET
**DISTRIBUTION STATEMENT WILL BE ASSIGNED AND IMPLEMENTED BY THE DOD CONFIG-
URATION MANAGER. THE POC FOR ECALS IS LEE SADAUSKAS, AMSTA-AR-QAW, (973) 724-6626
LEES@PICA.ARMY.MIL.

APPROVED BY: STEPHEN J HANSEN, SDMO, AMSTA-AR-QAD

DATE: 03/01/2001