

REQUEST FOR DEVIATION/WAIVER (RFD/RW)

20020228

OMB No. 0704-0188

CCL-B

The entire approval process for the submission of information is contained on covering 2 forms per submission including the time for reviewing the information, covering activity, the contract, preparing and maintaining the data of the submission of information, including the submission of information, and covering activity. The entire approval process is contained on covering 2 forms per submission including the time for reviewing the information, covering activity, the contract, preparing and maintaining the data of the submission of information, including the submission of information, and covering activity. The entire approval process is contained on covering 2 forms per submission including the time for reviewing the information, covering activity, the contract, preparing and maintaining the data of the submission of information, including the submission of information, and covering activity.

2. PROPOSER ACTIVITY NUMBER
L257169

3. DDPAAC

4. TYPE OF INFO
 DEVIATED WAIVER
 MAJOR MINOR CRITICAL

4. ORIGINATOR
a. TYPED NAME (Print, Abbrev Initial, Last)
STEVEN L. FELDSTEIN
UNITED STANDARD IND.

b. ADDRESS (Street, City, State, Zip Code)
2062 LEHIGH AVENUE
GLENVIEW, IL 60025-1684

5. BASELINE AFFECTED
a. FUNCTIONAL ALIAS CATED
b. PRODUCT

6. OTHER SYSTEMS/CONFIGURATION ITEMS AFFECTED
 YES NO

7. DESIGNATION FOR DEVIATION/WAIVER
a. NAME/TITLE
b. CASE CODE
c. SYS. DESIG.
d. DEV./WAIVER NO.
e. DATE
f. PRODUCT

BUFF

8. TITLE OF DEVIATION/WAIVER
HEAT TREATING SPECIFICATION CHANGE

11. CONTRACT NO. AND LINE ITEM
DAAE20-02-C-0024 0001AB

12. PROPOSER CONTRACTING OFFICER
a. NAME (Print, Abbrev Initial, Last) KATHLEEN L. LANNAN
b. CODE AMSTA-IC
c. TELEPHONE NO. 309-7826444

13. CONFIGURATION ITEM NOMENCLATURE
SPRING, OIL BUFFER RELIEF VALVE

14. CLASSIFICATION OF DEFECT
a. CD NO.
b. DEFECT NO.
c. DEFECT CLASSIFICATION
 MINOR MAJOR CRITICAL

15. NAME OF LOWEST PART/ASSEMBLY AFFECTED
SPRING, OIL BUFFER RELIEF VALVE

16. PART NO. OR TYPE DESIGNATION
5009393

17. QUANTITY
LINE ITEM 0001AB 250 PCS.

18. RECURRING DEVIATION/WAIVER
 YES NO

19. EFFECT ON COST/PRICE
NONE

20. EFFECT ON DELIVERY SCHEDULE
TO BE DETERMINED

21. EFFECT ON INTEGRATED LOGISTICS SUPPORT, INTERFACE OR SOFTWARE
NONE

22. DESCRIPTION OF DEVIATION/WAIVER
STRESS RELIEVE @ ~~300~~ ^{435 ± 10° F} FOR 1/2 HOUR, ^{after cooling,} IN AN AIR ATMOSPHERE.

07 MAR 2002
3/7/02

23. REASON FOR DEVIATION/WAIVER
CURRENT HEAT TREAT CALLED OUT MAY DAMAGE METALURGICAL CHARACTERICS AND CAUSE SPRING TO COME OUT SOFT.

24. CORRECTIVE ACTION TAKEN

25. SUBMITTER ACTIVITY
a. TYPED NAME (Print, Abbrev Initial, Last) STEVEN L. FELDSTEIN
b. TITLE PROGRAM MANAGER
c. SIGNATURE [Signature]

26. APPROVAL/REPROVAL W/MOD
a. RECOMMEND APPROVAL DISAPPROVAL
b. APPROVAL [Signature] [Signature]
c. GOVERNMENT ACTIVITY
d. TYPED NAME (Print, Abbrev Initial, Last)
e. SIGNATURE
f. DATE SIGNED (YYYYMMDD)

27. APPROVAL W/MOD
a. APPROVAL [Signature] [Signature]
b. TYPED NAME (Print, Abbrev Initial, Last) Ronald E. Elbo
c. TITLE Chief, CCAC Prod & Field Spt Team
d. GOVERNMENT ACTIVITY TACOM-ARDEC, AMSTA-AR-CCL-1
e. SIGNATURE [Signature]
f. DATE SIGNED (YYYYMMDD) 20020405

CONTINUATION PAGE, CONFIGURATION CONTROL BOARD DIRECTIVE 1.PAN L2S7169

11. Remarks, continued:

a. CCB BOARD RECOMMENDATION W/RATIONALE:

Approve with modification to change the Heat Treatment to read, "Stress Relieve at 435 degrees +/- 10 degrees Fahrenheit for 30 minutes, after coiling." to be consistent with that used in modern commercial heat treating practices.

b. MODIFICATIONS/CORRECTIONS:

Per block number 11.a. above.

c. GAP CHANGES NEEDED/INCLUDED:

N/A

d. TM AFFECTED:

NA

e. OTHER SYSTEMS AFFECTED:

No

f. FINANCIAL REQUIREMENTS: \$

None.

g. CONTRACTS AFFECTED: DAAE20-02-C-0024 with United Standard Industries, Inc.

h. IMPLEMENTATION INSTRUCTIONS: AMSTA-LC-CSCA (Captain Doniec) may apply this Request for Deviation to contract number DAAE20-02-C-0024 with United Standard Industries, Inc. on an optional no cost basis.

OPTIONAL

MANDATORY

WITHOUT/ WITH OBSOLESCENCE

NO COST COST NTE \$ _____

FIRST ARTICLE TEST/INSPECTION RECOMMENDED

i. READINESS IMPACT:

None.

j. EOD IMPACT:

None.

k. VE SAVINGS:

N/A

l. RATIONALE/CALCULATIONS FOR COST CONCESSION (RFW) OR CONTRACTUAL COST ADJUSTMENT (RFD, ECP, VECP):

TOTAL \$ 0 ± %

No contractual cost adjustment is requested since the modified heat treatment is standard on other spring drawings. A NOR for this drawing will be considered as part of the current effort to convert drawings to three dimensional models.

m. OZONE DEPLETING SUBSTANCE ELIMINATED: YES NO

Petz, Jim

From: Steve Feldstein [stevef@unitedstandard.com]
Sent: Monday, April 01, 2002 2:49 PM
To: petzj@ria.army.mil
Subject: DAAE20-02-C-0024 Deviation 0004D

Dear Jim,

Please change block 22 to read the following " Heat Treatment, Stress Relieve at 435 degrees +/- 10 degrees Fahrenheit for 30 minutes after coiling."

Please change block 23 to read the following " Used in modern commercial heat treating practices"

Thanks,

Steve