

## DOCUMENT SUMMARY LIST

Item: OIL BUFFER ASSEMBLY  
 NSN: 1005-00-550-4077  
 Control Number/PRON: M121S261

Identifies all first tier documents (cited in SOW) (applicable DIDs). Also included are all referenced documents (2nd, (includes DID block 10 references), 3<sup>rd</sup> and lower tier) which have been tailored.

### DOCUMENT CATEGORY:

**CATEGORY 0** - Unless otherwise specified in the solicitation, contract, or contract modifications, all documents are for guidance and information only.

**CATEGORY 1** - The requirements contained in the directly cited document are contractually applicable to the extent specified. All referenced documents are for guidance and information only.

**CATEGORY 2** - The requirements contained in the directly cited document and the reference documents identified in the directly cited document are contractually applicable to the extent specified. All subsequently referenced documents are for guidance and information only.

**CATEGORY 3** - Unless otherwise specified in the solicitation, contract or contract modification, all requirements contained in the directly cited document and all reference and subsequently referenced documents are contractually applicable to the extent specified.

Document Number (Contract Reference) Applicable Tailoring	Document Title	Document Date/ Document Category
1a. N/A	Section C titled: Configuration Management Documentation	N/A Cat 2
1b. DI-CMAN-80639C (seq A001)	Engineering Change Proposal (ECP)	30 Sep 00 Cat 1
1c. DI-CMAN-80640C (seq A002)	Request for Deviation (RFD)	30 Sep 00 Cat 1
1d. DI-CMAN-80642C (seq A003)	Notice of Revision (NOR)	30 Sep 00 Cat 1
2. ANSI/ISO/ASQC Q9002	Model for Quality Assurance in Production, Installation & Servicing OR	18 Jul 94
ANSI/ISO/ASQC Q9001-2000	American National Standard Quality management systems- Requirements	13 Dec 00

3a. NCSL Z540-1 (ES7010)	General Requirements for Calibration Laboratories and Measuring and Test Equipment OR	30 Aug 94
ISO 10012-1 (ES7010)	Quality Assurance Requirements for Measuring Equipment, Part 1: Metrological Confirmation System	1992
3b. DI-QCIC-81006 (DD Form 1423)	Special Inspection Equipment Descriptive Documentation	11 Sep 89 Cat 1
4a. MIL-DTL-16232G (TDPL)	Phosphate Coating Heavy Manganese or Zinc Base	07 Jan 00 Cat 2
4b. DI-NDTI-80603 (DD Form 1423)	Test Procedure	01 Jun 88 Cat 1

CONTRACT DATA REQUIREMENTS LIST

DD FORM 1423 (MECHANIZED)

CATEGORY: MISC SYSTEM/ITEM: OIL BUFFER ASSEMBLY  
TO CONTRACT/PR: M121S261

1. SEQUENCE NUMBER		14. DISTRIBUTION	DRFT/REG/REPRO COPIES
2. TITLE OF DATA ITEM			
3. SUBTITLE			
4. DATA ITEM NUMBER			
5. CONTRACT REFERENCE			
6. TECHNICAL OFFICE	7. DD	8. APP	9. DIST STATEMENT
	250	CODE	REQUIRED
10. FREQUENCY	11. AS OF DATE		15. TOTAL:
12. DATE OF 1ST SUBMISSION	13. DATE OF SUBSEQUENT SUBMISSION		
16. REMARKS			

1. A001		14. SEE ADDRESS CODE	/ /
2. ENGINEERING CHANGE PROPOSAL (ECP)		DISTRIBUTION	/ /
3.		ATTACHED***	/ /
4. DI-CMAN-80639C*			
5. SECTION C			
6. AMSTA-AR-QAW	7. LT	8. -	9. **
10. ASREQ	11. ---	15. TOTAL	0/ 0/ 0
12. ASREQ		13. ASREQ	
16. REMARKS			
*DELETE PARAGRAPH 2 OF DID. SEE ATTACHED DATA DELIVERY DESCRIPTION FOR CONTENT OF THE ECP. CONTRACTOR FORMAT IS ACCEPTABLE, DATA MUST BE IN GOVT COMPATIBLE SOFTWARE (I.E., MICROSOFT OFFICE). **DIST STATEMENT WILL BE ASSIGNED AND IMPLEMENTED BY THE DOD CONFIGURATION MGR. ***SUBMIT ELECTRONICALLY TO ECP-INPUT@RIA.ARMY.MIL. ELECTRONIC FILES MUST BE LESS THAN 7MB. THE FORMS LOCATED AT HTTP://W4.PICA.ARMY.MIL/ARDEC-RI/CMFORM.HTM ARE THE PREFERRED METHOD OF SUBMISSION FOR THIS DATA ITEM. (DD FORMS 1692, 1694 AND 1695)			

1. A002		14. SEE ADDRESS CODE	/ /
2. REQUEST FOR DEVIATION (RFD)		DISTRIBUTION	/ /
3.		ATTACHED***	/ /
4. DI-CMAN-80640C*			
5. SECTION C			
6. AMSTA-AR-QAW	7. LT	8. -	9. **
10. ASREQ	11. ---	15. TOTAL	0/ 0/ 0
12. ASREQ		13. ASREQ	
16. REMARKS			
*DELETE PARAGRAPH 2 OF DID. SEE ATTACHED DATA DELIVERY DESCRIPTION FOR CONTENT OF RFD. ADEQUATE DATA/ANALYSIS/TESTING TO SUPPORT THE POSITION RELATIVE TO PARAGRAPH 24 AND 25 OF DATA DELIVERY DESCRIPTION SHALL BE INCLUDED. CONTRACTOR FORMAT IS ACCEPTABLE, BUT DATA MUST BE IN GOVT COMPATIBLE SOFTWARE (I.E., MICROSOFT OFFICE). **DISTRIBUTION STATEMENT WILL BE ASSIGNED AND IMPLEMENTED BY THE DOD CONFIG MGR. ***SUBMIT ELECTRONICALLY TO ECP-INPUT@RIA.ARMY.MIL. ELECTRONIC FILES MUST BE LESS THAN 7MB. THE FORMS LOCATED AT HTTP://W4.PICA.AMRY.MIL/ARDEC-RI/CMFORM.HTM ARE THE PREFERRED METHOD OF SUBMISSION FOR THIS DATA ITEM. (DD FORMS 1692, 1694, AND/OR 1695)			

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1. A003			14.		
			SEE ADDRESS CODE	/	/
2. NOTICE OF REVISION (NOR)			DISTRIBUTION	/	/
3.			ATTACHED**	/	/
4. DI-CMAN-80642C*					
5. SECTION C					
6. AMSTA-AR-QAW	7. LT	8. -	9. ***		
10. ASREQ	11. ---		15. TOTAL	0/	0/ 0
12. ASREQ		13. ASREQ			

16. REMARKS

\*DELETE PARAGRAPH 2 OF DID. SEE ATTACHED DATA DELIVERY DESCRIPTION FOR CONTENT OF NOR. CONTRACTOR FORMAT IS ACCEPTABLE, DATA MUST BE IN GOVT COMPATIBLE SOFTWARE (I.E., MICROSOFT OFFICE). \*\*SUBMIT ELECTRONICALLY TO ECP-INPUT@RIA.ARMY.MIL. ELECTRONIC FILES MUST BE LESS THAN 7MB. FORMS LOCATED AT HTTP://W4PICA.ARMY.MIL/ARDEC-RI/CMFORM.HTM ARE THE PREFERRED METHOD OF SUBMISSION FOR THIS DATA ITEM. \*\*\*DISTRIBUTION STATEMENT WILL BE ASSIGNED AND IMPLEMENTED BY THE DOD CONFIGURATION MANAGER.

The data delivery descriptions are available on the attached tacom-ri intranet site:  
[https://aais.ria.army.mil/aais/SOLINFO/Standard\\_Attachments/Index%20of%20Attachments.html](https://aais.ria.army.mil/aais/SOLINFO/Standard_Attachments/Index%20of%20Attachments.html)

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1. A004			14.		
			AMSTA-AR-QAC	(1)	/ 1/
2. SPECIAL INSPECTION EQUIPMENT DESCRIPTIVE DOC.				(D)	/ /
3. AIE DESIGN DOCUMENTATION			QAR		/ /
			CO (LT ONLY)		/ /
4. DI-QCIC-81006*			AMSTA-AR-QAW-C	(2)	/ /
			(LT ONLY) (R)		/ /
5. SECTION E					
6. AMSTA-AR-QA	7. XX	8. A	9. N/A		
10. ONE/R	11.N/A		15. TOTAL	0/	1/ 0
12. **		13.WHEN REV.			

16. REMARKS

\* BLOCK 4: DO NOT ADDRESS PARAGRAPHS 10.1, 10.2, 10.4.1(f) AND 10.4.2. IGNORE ALL REFERENCE TO THE WORD "SPECIAL" IN DID. SUBMIT FOR ALL CRITICAL, SPECIAL AND MAJOR CHARACTERISTICS IN SPECIFICATION OR QAP.\*\* BLOCK 12: SUBMIT 30 DAYS PRIOR TO FA,OR PRODUCTION,IF FA IS WAIVED. THE GOVERNMENT WILL RESPOND WITHIN 30 DAYS OF RECEIPT OF ORIGINALS AND REVISIONS.REVISIONS ARE TO BE SUBMITTED WITHIN 10 DAYS OF RECEIPT OF GOVERNMENT RESPONSE.IF DOCUMENTATION WAS APPROVED ON PRIOR CONTRACT AND NO CHANGES WERE MADE,SUBMIT ONLY EVIDENCE OF PRIOR APPROVALS.

email: (1)aie-qac@pica.army.mil (2)amsta-ar-qa-cdrl@ria-emh2.army.mil  
Text:Microsoft Office 97  
Drawings:AutoCAD-Release 14(Expressed mailed hard copies will be accepted)  
Files may be compressed using ZIP program.  
WARNING: Large packages may cause delays in delivery using mail internet.  
Email subject line must contain end item nomenclature.

- |   |         |         |             |    |      |
|---|---------|---------|-------------|----|------|
| 1. A005                                   |         |         | 14.         |    |      |
| 2. TEST PROCEDURE/ PHOSPHATE COATING PRE- |         |         | PROCUREMENT | /  | /    |
| 3. PRODUCTION PROCEDURE                   |         |         | CONTRACTING | /  | /    |
|   |         |         | OFFICER     | /  | 1/   |
| 4. DI-NDTI-80603*                         |         |         |             |    |      |
| 5. MIL-DTL-16232, PARA 3.1                |         |         |             |    |      |
| 6. AMSTA-AR-WEP-RM                        | 7. XX   | 8. A    | 9. N/A      |    |      |
| 10. ONE/R                                 | 11. N/A |         | 15. TOTAL   | 0/ | 1/ 0 |
| 12. 60 DAC                                |         | 13. N/A |             |    |      |

16. REMARKS

BLOCK 8 CONT.-PRIOR TO PRODUCTION, APPROVAL THROUGH THE CONTRACTING OFFICER IS REQUIRED WITHIN 60 DAYS AFTER CONTRACT AWARD. A DD FORM 250 IS NOT REQUIRED FOR PHOSPHATE COATING PROCEDURE APPROVAL. CONTRACTOR FORMAT ACCEPTABLE. SHALL BE SUBMITTED ON AN IBM COMPATIBLE 3-1/2" DISKETTE IN RICH TEXT FORMAT (RTF).

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APPROVED BY: STEPHEN J HANSEN, SDMO, AMSTA-AR-QAC

DATE: 11/27/2001

ADDRESS CODE DISTRIBUTION  
FOR ECP/RFD/VECP

1. Concurrent distribution of Value Engineering Change Proposals (VECPs), Engineering Change Proposals (ECPs), Request for Deviations (RFDs) shall be submitted by the Contractors as follows:

2. The preferred method of transmission is electronically to [ECP-INPUT@RIA.ARMY.MIL](mailto:ECP-INPUT@RIA.ARMY.MIL) (must be under 7MB), (electronic forms (DD Forms 1692, 1693, and 1694) ) are available for your use at <http://web1.whs.osd.mil/icdhome/ddforms.htm> )if hardcopies are submitted, the contractor shall submit copies as required and as identified below to: Director, U.S. Army Armament Research, Development and Engineering Center, ATTN: AMSTA-AR-QAW (ECPs), Rock Island, IL 61299-7300 except for Chemical items (see note below).

- a. VECPs - original plus 3 copies  
original plus 3 copies (Tools & Equipment)  
original plus 3 copies (Navy or Air Force)
- b. ECPs - original plus 2 copies  
original plus 2 copies (Tools & Equipment)  
original plus 2 copies (Navy or Air Force)
- c. RFDs- original plus 2 copies  
original plus 2 copies (Tools & Equipment)  
original plus 2 copies (Navy or Air Force)

**\*\*NOTE - All Chemical items shall be submitted to: Commander, CBDCOM, ATTN: SCBRD-EN(RI), Rock Island, IL 61299-7410.\*\***

- a. VECPs - original plus 3 copies
- b. ECPs - original plus 2 copies
- c. RFDs/RFWs - original plus 1 copy

3. Provide one copy designated 'Advance Copy' to:

a. Contracting Officer: Director, Armament and Chemical Acquisition, and Logistics Activity, Rock Island, IL 61299-8630 (TACOM-RI items) or Commander, Operations Support Command, Rock Island, IL 61299-6000 (OSC items).

b. Administrative Contracting Officer.

4. For VECPs only, provide one copy designated 'Advance Copy' to the Value Engineering Division: Commander, U.S. Army Operations Support Command, ATTN: AMSOS-RMP, Rock Island, IL 61299-6000.

5. When ECPs, NORs, RFDs are determined to be Urgent, Critical and/or Schedule impacting, an action copy shall be provided to AMSTA-AR-QAW via data facsimile (FAX) to 309-782-6450. This transmission is to be immediately followed with the usual hard copy mailing.

## GUIDANCE ON DOCUMENTATION OF CONTRACT REQUIREMENTS LIST (CDRL)

The following information is furnished to provide guidance with respect to the abbreviations and codes utilized in various blocks of DD Form 1423, Contract Data Requirements List.

**Block 1. Sequence Number.** This number is specified by DOD components in accordance with FAR Supplement Subpart 4.71.

**Block 2. Title of Description of Data.** This represents the title or brief description of the data. This title should be identical to the Data Item Description (DID) title with Block 3 being used for further identification, if required.

**Block 3. Subtitle of Data.** If the title requires further identification, a subtitle is entered.

**Block 4. Authority, Data Item Number.** Data item number of the DID which provides the data preparation instructions.

**Block 5. Contract Reference.** The specific paragraph number of the contract procurement request, system specification, or other applicable document which identifies the effort associated with the data item authorized by Block 4 above.

**Block 6. Technical Office.** The office that is responsible for assuring the adequacy of the data item unless this responsibility is delegated elsewhere in the contract or in Block 7 on the DD Form 1423.

**Block 7. DD Form 250 Requirement.** This block designates the location (contractor's facility or destination) for performance of Government inspection and acceptance. The applicable codes for inspection and acceptance are cited below. The Government activity to perform the destination acceptance task is entered in Block 14 as the first addressee.

Code	Inspection	Acceptance
SS	*Source(DD Form 250)	*Source(DD Form 250)
DD	Destination(DD Form 250)	Destination(DD Form 250)
SD	*Source(DD Form 250)	Destination(DD Form 250)
DS	Destination(DD Form 250)	*Source(DD Form 250)
LT	Letter of Transmittal only	
NO	No inspection or acceptance required	
XX	Inspection/acceptance requirements specified elsewhere in the contract.	

\*Source indicates contractor's facility,

**Block 8. Approval Code.** Items of critical data requiring specified advanced written approval, such as test plans, are identified by an "A" in this field. This data requires submission of a preliminary draft prior to publication of the final document. When advanced approval is not required, this field is blank.

**Block 9. Distribution Statement Required.** The code letter corresponding to the distribution statement to be marked on the technical data item by the contractor, in accordance with DoD Directive 5230.24 and the guidance in DoD 5010.12-M.

**Block 10. Frequency.** The codes that appear in this block are cited below:

ANNLY	Annually	ASGEN	As generated*
ASREQ	As required*	BI-MO	Every 2 months
BI-WE	Every 2 weeks	DAILY	Daily
DFDEL	Deferred Delivery	MTHLY	Monthly
ONE/P	One Preliminary	ONE/R	One time with revisions
QRTLY	Quarterly	R/ASR	Revision as required*
SEMIA	Every 6 months	WEKLY	Weekly
XTIME**	Number of time to be submitted (1TIME, 2TIMES, etc.)		

\*Use of these codes requires further explanation in block 16 to provide the contractor with guidance necessary to accurately price the deliverable data item.

\*\*A number must be inserted in place of the "X".

Block 11. As of Date (AOD). When data is submitted only once, this block indicates the number of days the data is to be submitted prior to the end of the reporting period; e.g., "15" would place the AOD for this report as 15 days before the end of each month, quarter, or year depending on the frequency established in Block 10; "0" places the AOD at the end of the month, quarter, or year. Further guidance is shown in Block 13 or 16 as required.

Block 12. Date of First Submission. This block indicates the initial data submission date (Year/Month/Day). When the contract start date has not been established, this block indicates the number of days after the contract start date that the data is due; e.g., 30 days after contract (DAC). Further information, if required is contained in Block 13. "DFDEL" indicates deferred delivery.

Block 13. Date of Subsequent Submission/Event Identification. When data is submitted more than once, the date(s) of subsequent submission(s) is indicated in this block. Example: "Not later than (NLT) 15 days before start of production"; "45 days before first article", etc.

Block 14. Distribution and Addressees. Addressees and number of copies (draft/regular/reproducible) to be forwarded to each addressee as cited in this block. Addressees are indicated by office symbols (i.e., AMSIO-XYZ). A list explaining these symbols and their addressees is attached to the form. When reproducible copies are required, the type of copies required will be cited in this block or Block 16.

NOTE: Unless otherwise cited in Block 10 of DD Form 1664, entries in Blocks 3 through 9 on DD Form 1664, Data Item Descriptions, are for information purposes only and are not contractually binding.

NOTE: It is required that data items be delivered using electronic media. Where possible electronic transmission (e-mail) is the most preferred method. Refer to the Contract Data Requirements List (CDRL), DD Form 1423 for more specific information (i.e., e-mail addresses, etc.)

For narrative kinds of reports, submission of a 3 1/2 inch disk in Rich Text Format (RTF), Microsoft Word or by e-mail is acceptable.

For spreadsheets or database kinds of reports, the acceptable software packages would be Microsoft Office products, i.e., Access or Excel. If these packages are not available, the information could be forwarded using a word processing kind of document saved in a Rich Text Format (RTF).

# INSTRUCTIONS FOR COMPLETING DD FORM 1423

(See DoD 5010.12-M for detailed instructions)

## FOR GOVERNMENT PERSONNEL

- Item A.** Self-explanatory.
- Item B.** Self-explanatory.
- Item C.** Mark (X) appropriate category: TDP - Technical Data Package; TM - Technical Manual; Other - other category of data, such as AProvisioning, AConfiguration Management, etc.
- Item D.** Enter name of system/item being acquired that data will support.
- Item E.** Self-explanatory (to be filled in after contract award).
- Item F.** Self-explanatory (to be filled in after contract award).
- Item G.** Signature of preparer of CDRL.
- Item H.** Date CDRL was prepared.
- Item I.** Signature of CDRL approval authority.
- Item J.** Date CDRL was approved.
- Item 1.** See DoD FAR Supplement Subpart 4.71 for proper numbering.
- Item 2.** Enter title as it appears on data acquisition document cited in Item 4.
- Item 3.** Enter subtitle of data item for further definition of data item (optional entry).
- Item 4.** Enter Data Item Description (DID) number, military specification number, or military standard number listed in DoD 5010.12-L (AMSDL), or one-time DID number, that defines data content and format requirements.
- Item 5.** Enter reference to tasking in contract that generates requirement for the data item (e.g., Statement of Work paragraph number).
- Item 6.** Enter technical office responsible for ensuring adequacy of the data item.
- Item 7.** Specify requirement for inspection/acceptance of the data item by the Government.
- Item 8.** Specify requirement for approval of a draft before preparation of the final data item.
- Item 9.** For technical data, specify requirement for contractor to mark the appropriate distribution statement on the data (ref. DoD 5230.124).
- Item 10.** Specify number of times data items are to be delivered.
- Item 11.** Specify as-of date of data item, when applicable.
- Item 12.** Specify when first submittal is required.
- Item 13.** Specify when subsequent submittals are required, when applicable.
- Item 14.** Enter addressees and number of draft/final copies to be delivered to each addressee. Explain reproducible copies in Item 16.
- Item 15.** Enter total number of draft/final copies to be delivered.
- Item 16.** Use for additional/clarifying information for Items 1 through 15. Examples are: Tailoring of documents cited in Item 4; Clarification of submittal dates in Items 12 and 13; Explanation of reproducible copies in Item 14; Desired medium for delivery of the data item.

## FOR THE CONTRACTOR

- Item 17.** Specify appropriate price group from one of the following groups of effort in developing estimated prices for each data item listed on the DD Form 1423.
- a. Group I. Definition - Data which is not otherwise essential to the contractor's performance of the primary contracted effort (production, development, testing and administration) but which is required by DD Form 1423.
- Estimated Price - Costs to be included under Group I are those applicable to preparing and assembling the data item in conformance with Government requirements, and the administration and other expenses related to reproducing and delivering such data items to the Government.
- b. Group II. Definition - Data which is essential to the performance of the primary contracted effort but the contractor is required to perform additional work to conform to Government requirements with regard to depth of content, format, frequency of submittal, preparation, control, or quality of the data item.
- Estimated Price - Costs to be included under Group II are those incurred over and above the cost of the essential data item without conforming to Government requirements, and the administrative and other expenses related to reproducing and delivering such data item to the Government.
- c. Group III. Definition - Data which the contractor must develop for his internal use in performance of the primary contracted effort and does not require any substantial change to conform to Government requirements with regard to depth of content, format, frequency of submittal, preparation, control, and quality of the data item.
- Estimated Price - Costs to be included under Group III are the administrative and other expenses related to reproducing and delivering such data item to the Government.
- d. Group IV. Definition - Data which is developed by the contractor as part of his normal operating procedures and his effort in supplying these data to the Government is minimal.
- Estimated Price - Group IV items should normally be shown on the DD Form 1423 as no cost.
- Item 18.** For each data item, enter an amount equal to that portion of the total price which is estimated to be attributable to the production or development for the Government of that item of data. These estimated data prices shall be developed only from those costs which will be incurred as a direct result of the requirement to supply the data, over and above those costs which would otherwise be incurred in performance of the contract if no data were required. These estimated data prices shall not include any amount for rights in data. The Government's right to use the data shall be governed by the pertinent provisions of the contract.

CCL-B

<b>ENGINEERING CHANGE PROPOSAL (ECP), PAGE 1</b>				<b>1. DATE (YYMMDD)</b> 010921		<b>Form Approved</b> OMB No. 0704-0188	
<small>Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington, DC 20503.</small>						<b>2. PROCURING ACTIVITY NO.</b> L1S3055	
<b>PLEASE DO NOT RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.</b>						<b>3. DDDAAC</b>	
<b>4. ORIGINATOR</b>		<b>b. ADDRESS (Street, City, State, Zip Code)</b>			<b>5. CLASS OF ECP</b>		
<b>a. TYPED NAME (First, Middle Initial, Last)</b> Scott Johnson		TACOM-RI Rock Island, Ill 61299-7630			I		
<b>6. JUST. CODE</b>				<b>7. PRIORITY</b>			
C				R			
<b>8. ECP DESIGNATION</b>					<b>9. BASELINE AFFECTED</b>		
<b>a. MODEL/TYPE</b>		<b>b. CAGE CODE</b>	<b>c. SYSTEM DESIGNATION</b>		<input type="checkbox"/> FUNCTIONAL <input type="checkbox"/> ALLOCATED	<input checked="" type="checkbox"/> PRODUCT	
M2		19200	.50 Caliber Machine Gun				
<b>d. ECP NO.</b>			<b>e. TYPE</b>	<b>f. REV</b>	<b>10. OTHER SYS./CONFIG. ITEMS AFFECTED</b>		
CSAU-0105			F		<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		
<b>11. SPECIFICATIONS AFFECTED</b>				<b>12. DRAWINGS AFFECTED</b>			
	CAGE Code	Specification/Document No.	Rev.	SCH	CAGE Code	Number	Rev.
a. SYSTEM						See Enclosure	
b. DEVELOPMENT							
c. PRODUCT							
<b>13. TITLE OF CHANGE</b>							
Redesign .50 caliber Machine Gun Oil Buffer Assembly							
<b>14. CONTRACT NO. LINE ITEM</b>				<b>15. PROCURING CONTRACTING OFFICER</b>			
				<b>a. NAME (First, Middle Initial, Last)</b> <b>b. CODE</b>			
				<b>c. TELEPHONE NO.</b>			
<b>16. CONFIGURATION ITEM NOMENCLATURE</b>						<b>17. IN PRODUCTION</b>	
.50 Caliber Machine gun						<input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	<input type="checkbox"/> NO
<b>18. ALL LOWER LEVEL ITEMS AFFECTED</b>							
<b>a. NOMENCLATURE</b>			<b>b. PART NO.</b>		<b>c. NSN</b>		
Buffer Assembly Recoil Mechanism			8448124				
<b>19. DESCRIPTION OF CHANGE</b>							
Replace the spring, washer, and packing in the oil buffer assembly with a bushing and O-rings.							
<b>20. NEED FOR CHANGE</b>							
The spring, washer, and packing tended to leak hydraulic fluid and therefore was redesigned to prevent leakage.							
<b>21. PRODUCTION EFFECTIVITY BY SERIAL NUMBER</b>				<b>22. EFFECT ON PRODUCTION DELIVERY SCHEDULE</b>			
N/A				N/A			
<b>23. RETROFIT</b>							
<b>a. RECOMMENDED ITEM EFFECTIVITY</b>				<b>b. SHIP / VEHICLE CLASS AFFECTED</b>			
N/A				N/A			
<b>c. ESTIMATED KIT DELIVERY SCHEDULE</b>				<b>d. LOCATIONS OR SHIP / VEHICLE NUMBERS AFFECTED</b>			
N/A				N/A			
<b>24. ESTIMATED COSTS / SAVINGS UNDER CONTRACT</b>				<b>25. ESTIMATED NET TOTAL COSTS / SAVINGS</b>			
N/A				N/A			
<b>26. SUBMITTING ACTIVITY</b>				<b>b. TITLE</b>			
<b>a. AUTHORIZED SIGNATURE</b>							
<b>27. APPROVAL / DISAPPROVAL</b>							
<b>a. CLASS I</b>		<b>b. CLASS II</b>		<b>c. CLASS II</b>		<b>DO NOT CONCURE IN CLASSIFICATION OF CHANGE</b>	
<input checked="" type="checkbox"/> APPROVAL RECOMMENDED <input type="checkbox"/> DISAPPROVAL RECOMMENDED	<input type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED	<input type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED	<input type="checkbox"/> CONCUR IN CLASSIFICATION OF CHANGE <input type="checkbox"/> DO NOT CONCURE IN CLASSIFICATION OF CHANGE	<input type="checkbox"/> CONCUR IN CLASSIFICATION OF CHANGE <input type="checkbox"/> DO NOT CONCURE IN CLASSIFICATION OF CHANGE	<input type="checkbox"/> CONCUR IN CLASSIFICATION OF CHANGE <input type="checkbox"/> DO NOT CONCURE IN CLASSIFICATION OF CHANGE	<input type="checkbox"/> CONCUR IN CLASSIFICATION OF CHANGE <input type="checkbox"/> DO NOT CONCURE IN CLASSIFICATION OF CHANGE	<input type="checkbox"/> CONCUR IN CLASSIFICATION OF CHANGE <input type="checkbox"/> DO NOT CONCURE IN CLASSIFICATION OF CHANGE
<b>d. GOVERNMENT ACTIVITY</b>				<b>e. SIGNATURE</b>		<b>f. DATE SIGNED (YYMMDD)</b>	
<input checked="" type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED				Ronald E. Elbe Chief, CCAC Prod & Field Sot Team		2001/11/28	
<b>g. APPROVAL</b>		<b>h. GOVERNMENT ACTIVITY</b>		<b>i. SIGNATURE</b>		<b>j. DATE SIGNED (YYMMDD)</b>	
<input checked="" type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED		TACOM-ARDEC, AMSTA-AR-CCL-F		Ronald E. Elbe Chief, CCAC Prod & Field Sot Team		2001/11/28	

26 SEP 2001  
9/24/01

1. Block 12: Drawings affected

Cage code	Number	Rev	NOR
19204	5504077	D	001
19204	PL5504077	C	002
19200	12998732	-	003
19200	12998733	-	004
19204	8448124	D	005
19205	6147845	C	006
19205	6009830	G	007
19200	12949648	C	008
19200	PS12998732	-	009
19200	PS12998733	-	010

<b>NOTICE OF REVISION (NOR)</b> THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED		1. DATE (YYYYMMDD) 20010921	Form Approved OMB No. 0704-0188
<small>The public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (DFR-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THIS ADDRESS. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUES CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.</small>		2. PROCURING ACTIVITY NO. L153055	3. DODAAC
4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Scott Johnson	b. ADDRESS (Street, City, State, Zip Code) TACOM-RI Rock Island, ILL 61299-7630	5. CAGE CODE 18200	6. NOR NO. 001
		7. CAGE CODE 18204	8. DOCUMENT NO. 5504077
9. TITLE OF DOCUMENT Buffer, Oil, Assembly	10. REVISION LETTER a. CURRENT D	b. NEW	11. ECP NO. CSAU-0105
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES Browning .50 Caliber Machine Gun	NOR SHIT 1 of 3	ECP SHIT 3	
13. DESCRIPTION OF REVISION 1. Delete parts packing, 5153162, washer, 5153161 and spring, 5153163 and replace with Bushing 12998732, O-ring, 129513-013, and O-ring, 12998733. FROM: 			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one)	X	(1) Existing document supplemented by this NOR may be used in manufacture. (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.	
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT AMSTA-AR-CCL-FS	c. TYPED NAME (First, Middle Initial, Last) RONALD E. ELBE		
d. TITLE Ronald E. Elbe Chief, CCAC Prod & Field Spt Team	e. SIGNATURE 	f. DATE SIGNED (YYYYMMDD) 20011128	
15.a. ACTIVITY ACCOMPLISHING REVISION AMSTA-AR-CCL-A	b. REVISION COMPLETED (SIGNATURE)	c. DATE SIGNED (YYYYMMDD)	

DD FORM 1686, AUG 96 (EG)

Previous revisions are obsolete

Statement

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**NOTICE OF REVISION (NOR)  
CONTINUATION SHEET**

**NOR 001**

NOR CONTINUATION **SH 2 of 3**

ORIGINATOR NAME AND ADDRESS  
**ARDEC, AMSTA-AR-CCL-A  
Picatinny Arsenal, NJ 07806-5000**

DATE  
(YYYYMMDD)  
**20011107**

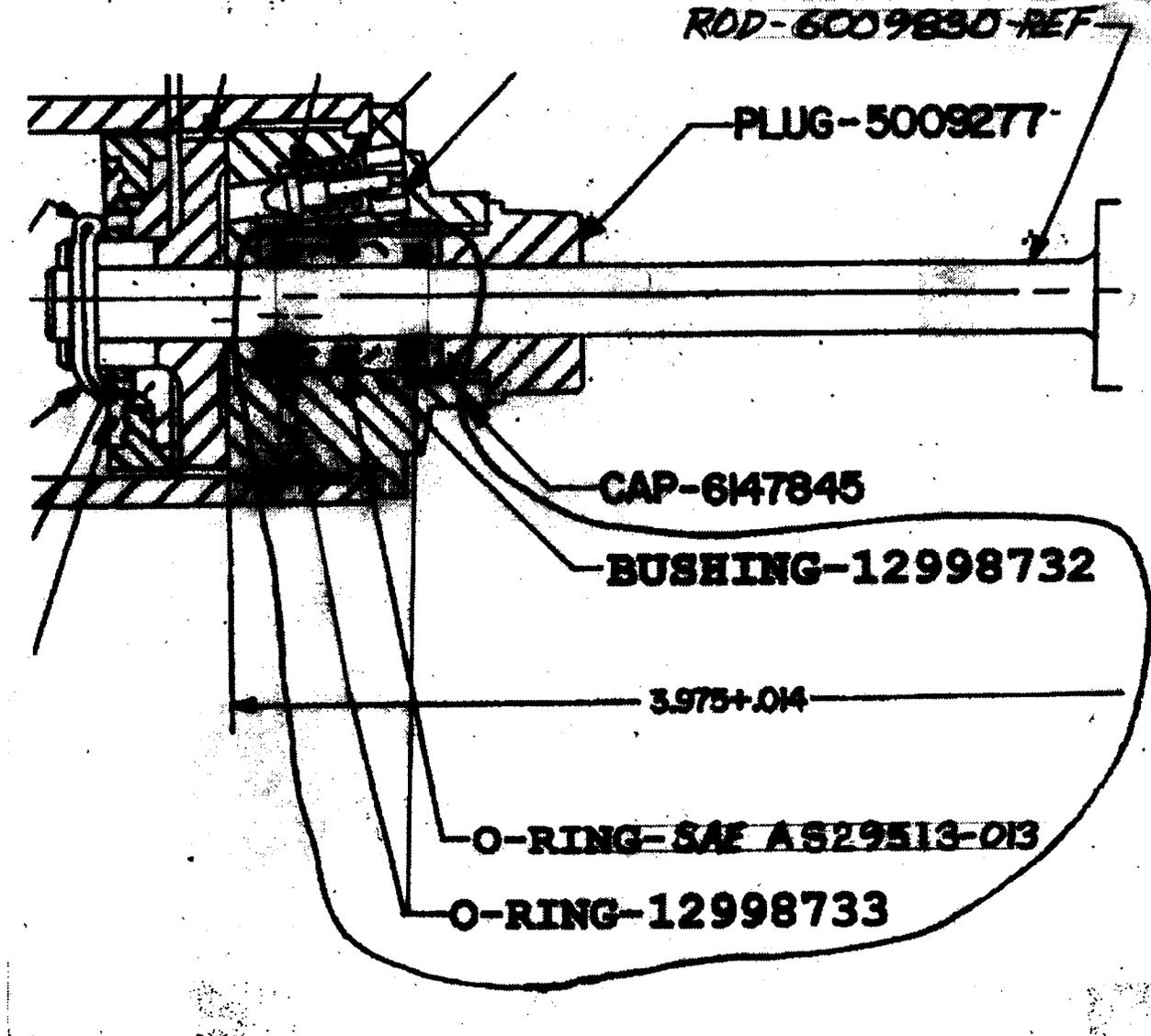
PAN NO.  
ECP NO.

DOCUMENT NO.  
**5504077**  
**L1S3055**

**DESCRIPTION OF REVISION:**

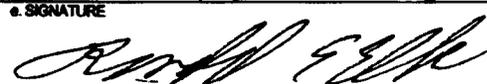
**ECP SHT 4**

**To:**



<b>NOTICE OF REVISION ( NOR ) CONTINUATION SHEET</b>		NOR 001	
		NOR CONTINUATION <b>SH 3 of 3</b>	
ORIGINATOR NAME AND ADDRESS	DATE (YYYYMMDD)	PAN NO.	DOCUMENT NO.
ARDEC, AMSTA-AR-CCL-A <b>Picatinny Arsenal, NJ 07806-5000</b>	20011126		5504077
		ECP NO.	<b>L1S3055</b>
<b>DESCRIPTION OF REVISION:</b>			<b>ECP SHT 5</b>
<p><b>2. Change callout in Zone C-7 to add the military specification number for recoil oil:</b></p> <p>From: "FILL WITH RECOIL OIL THRU FILLER SCREW HOLE. OPTIONAL: PUT 38.0 OR 38.5 CUBIC CENTIMETERS OF RECOIL OIL IN TUBE BEFORE ASSEMBLY."</p> <p>To: "FILL WITH RECOIL OIL THRU FILLER SCREW HOLE. OPTIONAL: PUT 38.0 TO 38.5 CUBIC CENTIMETERS OF RECOIL OIL IN TUBE BEFORE ASSEMBLY. MIL-PRF-83282, HYDRAULIC FLUID "</p>			
<p><b>3. Change note 1 to allow for more adequate sealing of the oil buffer:</b></p> <p>From: "ASSEMBLE CAP – 6147845 TO TUBE – 5508146 TIGHT ENOUGH TO PREVENT OIL LEAKAGE."</p> <p>To: "APPLY SEALING COMPOUND, MIL-S-22473, GRADE H, TO OUTSIDE THREADS OF THE CAP, 6147845 AND OUTSIDE THREADS OF THE TWO SCREW ASSEMBLIES, 6147888 PRIOR TO ASSEMBLY TO THE TUBE, 5508146 TO PREVENT OIL LEAKAGE. ALTERNATE METHOD OF SEALING OIL BUFFER: APPLY TEFLON TAPE, A-A-58092, TO THREADED AREAS REFERENCED ABOVE PRIOR TO ASSEMBLY TO TUBE."</p>			
<p><b>4. Add Note 2 below to the drawing allowing the use of grease to assist in the installation of the O-Rings:</b></p> <p style="padding-left: 40px;"><b>2. "LIGHTLY GREASE THE O-RINGS, 12998733, AND O-RING, SAE AS29513-013, WITH SILICON GREASE, A-A-59173, TYPE I, TO AID IN ASSEMBLY."</b></p>			
<p><b>5. Change callout</b> From: "SCREW ASSY-6147888" To: "2-SCREW ASSY-6147888"</p>			

NOTICE OF REVISION (NOR)		1. DATE (YYMMDD)	Form Approved
This revision described below has been authorized for the document listed.		011107	OMB NO. 0704-0188
Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information including suggestions for reducing this burden to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington DC 20503.		2. PROCURING ACTIVITY NO. <b>L1S3055</b>	
PLEASE DO NOT RETURN YOUR COMPLETED TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT / PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.		3. DODACC	
4. ORIGINATOR	b. ADDRESS (Street, City, State, Zip Code)	5. CAGE CODE	6. NOR NO.
a. TYPED NAME (First, Middle Initial, Last) <b>Scott Johnson/NSF</b>	<b>TACOM-RI</b>	<b>19200</b>	<b>002</b>
	<b>ROCK ISLAND, ILL 61299-7630</b>	7. CAGE CODE	8. DOCUMENT NO.
		<b>19204</b>	<b>PL5504077</b>
9. TITLE OF DOCUMENT		10. REVISION LETTER	
<b>OIL BUFFER ASSEMBLY</b>		13. CURRENT <b>C</b>	13. NEW <b>L1S3055</b>
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES		11. ECP NO.	
<b>Buffer Assembly Recoil Mechanism, XM296 Browning Machine Gun</b>		<b>L1S3055</b>	
1. DESCRIPTION OF CHANGE:		<b>ECP SHT 6</b>	
Delete the following items:			
7	A5153162	5153162	Packing, Oil Buffer Gland 1
19	A5153163	5153163	Spring, Oil Buffer Gland 1
32	A5153161	5153161	Washer, Oil Buffer Gland 1
Add the following parts:			
34	D12998732	12998732	Bushing 1
36	C12998733	12998733	O-Ring 2
38	SAE AS29513	SAE AS29513-013	O-Ring 1
40	MIL-PRF-83282	MIL-PRF-83282	Hydraulic Fluid AR
42	MIL-S-22473	MIL-S-22473,Gr H	Sealing Compound AR
44	A-A-58092	A-A-58092	Teflon Tape (alternate to sealing compound) ALT
46	A-A-59173	A-A-59173, Type I	Silicone Grease AR
11. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X) one	X	(1) Existing document supplemented by his NOR may be used in manufacturing	
		(2) Revised document must be received before manufacturer may incorporate this change.	
		(3) Custodian of master document shall make above revision and furnish revised document.	
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT <b>AMSTA-AR-ESW</b>		c. TYPED NAME (First, Middle Initial, Last) <b>Ronald E. Elbe</b>	
d. TITLE Chief, Cmbt Spt & Sm Cal Wpn Sys Div	e. SIGNATURE 	f. DATE SIGNED (YYMMDD) <b>2001120</b>	
15 a. ACTIVITY ACCOMPLISHING REVISION <b>AMSTA-AR-CCL-A</b>	b. REVISION COMPLETEDS (SIGNATURE)	c. DATE SIGNED (YYMMDD)	

<b>NOTICE OF REVISION (NOR)</b> THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED		1. DATE (YYYYMMDD) 20010921	Form Approved OMB No. 0704-0188
<small>The public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and reviewing the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THIS ADDRESS. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.</small>		2. PROCURING ACTIVITY NO. LIS3055	3. DODAAC
		4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Scott Johnson	b. ADDRESS (Street, City, State, Zip Code) TACOM-RI Rock Island, Ill 61299-7630
		7. CAGE CODE 19200	8. DOCUMENT NO. 12998732
9. TITLE OF DOCUMENT Bushing	10. REVISION LETTER a. CURRENT - b. NEW		11. ECP NO. CSAU-0105
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES Browning .50 Caliber Machine Gun		NOR SHT 1 of 2	ECP SHT 7
13. DESCRIPTION OF REVISION  <div style="border: 1px solid black; padding: 5px; margin: 5px 0;"> <p style="text-align: center;"><del>Convert attached Navy drawing number 1698A5524 to Government format drawing number 12998732 and release new drawing.</del></p> <p style="text-align: center;">Release attached new drawing number 12998732.</p> </div>			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one)	<input checked="" type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.		
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT AMSTA-AR-CCL-F	c. TYPED NAME (First, Middle Initial, Last) RONALD E. ELBE		
d. TITLE	e. SIGNATURE 	f. DATE SIGNED (YYYYMMDD) 20011128	
15.a. ACTIVITY ACCOMPLISHING REVISION AMSTA-AR-CCL-A	b. REVISION COMPLETED (SIGNATURE)	c. DATE SIGNED (YYYYMMDD)	

DD FORM 1885, AUG 98 (EG)

Previous revisions are obsolete

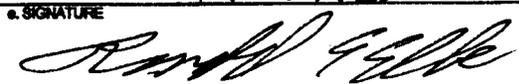
Statement

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DISTRIBUTION STATEMENT A: UNLIMITED



<b>NOTICE OF REVISION (NOR)</b> THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED		1. DATE (YYYYMMDD) 20010921	Form Approved OMB No. 0704-0188
<small>The public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number.          PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THIS ADDRESS. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.</small>		2. PROCURING ACTIVITY NO. LIS3055	3. DODAAC
4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) Scott Johnson	b. ADDRESS (Street, City, State, Zip Code) TACOM-RI Rock Island, Ill 61299-7630	5. CAGE CODE 19200	6. NOR NO. 004
		7. CAGE CODE 19200	8. DOCUMENT NO. 12998733
9. TITLE OF DOCUMENT O-Ring	10. REVISION LETTER a. CURRENT -		b. NEW
		11. ECP NO. CSAU-0105	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES Browning .50 Caliber Machine Gun		NOR SHT 1 of 2	ECP SHT 9
13. DESCRIPTION OF REVISION <del>Convert attached Navy drawing number 12998733 to Government format drawing number 12998733 and release new drawing.</del>  Release attached new drawing number 12998733.			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one)	<input checked="" type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture. <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.		
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT ANSTA-AR-CCL-F		c. TYPED NAME (First, Middle Initial, Last) RONALD E. ELBE	
d. TITLE Ronald E. Elbe Chief, CCAC Prod & Field Spt Team	e. SIGNATURE 	f. DATE SIGNED (YYYYMMDD) 20011128	
15.a. ACTIVITY ACCOMPLISHING REVISION ANSTA-AR-CCL-A	b. REVISION COMPLETED (SIGNATURE)	c. DATE SIGNED (YYYYMMDD)	

DD FORM 1595, AUG 96 (EG)

Previous revisions are obsolete

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DISTRIBUTION STATEMENT A: UNLIMITED

DRAWING SIZE C

4

3

2

1

NOTES

1. APPLICABLE STANDARDS / SPECIFICATIONS:

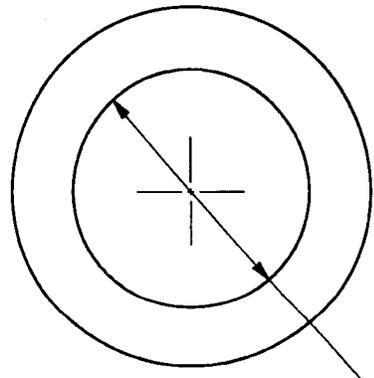
- A. ASME Y14.100M-1998
- B. ASME Y14.5M-1994
- C. MIL-W-13855

2. MATERIAL: CONFORMING TO SAE AMS-P-5315.

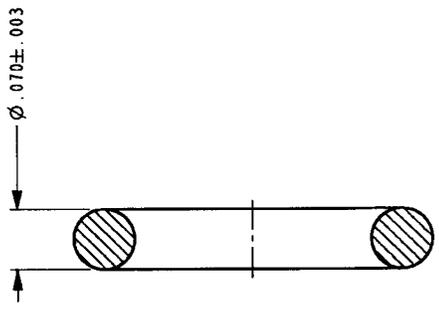
3. QUALITY ASSURANCE PROVISION REQUIREMENTS SHALL BE IN ACCORDANCE WITH DRAWING 12993884.



MATERIAL (CTR)



$\phi .270 \pm .005$



$\phi .070 \pm .003$

THIS DRAWING WAS GENERATED FROM A SOLID MODEL  
 AND IS NOT TO BE CONSIDERED AS A SUBSTITUTE FOR  
 INFORMATION INCORPORATED BY THE DESIGN ACTIVITY.

**PART NO.** 12998733

DISTRIBUTION STATEMENT A. APPROVED FOR PUBLIC RELEASE; DISTRIBUTION IS UNLIMITED.

DESIGN ACTIVITY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER PLATYHURST ARSENAL, NEW JERSEY 07866-6000		CONTRACT NUMBER CONTRACTOR		DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWING NUMBER DRAWN BY D. COLLUM 2001-11-14		DESIGN ACTIVITY US ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER PLATYHURST ARSENAL, NEW JERSEY 07866-6000	
ENGINEER J. PETZ		CHECKER		TOLERANCE ON ANGLES ± 2 PLACE DECIMALS ± 3 PLACE DECIMALS ±		ENGINEER J. PETZ		SIZE C	
QUALITY ENGINEER		DRAWING APPROVAL		THIRD ANGLE PROJECTION		DESIGN APPROVAL		SCALE 10/1	
DESIGN APPROVAL		MODELED BY D. COLLUM		MATERIAL SPECIFICATION (AIRCRAFT) BMG		CAL .50		CASE CODE 19200	
NEXT ASSY		APPLICATION		USED ON		5504077		UNIT WT.	
APPLICATION		APPLICATION		USED ON		5504077		SCALE 10/1	
APPLICATION		APPLICATION		USED ON		5504077		SHEET 1 OF 1	

O-RING

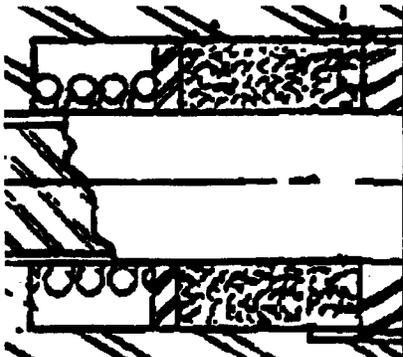
12998733

4

3

2

1

<b>NOTICE OF REVISION (NOR)</b> THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED		1. DATE (YYYYMMDD) <b>20010921</b>	Form Approved OMB No. 0704-0188
<small>The public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing this collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number.          PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THIS ADDRESS. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.</small>		2. PROCURING ACTIVITY NO. <b>US3055</b>	3. DODAAC
4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) <b>Scott Johnson</b>	b. ADDRESS (Street, City, State, Zip Code) <b>TACOM-RI          Rock Island, Ill 61299-7630</b>	5. CAGE CODE <b>19200</b>	6. NOR NO. <b>005</b>
		7. CAGE CODE <b>19204</b>	8. DOCUMENT NO. <b>8448124</b>
9. TITLE OF DOCUMENT <b>Buffer Assembly Recoil Mechanism</b>		10. REVISION LETTER a. CURRENT <b>D</b>	
		b. NEW	
		11. ECP NO. <b>CSAU-0105</b>	
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES <b>Browning .50 Caliber Machine Gun</b>		NOR BHT <b>1 of 2</b>	ECP SHT <b>11</b>
13. DESCRIPTION OF REVISION  <b>Change pictorial to reflect changes to drawing 5504077 illustrating new oil buffer assembly parts. Change pictorial in two places, zone D4-E5 and zone B4-B5.</b>  <b>From:</b>			
			
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one)	<input checked="" type="checkbox"/>	(1) Existing document supplemented by this NOR may be used in manufacture.	
		(2) Revised document must be received before manufacturer may incorporate this change.	
		(3) Custodian of master document shall make above revision and furnish revised document.	
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT <b>AMSTA-AR-CCL-F</b>		c. TYPED NAME (First, Middle Initial, Last) <b>RONALD E. ELBE</b>	
d. TITLE <b>Ronald E. Elbe          Chief, CCAC Prod &amp; Field Sup Team</b>		e. SIGNATURE 	f. DATE SIGNED (YYYYMMDD) <b>2001/1/28</b>
15. a. ACTIVITY ACCOMPLISHING REVISION <b>AMSTA-AR-CCL-A</b>		b. REVISION COMPLETED (SIGNATURE)	c. DATE SIGNED (YYYYMMDD)

DD FORM 1695, AUG 96 (EG)

Previous revisions are obsolete

Statement

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DISTRIBUTION STATEMENT A - UNLIMITED

**NOTICE OF REVISION (NOR)  
CONTINUATION SHEET**

*NOR 005*

NOR CONTINUATION SH 2 of 2

ORIGINATOR NAME AND ADDRESS  
ARDEC, AMSTA-AR-CCL-A  
Picatinny Arsenal, NJ 07806-5000

DATE  
(YYYYMMDD)  
20011107

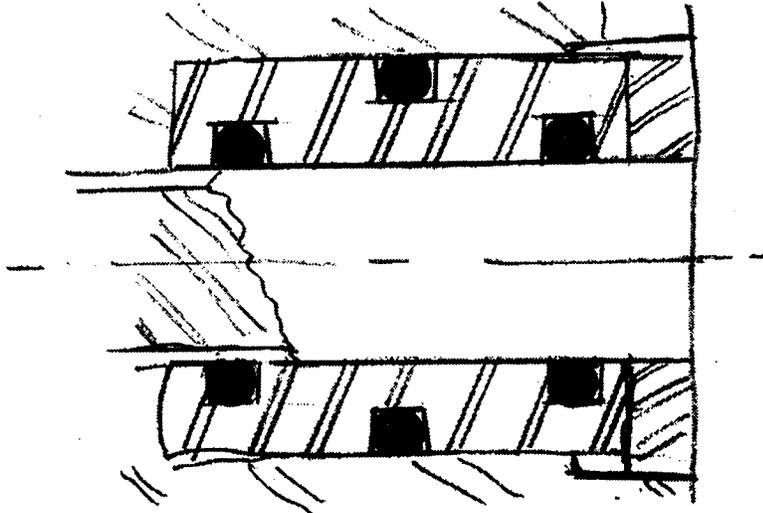
PAN NO. DOCUMENT NO.  
8448124

ECP NO. LIS3055

**DESCRIPTION OF REVISION:**

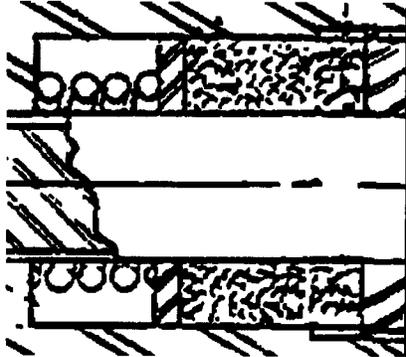
*ECP SH T 12*

*To:*



NOTICE OF REVISION (NOR)		1. DATE (YYMMDD)	Form Approved
This revision described below has been authorized for the document listed.		011105	OMB NO. 0704-0188
Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information including suggestions for reducing this burden to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington DC 20503.		2. PROCURING ACTIVITY NO. <b>L1S3055</b>	
PLEASE DO NOT RETURN YOUR COMPLETED TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT / PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.		3. DODACC	
4. ORIGINATOR	b. ADDRESS (Street, City, State, Zip Code)	5. CAGE CODE	6. NOR NO.
a. TYPED NAME (First, Middle Initial, Last) <b>NS Foster Jr</b>	<b>ARDEC, AMSTA-AR-CCL-A PICATINNY ARSENAL, NJ 07806</b>	<b>19200</b>	<b>006</b>
		7. CAGE CODE	8. DOCUMENT NO.
		<b>19200</b>	<b>6147845</b>
9. TITLE OF DOCUMENT		10. REVISION LETTER	
<b>CAP, OIL BUFFER TUBE</b>		13. CURRENT <b>C</b>	13. NEW <b>L1S3055</b>
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES		NOR SHT	
<b>Buffer Assembly Recoil Assy, XM296 Browning Machine Gun</b>		<b>1 of 1</b>	
1. DESCRIPTION OF CHANGE:		<b>ECP SHT 13</b>	
<p>Change the Inside Diameter and surface finish:</p> <p>From: ".558 +.005"; To: ".563 +.002 32/ "</p>			
11. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X) one	X	(1) Existing document supplemented by his NOR may be used in manufacturing	
		(2) Revised document must be received before manufacturer may incorporate this change.	
		(3) Custodian of master document shall make above revision and furnish revised document.	
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT		c. TYPED NAME (First, Middle Initial, Last) <b>Ronald E. Eibe</b>	
<b>AMSTA-AR-ESW</b>			
d. TITLE	e. SIGNATURE	f. DATE SIGNED (YYMMDD)	
<b>Chief, Cmbt Spt &amp; Sm Cal Wpn Sys Div</b>		<b>20011128</b>	
15 a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETEDS (SIGNATURE)	c. DATE SIGNED (YYMMDD)	
<b>AMSTA-AR-CCL-A</b>			

NOTICE OF REVISION (NOR)		1. DATE (YYMMDD)	Form Approved
This revision described below has been authorized for the document listed.		011105	OMB NO. 0704-0188
Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information including suggestions for reducing this burden to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington DC 20503.		2. PROCURING ACTIVITY NO. L1S3055	
PLEASE DO NOT RETURN YOUR COMPLETED TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT / PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.		3. DODACC	
4. ORIGINATOR	b. ADDRESS (Street, City, State, Zip Code)	5. CAGE CODE	6. NOR NO.
a. TYPED NAME (First, Middle Initial, Last) NS Foster Jr	ARDEC, AMSTA-AR-CCL-A PICATINNY ARSENAL, NJ 07806	19200	007
		7. CAGE CODE	8. DOCUMENT NO.
		19200	6009830
9. TITLE OF DOCUMENT		10. REVISION LETTER	
ROD, OIL BUFFER PISTON		14. CURRENT G	14. NEW L1S3055
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES		NOR SHT	
Buffer Assembly Recoil Assy, XM296 Browning Machine Gun		1 of 1	
2. DESCRIPTION OF CHANGE:		ECP SHT 14	
<p>Change the shank Diameter and surface finish:</p> <p>From: ".281 -.002"; To: ".281 -.001"</p> <p>From: "32/"; To: "16 8/ L"</p>			
11. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X) one	X	(1) Existing document supplemented by his NOR may be used in manufacturing	
		(2) Revised document must be received before manufacturer may incorporate this change.	
		(3) Custodian of master document shall make above revision and furnish revised document.	
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT AMSTA-AR-ESW		c. TYPED NAME (First, Middle Initial, Last) Ronald E. Elbe	
d. TITLE Chief, Cmbt Spt & Sm Cal Wpn Sys Div		e. SIGNATURE 	f. DATE SIGNED (YYMMDD) 2001/12/8
15 a. ACTIVITY ACCOMPLISHING REVISION AMSTA-AR-CCL-A		b. REVISION COMPLETED (SIGNATURE)	c. DATE SIGNED (YYMMDD)

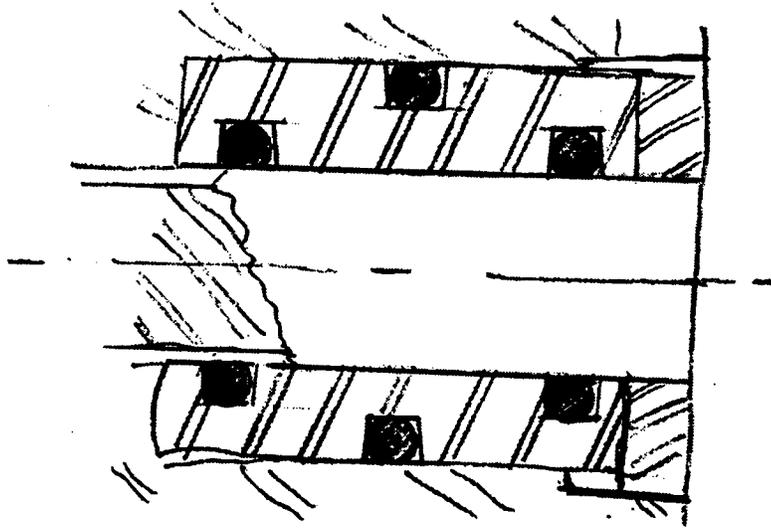
<b>NOTICE OF REVISION (NOR)</b> THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED		<b>1. DATE</b> (YYYYMMDD) <b>20011024</b>	Form Approved OMB No. 0704-0188
<small>The public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number.  <b>PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THIS ADDRESS. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.</b></small>			<b>2. PROCURING ACTIVITY NO.</b> <b>US3055</b>
<b>4. ORIGINATOR</b> a. TYPED NAME (First, Middle Initial, Last) <b>Scott Johnson</b>			<b>3. DODAAC</b>
b. ADDRESS (Street, City, State, Zip Code) <b>TACOM-RI          Rock Island, Ill 61299-7630</b>		<b>5. CAGE CODE</b> <b>19200</b>	<b>6. NOR NO.</b> <b>008</b>
		<b>7. CAGE CODE</b> <b>19200</b>	<b>8. DOCUMENT NO.</b> <b>12949648</b>
<b>9. TITLE OF DOCUMENT</b> <b>Gun Aircraft Caliber .50, M296</b>		<b>10. REVISION LETTER</b> a. CURRENT <b>C</b>	
		b. NEW	
<b>11. ECP NO.</b> <b>CSAU-0105</b>		<b>12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES</b> <b>Browning .50 Caliber Machine Gun</b>	
		<b>NOR SHT</b> <b>1 of 2</b>	<b>ECP SHT</b> <b>15</b>
<b>13. DESCRIPTION OF REVISION</b> <p><b>A. Add military specification callout to the notes.</b>  <b>Add: Military Specification MII-G-71047 applies.!!</b></p> <p><b>B. Change pictorial to reflect changes to drawing 5504077 illustrating new oil buffer assembly parts. Change pictorial in one place, Sheet 3 of 6, zone B7.</b>  <b>From:</b></p> 			
<b>14. THIS SECTION FOR GOVERNMENT USE ONLY</b>			
a. (X one)			
<input checked="" type="checkbox"/> (1) Existing document supplemented by this NOR may be used in manufacture.			
<input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change.			
<input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.			
<b>b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT</b> <b>ANSTA-AR-CCL-F</b>		<b>c. TYPED NAME (First, Middle Initial, Last)</b> <b>RONALD E. ELBE</b>	
<b>d. TITLE</b> <b>Ronald E. Elbe          Chief, CCAC Prod &amp; Field Spt Team</b>		<b>e. SIGNATURE</b> 	
		<b>f. DATE SIGNED (YYYYMMDD)</b> <b>2001/10/28</b>	
<b>15.a. ACTIVITY ACCOMPLISHING REVISION</b> <b>ANSTA-AR-CCL-A</b>		<b>b. REVISION COMPLETED (SIGNATURE)</b>	
		<b>c. DATE SIGNED (YYYYMMDD)</b>	

DOCUMENT NO. 12949648	NOR NO. 008	SHEET 2 OF 2
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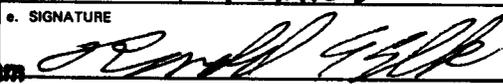
DESCRIPTION  
B. (Cont'd)

ECP SHT 16

TO:



Update Revising Status of Sheets Block.

NOTICE OF REVISION (NOR) THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED		1. DATE (YYYYMMDD) 20011127	Form Approved OMB No. 0704-0188
<p>The public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number.</p> <p>PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THIS ADDRESS. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.</p>		2. PROCURING ACTIVITY NO. L1S3055	
		3. DODAAC	
4. ORIGINATOR		5. CAGE CODE	6. NOR NO.
a. TYPED NAME (First, Middle Initial, Last) J. WHITE	b. ADDRESS (Street, City, State, Zip Code) RIA, ARDEC, AMSTA-AR-WEP-RP ROCK ISLAND. IL 61299-7300	59678	009
		7. CAGE CODE	8. DOCUMENT NO.
		19200	PS 12998732
9. TITLE OF DOCUMENT Bushing		10. REVISION LETTER	
		a. CURRENT	b. NEW
			-
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES Caliber .50 Browning Machine Gun		11. ECP NO. L1S3055	
13. DESCRIPTION OF REVISION ADD SPI FOR NEW DRAWING 12998732		NOR SHT 1 OF 2	
		ECP SHT 17	
14. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X one)	<input checked="" type="checkbox"/>	(1) Existing document supplemented by this NOR may be used in manufacture.	
	<input type="checkbox"/>	(2) Revised document must be received before manufacturer may incorporate this change.	
	<input type="checkbox"/>	(3) Custodian of master document shall make above revision and furnish revised document.	
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT AMSTA-AR-CCL-F		c. TYPED NAME (First, Middle Initial, Last) RONALD E. ELBE	
d. Signature Ronald E. Elbe Chief, CCAC Prod & Field Sp Team	e. SIGNATURE 	f. DATE SIGNED (YYYYMMDD) 20011128	
15.a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETED (Signature)	c. DATE SIGNED (YYYYMMDD)	

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<b>SPECIAL PACKAGING INSTRUCTION</b>					Form Approved OMB No. 0704-0188	
1. PART OR DRAWING NO. NOMENCLATURE 12998732 BUSHING			2. CODE IDENT 19200		3. SPI NO. (AM) 12998732	
4. NATIONAL STOCK NO.			5. DATE OF SPI (YYMMDD)		5. REVISION - / L1S3055	
7. QUP/UNIT OF ISSUE 1 /EA	8. ICQ	9. UNIT PACK WT (lb) (0.0) 0.1	10. UNIT PACK CU (CU.FT) .004	11. UNIT PACK SIZE (INCHES) 3.5 X 3.0 X 0.6		
			18. STEPS	19. REQD	20. DESCRIPTION	
12. MILITARY PRESERVATION MIL-STD-2073-1, METHOD 31			1	1	BAG, MIL-DTL-117,TYPE I, CLASS B	
13. CLEANING *						
14. DRYING *						
15. PACKING						
a. LEVEL A MIL-STD-2073-1 TABLE C. II.						
b. LEVEL B MIL-STD-2073-1 TABLE C. II.						
16. MARKING MIL-STD-129						
17. NOTES/DRAWING						
<p>SPECIFICATIONS, STANDARDS AND DRAWINGS LISTED HEREON OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID FORM A PART OF THIS PACKAGING INSTRUCTION. THE APPLICABLE GENERAL AND REFERENCED REQUIREMENTS OF SPECIFICATION MIL-STD 2073-1 FORM PART OF THESE INSTRUCTIONS. UNLESS OTHERWISE SPECIFIED, MATERIALS WILL BE MINIMUM SIZE IN ACCORDANCE WITH MIL-STD-2073-1.</p> <p>TOLERANCES SHALL BE IN ACCORDANCE WITH MATERIAL SPECIFICATIONS. QUALITY PERFORMANCE AND TESTING REQUIREMENTS SHALL BE IN CONFORMANCE WITH MIL-STD-2073-1, OR AS OTHERWISE SPECIFIED.</p> <p>WEIGHTS AND SIZES ARE ESTIMATED AND MAY VARY SLIGHTLY.</p> <p>* UNLESS OTHERWISE SPECIFIED, ANY SUITABLE PROCESS THAT IS NOT INJURIOUS TO THE ITEM.</p>						
WSC: HH		ITEM SIZE: 0.6 X 0.6 X 0.9	ITEM WEIGHT: 0.1	APPROVED:		
<b>STATEMENT A, UNLIMITED</b>						
DD form 2169, Oct 96		Previous editions are obsolete			Page 1 of 1	

<b>NOTICE OF REVISION (NOR)</b> THIS REVISION DESCRIBED BELOW HAS BEEN AUTHORIZED FOR THE DOCUMENT LISTED		1. DATE (YYYYMMDD) 20011127	Form Approved OMB No. 0704-0188
<small>The public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR COMPLETED FORM TO THIS ADDRESS. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT/PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.</small>		2. PROCURING ACTIVITY NO. LIS3055	3. DODAAC
		4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) J. WHITE	b. ADDRESS (Street, City, State, Zip Code) RIA, ARDEC, AMSTA-AR-WEP-RP ROCK ISLAND, IL 61299-7300
		7. CAGE CODE 19200	8. DOCUMENT NO. PS 12998733
9. TITLE OF DOCUMENT O-Ring	10. REVISION LETTER a. CURRENT b. NEW		11. ECP NO. LIS3055
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES Caliber .50 Browning Machine Gun			NOR SHT 1 OF 2
13. DESCRIPTION OF REVISION ADD SPI FOR NEW DRAWING 12998733		ECP SHT 19	
<b>14. THIS SECTION FOR GOVERNMENT USE ONLY</b>			
a. (X one)	<input checked="" type="checkbox"/>	(1) Existing document supplemented by this NOR may be used in manufacture.	
	<input type="checkbox"/>	(2) Revised document must be received before manufacturer may incorporate this change.	
	<input type="checkbox"/>	(3) Custodian of master document shall make above revision and furnish revised document.	
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT AMSTA-AR-CCL-F		c. TYPED NAME (First, Middle Initial, Last) RONALD E. ELBE	
e. SIGNATURE Ronald E. Elbe Chief, CCAC Prod & Field Spt Team		f. DATE SIGNED (YYYYMMDD) 20011128	
15.a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETED (Signature)		c. DATE SIGNED (YYYYMMDD)

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<b>SPECIAL PACKAGING INSTRUCTION</b>					Form Approved OMB No. 0704-0188	
1. PART OR DRAWING NO. NOMENCLATURE 12998733 O-RING			2. CODE IDENT 19200		3. SPI NO. (AM) 12998733	
4. NATIONAL STOCK NO.			5. DATE OF SPI (YYMMDD)		5. REVISION - /L1S3055	
7. QUP/UNIT OF ISSUE 2 / EA	8. ICQ -	9. UNIT PACK WT (lb) (0.0) .1	10. UNIT PACK CU (CU.FT) .004	11. UNIT PACK SIZE (INCHES) 3.5 X 3.0 X .6		
			18. STEPS	19. REQD	20. DESCRIPTION	
			12. MILITARY PRESERVATION MIL-STD-2073-1 , METHOD 10			
			1	1	MIL-DTL-117, TY I, CL B	
13. CLEANING *						
14. DRYING *						
15. PACKING						
a. LEVEL A MIL-STD-2073-1 TABLE C. II.						
b. LEVEL B MIL-STD-2073-1 TABLE C. II.						
16. MARKING MIL-STD-129						
<p>17. NOTES/DRAWING</p> <p>SPECIFICATIONS, STANDARDS AND DRAWINGS LISTED HEREON OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID FORM A PART OF THIS PACKAGING INSTRUCTION. THE APPLICABLE GENERAL AND REFERENCED REQUIREMENTS OF SPECIFICATION MIL-STD 2073-1 FORM PART OF THESE INSTRUCTIONS. UNLESS OTHERWISE SPECIFIED, MATERIALS WILL BE MINIMUM SIZE IN ACCORDANCE WITH MIL-STD-2073-1.</p> <p>TOLERANCES SHALL BE IN ACCORDANCE WITH MATERIAL SPECIFICATIONS. QUALITY PERFORMANCE AND TESTING REQUIREMENTS SHALL BE IN CONFORMANCE WITH MIL-STD-2073-1, OR AS OTHERWISE SPECIFIED.</p> <p>WEIGHTS AND SIZES ARE ESTIMATED AND MAY VARY SLIGHTLY.</p> <p>* UNLESS OTHERWISE SPECIFIED, ANY SUITABLE PROCESS THAT IS NOT INJURIOUS TO THE ITEM.</p>						
WSC: HH		ITEM SIZE: .6 X .6 X .9	ITEM WEIGHT: .1	APPROVED:		
<b>STATEMENT A, UNLIMITED</b>						
DD form 2169, Oct 96		<i>Previous editions are obsolete</i>			Page 1 of 1	