

Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information including suggestions for reducing this burden to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington DC 20503.

2. PROCURING ACTIVITY NO. L9S5155

PLEASE DO NOT RETURN YOUR COMPLETED FORM TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT / PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.

3. DODACC

4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)		5. CLASS OF ECP	
a. TYPED NAME (First, Middle Initial, Last) FN MANUFACTURING INC.		797 CLEMSON RD. COLUMBIA, S.C. 29223		I	
				6. JUST CODE C	7. PRIORITY R

8. ECP DESIGNATION			9. BASELINE AFFECTED		
a. MODEL / TYPE M.G.	b. CAGE CODE 3S679	c. SYSTEM DESIGNATION M249	FUNCTIONAL <input type="checkbox"/> PRODUCT <input checked="" type="checkbox"/>		
			ALLOCATED		

d. ECP NO. 0326-E-0015		e. TYPE	f. REV.	10. OTHER SYS / CONFIG. ITEMS AFFECTED	
				YES	<input checked="" type="checkbox"/> NO

11. SPECIFICATION AFFECTED				12. DRAWINGS AFFECTED				
	CAGE Code	Specification / Document No.	REV.	SCN	CAGE Code	NUMBER	REV.	NOR
a. SYSTEM					19200	SEE SHEET 2		
b. DEVELOPMENT								
c. PRODUCT								

13. TITLE OF CHANGE
ADD ALTERNATE BAR STOCK MATERIAL & COMPOSITION

14. CONTRACT NO. AND LINE ITEM DAAE20-96-C-0326 & DAAE20-99-C-0041		15. PROCURING CONTRACTING OFFICER a. NAME (First < Middle, Last)	
--	--	---	--

16. CONFIGURATION ITEM NOMENCLATURE MACHINE GUN, 5.56MM: M249			17. IN PRODUCTION	
			<input checked="" type="checkbox"/>	YES <input type="checkbox"/> NO

18. ALL LOWER LEVEL ITEMS AFFECTED		
a. NOMENCLATURE MACHINE GUN, 5.56MM: M249E4	b. PART NO. J12556969	c. NSN

19. DESCRIPTION OF CHANGE
SEE SEPARATE ATTACHED NOR SHEETS

20. NEED FOR CHANGE
ADDED BAR STOCK MATERIAL FOR ALTERNATE METHOD OF MANUFACTURER.
EXPANDED COMPOSITION FOR EASE OF PROCURING MATERIAL.

21. PRODUCTION EFFECTIVITY BY SERIAL NUMBER TO BE DETERMINED AT LATER DATE	22. EFFECT ON PRODUCTION DELIVERY SCHEDULE NONE
---	--

23. RETROFIT	
a. RECOMMEND ITEM EFFECTIVITY N/A	b. SHIP / VEHICLE CLASS AFFECTED N/A
c. ESTIMATED KIT DELIVERY SCHEDULE N/A	d. LOCATIONS OR SHIP / VEHICLE NUMBERS AFFECTED N/A
24. ESTIMATED COSTS / SAVINGS UNDER CONTRACT NONE	25. ESTIMATED NET TOTAL COSTS / SAVINGS N/A

26. SUBMITTING ACTIVITY a. AUTHORIZED SIGNATURE <i>J. Rank</i>	b. TITLE DIRECTOR, CONTRACTS
--	---------------------------------

27. APPROVAL / DISAPPROVAL		c. CLASS II CONCUR IN CLASSIFICATION OF CHANGE		DO NOT CONCUR IN CLASSIFICATION OF CHANGE	
<input checked="" type="checkbox"/> RECOMMENDED	<input type="checkbox"/> DISAPPROVAL	<input type="checkbox"/> APPROVED	<input type="checkbox"/> DISAPPROVED	<input type="checkbox"/>	<input type="checkbox"/>

d. GOVERNMENT ACTIVITY LAWRENCE SMERIGLIO AMSTA-AR-CCL-A		2. SIGNATURE <i>Lawrence Smeriglio</i>		f. DATE SIGNED (YYMMDD) 000217	
e. APPROVAL <input checked="" type="checkbox"/> APPROVED <input type="checkbox"/> DISAPPROVED		h. GOVERNMENT ACTIVITY MICHAEL F. CLUNE AMSTA-AR-CCL-A		j. SIGNATURE <i>Michael F. Clune</i>	
				c. DATE SIGNED (YYMMDD) 000217	

**ENGINEERING CHANGE PROPOSAL
CONTINUATION SHEET**

DATE: (YYMMDD)

228

SHEET:

2 OF 2

ECP NUMBER: 0255-E-0015

1. ORIGINATOR NAME AND ADDRESS

**FN MANUFACTURING INC.
COLUMBIA, S. C. 29223**

2. CONTRACT NUMBER AND LINE ITEM:

DAAE20-96-C-0326

DAAE20-99-C-0041

NOR NUMBER: L9S5155

BLOCK 12. DRAWINGS AFFECTED:

F9348285

F9348289

F9348294

F9348295

NOTICE OF REVISION (NOR)

This revision described below has been authorized for the document listed.

1. DATE (YYMMDD)

228

OMB NO. 0704-0188

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2. PROCURING ACTIVITY NO.

3. DODACC

4. ORIGINATOR

a. TYPED NAME (First, Middle Initial, Last)

FN MANUFACTURING INC.

b. ADDRESS (Street, City, State, Zip Code)

797 CLEMSON RD.
COLUMBIA, S.C. 29223

5. CAGE CODE

3S679

6. NOR NO.

L9S5155

8. DOCUMENT NO.

F9348285

9. TITLE OF DOCUMENT

PAWL, OUTER

10. REVISION LETTER

a. CURRENT
C

b. NEW

11. ECP NO.

0326-E-0015

12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES

MACHINE GUN, 5.56MM: M249

NOR SHT

1 OF 1

13. DESCRIPTION OF CHANGE:

CHANGE FROM: in notes column

" 2. MATERIAL: " STEEL, COMPSN IC-8640, SPEC MIL-S-22141.

CHANGE TO:

" 2. MATERIAL: " A. FOR INVESTMENT CASTING: STEEL, COMPSN IC4140 OR IC8640, SPEC MIL-S-22141. B. FOR WROUGHT MATERIAL: STEEL, BAR, HOT WROUGHT OR COLD FINISHED, COMPSN 4140 OR 8640, ASTM A322 OR A331.

UPDATE REVISION BLOCKS TO NEXT REVISION LEVEL FOR CONTINUITY, SHEETS 1 & 2

11. THIS SECTION FOR GOVERNMENT USE ONLY

a. (X) one (1) Existing document supplemented by his NOR may be used in manufacturing
 (2) Revised document must be received before manufacturer may incorporate this change.
 (3) Custodian of master document shall make above revision and furnish revised document.

b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT

AMSTA-AR-CCL-A

c. TYPED NAME (First, Middle Initial, Last)

MICHAEL F. CLUNE

d. TITLE

ACTG CH SM CAL WPN SYS TM

e. SIGNATURE

Michael F. Clune

f. DATE SIGNED (YYMMDD)

000217

15. a. ACTIVITY ACCOMPLISHING REVISION

b. REVISION COMPLETED (SIGNATURE)

c. DATE SIGNED (YYMMDD)

NOTICE OF REVISION (NOR)

This revision described below has been authorized for the document listed.

1. DATE (YYMMDD)
991228

Form Approved
OMB NO. 0704-0188

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2. PROCURING ACTIVITY NO.

3. DODACC

4. ORIGINATOR 2. TYPED NAME (First, Middle Initial, Last) FN MANUFACTURING INC.	b. ADDRESS (Street, City, State, Zip Code) 797 CLEMSON RD. COLUMBIA, S.C. 29223	5. CAGE CODE 3S679	6. NOR NO. L9S5155
		7. CAGE CODE 19200	8. DOCUMENT NO. F9348289

9. TITLE OF DOCUMENT PAWL, INNER	10. REVISION LETTER a. CURRENT C	b. NEW	11. ECP NO. 0326-E-0015
--	---	--------	-----------------------------------

12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES MACHINE GUN, 5.56MM: M249	NOR SHT 1 OF 1
---	--------------------------

13. DESCRIPTION OF CHANGE:

CHANGE FROM: in notes column

“ 2. MATERIAL:
STEEL, COMPSN IC-8640, SPEC MIL-S-22141. ”

CHANGE TO:

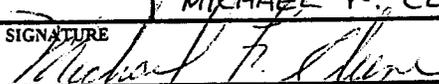
“ 2. MATERIAL:
C. FOR INVESTMENT CASTING:
STEEL, COMPSN IC4140 OR IC8640, SPEC MIL-S-22141.
D. FOR WROUGHT MATERIAL:
STEEL, BAR, HOT WROUGHT OR COLD FINISHED, COMPSN 4140 OR 8640,
ASTM A322 OR A331. ”

UPDATE REVISION BLOCKS TO NEXT REVISION LEVEL FOR CONTINUITY, SHEETS 1 & 2

11. THIS SECTION FOR GOVERNMENT USE ONLY

a. (X) one	<input checked="" type="checkbox"/>	(1) Existing document supplemented by his NOR may be used in manufacturing
	<input type="checkbox"/>	(2) Revised document must be received before manufacturer may incorporate this change.
	<input type="checkbox"/>	(3) Custodian of master document shall make above revision and furnish revised document.

b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT AMSTA-AR-CCL-A	c. TYPED NAME (First, Middle Initial, Last) MICHAEL F. CLUNE
d. TITLE ACTG CH SM CAL WPNSYS TM	e. SIGNATURE <i>Michael F. Clune</i>
f. DATE SIGNED (YYMMDD) 000217	
15.a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETED (SIGNATURE)
	c. DATE SIGNED (YYMMDD)

NOTICE OF REVISION (NOR)		DATE (YYMMDD)	Form Approved
This revision described below has been authorized for the document listed.		991228	OMB NO. 0704-0188
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4. ORIGINATOR	b. ADDRESS (Street, City, State, Zip Code)	5. CAGE CODE	6. NOR NO.
2. TYPED NAME (First, Middle Initial, Last)	797 CLEMSON RD. COLUMBIA, S.C. 29223	3S679	L9S5155
FN MANUFACTURING INC.		7. CAGE CODE	8. DOCUMENT NO.
		19200	F9348294
9. TITLE OF DOCUMENT	10. REVISION LETTER		11. ECP NO.
PAWL, CARTRIDGE RETAINING, FRONT	a. CURRENT	b. NEW	0326-E-0015
	D		
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES	NOR SHT		
MACHINE GUN, 5.56MM: M249	1 OF 1		
13. DESCRIPTION OF CHANGE:			
CHANGE FROM: in notes column			
" 2. MATERIAL: STEEL, INVESTMENT CASTING, COMPSN IC 4140, SPEC MIL-S-22141.			
CHANGE TO:			
" 2. MATERIAL: E. FOR INVESTMENT CASTING: STEEL, COMPSN IC4140 OR IC8640, SPEC MIL-S-22141. F. FOR WROUGHT MATERIAL: STEEL, BAR, HOT WROUGHT OR COLD FINISHED, COMPSN 4140 OR 8640, ASTM A322 OR A331.			
UPDATE REVISION BLOCKS TO NEXT REVISION LEVEL FOR CONTINUITY, SHEETS 1 & 2			
11. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X) one	<input checked="" type="checkbox"/>	(1) Existing document supplemented by his NOR may be used in manufacturing	
	<input type="checkbox"/>	(2) Revised document must be received before manufacturer may incorporate this change.	
	<input type="checkbox"/>	(3) Custodian of master document shall make above revision and furnish revised document.	
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT	c. TYPED NAME (First, Middle Initial, Last)		
AMSTA-AR-CCL-A	MICHAEL F. CLUNE		
d. TITLE	e. SIGNATURE	f. DATE SIGNED (YYMMDD)	
ACTG CH SM CAL WPN SYS TM		000217	
15. a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETED (SIGNATURE)	c. DATE SIGNED (YYMMDD)	

NOTICE REVISION (NOR)		DATE (YYMMDD)	Form Approved
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4. ORIGINATOR	b. ADDRESS (Street, City, State, Zip Code)	5. CAGE CODE	6. NOR NO.
a. TYPED NAME (First, Middle Initial, Last)	797 CLEMSON RD. COLUMBIA, S.C. 29223	3S679	L9S5155
FN MANUFACTURING INC.		7. CAGE CODE	8. DOCUMENT NO.
9. TITLE OF DOCUMENT		10. REVISION LETTER	11. ECP NO.
PAWL, CARTRIDGE RETAINING, REAR		a. CURRENT D	b. NEW
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES		NOR SHT	
MACHINE GUN, 5.56MM: M249		1 OF 1	
13. DESCRIPTION OF CHANGE:			
CHANGE FROM: in notes column			
" 2. MATERIAL: STEEL, INVESTMENT CASTING, COMPSN IC 4140, MIL-S-22141.			
CHANGE TO:			
" 2. MATERIAL: G. FOR INVESTMENT CASTING: STEEL, COMPSN IC4140 OR IC8640, SPEC MIL-S-22141. H. FOR WROUGHT MATERIAL: STEEL, BAR, HOT WROUGHT OR COLD FINISHED, COMPSN 4140 OR 8640, ASTM A322 OR A331.			
UPDATE REVISION BLOCKS TO NEXT REVISION LEVEL FOR CONTINUITY, SHEETS 1 & 2			
11. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X) one	<input checked="" type="checkbox"/>	(1) Existing document supplemented by his NOR may be used in manufacturing	
	<input type="checkbox"/>	(2) Revised document must be received before manufacturer may incorporate this change.	
	<input type="checkbox"/>	(3) Custodian of master document shall make above revision and furnish revised document.	
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT	c. TYPED NAME (First, Middle Initial, Last)		
AMSTA-AR-CCL-A	MICHAEL F. CLONE		
d. TITLE	e. SIGNATURE	f. DATE SIGNED (YYMMDD)	
ACTG CH SM CAL WAN SYS TM	<i>Michael F. Clone</i>	000217	
15.a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETEDS (SIGNATURE)	c. DATE SIGNED (YYMMDD)	

RECOMMENDATION AND EVALUATION
OF ECP LOS5001

Approved as Modified.

- The Cover, Feed Mechanism Assembly (P/N: E12556985) NOR sheet has been modified to remove the change to the application block. This is in accordance with the current application philosophy as dictated by the PM Small Arms office.
- The Cover (P/N: F12556987) NOR sheets were removed and replaced to include modifications that were discussed with the contractor. These modifications address corrections to depictions and consolidation of views.

The Cover NOR sheet 9 of 13 was modified from the resubmitted condition to clearly show in view A-A that datum B is not related to any of the interior surfaces of the cover.

- The Machine Gun, 5.56MM: M249E4 (P/N: J12556969) NOR sheet was removed. The philosophy of incorporation has changed for the cover with the integrated rail into the standard M249 SAW, this has eliminated the necessity of the E4 model.
- The QAP for the Cover Assembly (P/N: SQ12556986) had 2 NOR sheets added to reflect the repositioning of some of the views and consolidation of information of the cover drawing (F12556987).

ENGINEERING CHANGE PROPOSAL (ECP) PAGE 1 of 2

1. DATE (YYMMDD) **0112**

Form Approved
OMB NO. 0704-0188

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2. PROCURING ACTIVITY NO.
LOS5001

3. DODACC

4. ORIGINATOR
a. TYPED NAME (First, Middle Initial, Last)
FN MANUFACTURING INC.

b. ADDRESS (Street, City, State, Zip Code)
**797 CLEMSON RD.
COLUMBIA, S.C. 29223**

5. CLASS OF ECP
I

6. JUST CODE
C

7. PRIORITY
R

8. ECP DESIGNATION
a. MODEL / TYPE
M.G.

b. CAGE CODE
3S679

c. SYSTEM DESIGNATION
M249

9. BASELINE AFFECTED
FUNCTIONAL PRODUCT
ALLOCATED

d. ECP NO.
0326-E-0016

e. TYPE

f. REV.

10. OTHER SYS / CONFIG. ITEMS AFFECTED
YES NO

11. SPECIFICATION AFFECTED				12. DRAWINGS AFFECTED				
	CAGE Code	Specification / Document No.	REV.	SCN	CAGE Code	NUMBER	REV.	NOR
a. SYSTEM	19200	SEE SHEET 2			19200	SEE SHEET 2		
b. DEVELOPMENT								
c. PRODUCT								

13. TITLE OF CHANGE
INCORPORATION OF FULL INTEGRATED RAIL

14. CONTRACT NO. AND LINE ITEM
**DAAE20-96-C-0326 &
DAAE20-99-C-0041**

15. PROCURING CONTRACTING OFFICER
a. NAME (First < Middle, Last)

16. CONFIGURATION ITEM NOMENCLATURE
MACHINE GUN, 5.56MM: M249

17. IN PRODUCTION
YES NO

18. ALL LOWER LEVEL ITEMS AFFECTED
a. NOMENCLATURE
MACHINE GUN, 5.56MM: M249

b. PART NO.
J12556969

c. NSN

19. DESCRIPTION OF CHANGE
SEE SEPARATE ATTACHED NOR SHEETS

20. NEED FOR CHANGE
SEE SHEET 2

21. PRODUCTION EFFECTIVITY BY SERIAL NUMBER
TO BE DETERMINED AT LATER DATE

22. EFFECT ON PRODUCTION DELIVERY SCHEDULE
NONE

23. RETROFIT
a. RECOMMEND ITEM EFFECTIVITY
N/A

c. ESTIMATED KIT DELIVERY SCHEDULE
N/A

b. SHIP / VEHICLE CLASS AFFECTED
N/A

d. LOCATIONS OR SHIP / VEHICLE NUMBERS AFFECTED
N/A

24. ESTIMATED COSTS / SAVINGS UNDER CONTRACT
NONE

25. ESTIMATED NET TOTAL COSTS / SAVINGS
N/A

26. SUBMITTING ACTIVITY
a. AUTHORIZED SIGNATURE

b. TITLE
DIRECTOR, CONTRACTS

27. APPROVAL / DISAPPROVAL

a. CLASS I APPROVAL <input checked="" type="checkbox"/> DISAPPROVAL <input type="checkbox"/>		b. CLASS II APPROVED <input type="checkbox"/> DISAPPROVED <input type="checkbox"/>		c. CLASS III CONCUR IN CLASSIFICATION OF CHANGE <input type="checkbox"/> DO NOT CONCUR IN CLASSIFICATION OF CHANGE <input type="checkbox"/>	
<input checked="" type="checkbox"/> RECOMMENDED	<input type="checkbox"/> RECOMMENDED	<input type="checkbox"/> APPROVED	<input type="checkbox"/> DISAPPROVED	<input type="checkbox"/> CONCUR IN CLASSIFICATION OF CHANGE	<input type="checkbox"/> DO NOT CONCUR IN CLASSIFICATION OF CHANGE

d. GOVERNMENT ACTIVITY
**LAWRENCE SMERIGLIO
M249 SAW DPO AMSTA-AR-CCL-A**

2. SIGNATURE

f. DATE SIGNED (YYMMDD)
000217

g. APPROVAL DISAPPROVED
APPROVED (MOD)

h. GOVERNMENT ACTIVITY
**MICHAEL F. CLUNE
AMSTA-AR-CCL-A**

3. SIGNATURE

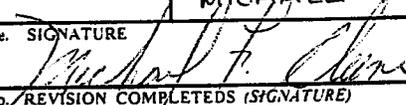
c. DATE SIGNED YYMMDD
000217

RECEIVED
 JAN 27
 AMSTA-AR-CCL-A
 ARDEC

NOTICE OF REVISION (NOR) This revision described below has been authorized for the document listed.		1. DATE (DD) 00112	Form Approved OMB NO. 0704-0188
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a. TYPED NAME (First, Middle Initial, Last) FN MANUFACTURING INC.	797 CLEMSON RD. COLUMBIA, S.C. 29223	3S679	LOS5001
		7. CAGE CODE	8. DOCUMENT NO.
		19200	D9348253
9. TITLE OF DOCUMENT		10. REVISION LETTER	
PIVOT, LINK		a. CURRENT A	b. NEW
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES		11. ECP NO.	
MACHINE GUN, 5.56MM: M249		NOR SHT 1 OF 3	

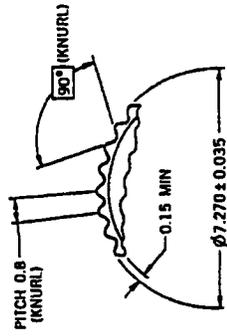
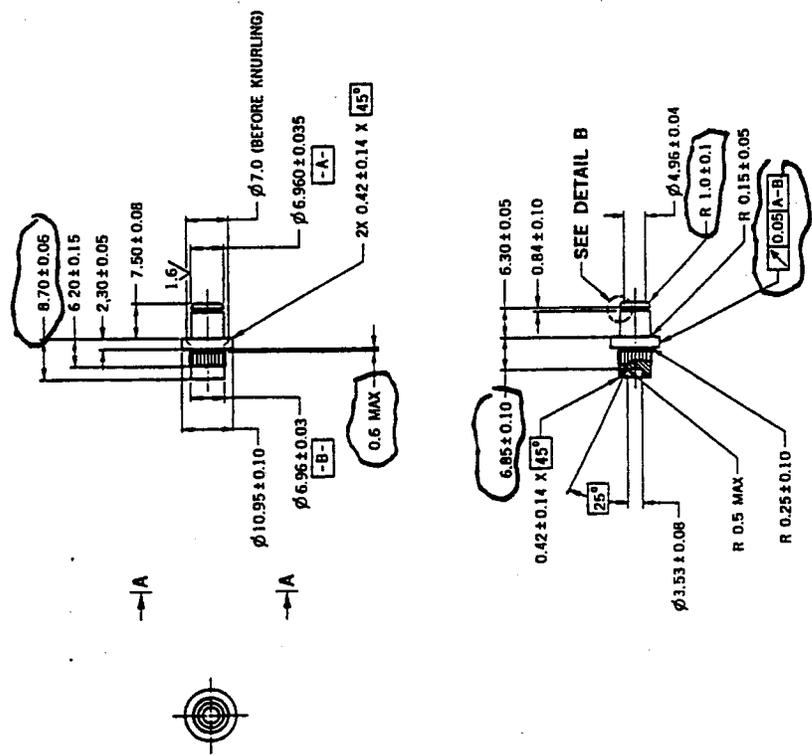
13. DESCRIPTION OF CHANGE:

**SEE NOR CONTINUATION SHEETS
2 AND 3, DATED 000112
REDRAWN & REVISED W/CHANGE
ON "C" SIZE**

11. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X) one	<input checked="" type="checkbox"/>	(1) Existing document supplemented by his NOR may be used in manufacturing	
	<input type="checkbox"/>	(2) Revised document must be received before manufacturer may incorporate this change.	
	<input type="checkbox"/>	(3) Custodian of master document shall make above revision and furnish revised document.	
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT	c. TYPED NAME (First, Middle Initial, Last)		
AMSTA-AR-CCL-A	MICHAEL F. CLUNE		
d. TITLE	e. SIGNATURE	f. DATE SIGNED (YYMMDD)	
ACTG, CH SM CAL WPNS TM		000217	
15.a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETEDS (SIGNATURE)	c. DATE SIGNED (YYMMDD)	

ZONE	DATE	DESCRIPTION	APPROVED
A	MOR 012002 RI	91213	DTC
1	REPLACED REV. 7N 1, NO CHANGE	94001	DIT
2	FN BKT BEL, ADJUST BKT OFF		

- NOTES:
- SPEC MIL-W-13855 AND ANSI Y14.5M-82 APPLY.
 - MATERIAL:
STEEL, BAR, COMPSN 1035 TO 1045 OR 1045 TO 1045, SI 0.15-0.35%, COLD DRAWN, ASTM A 108.
 - FINISH $3\sqrt{}$ UNLESS OTHERWISE SPECIFIED.
 - PROTECTIVE FINISH:
FINISH 5.3.1.2 OF MIL-STD-171.



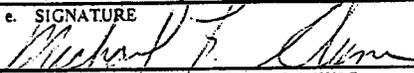
PARTIAL VIEW A-A
SCALE: 10X

DETAIL B
SCALE: 2X

LOS5001
ECP # 0326-E-0016
NOR CONTINUATION SHEET
2 & 3, DATED 000112
REVISED WITH CHANGE
CHANGE FROM

PART NO. 9348253		METRIC	
<p>DO NOT SCALE DRAWING VERIFY DIMENSIONS CONTRACTOR 3 PL. DETAIL 3 PL. DETAIL THIS SINGLE PROJECTION DATE: 12/11/02</p>			
<p>CONTRACTOR 3 PL. DETAIL 3 PL. DETAIL THIS SINGLE PROJECTION DATE: 12/11/02</p>		<p>U.S. ARMY COMBAT ENGINEERING CENTER, FORT BELLEVILLE, ILLINOIS 62205-4000</p>	
<p>DATE: 12/11/02</p>		<p>9348253</p>	
<p>12557022</p>		<p>9348253</p>	
<p>MECHANICAL PROPERTIES</p>		<p>9348253</p>	
<p>APPLICATION</p>		<p>PIVOT, LINK</p>	
<p>12557022</p>		<p>9348253</p>	
<p>MECHANICAL PROPERTIES</p>		<p>9348253</p>	
<p>APPLICATION</p>		<p>PIVOT, LINK</p>	

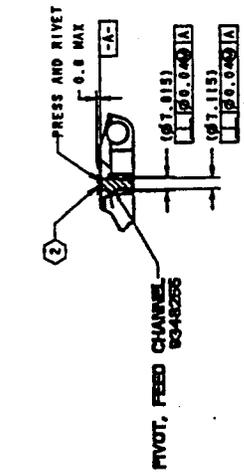
SCALE: 10X (A-A), 2X (B-B), UNLESS SHOWN OTHERWISE. DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE SPECIFIED.

NOTICE OF REVISION (NOR)		1	FE (MDD) 000112	Form Approved OMB NO. 0704-0188
This revision described below has been authorized for the document listed.		Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate of any other aspect of this collection of information including suggestions for reducing this burden to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington DC 20503.		
PLEASE DO NOT RETURN YOUR COMPLETED TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT / PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.		2. PROCURING ACTIVITY NO.		
4. ORIGINATOR		5. CAGE CODE		3. DODACC
a. TYPED NAME (First, Middle Initial, Last)	b. ADDRESS (Street, City, State, Zip Code)	3S679		6. NOR NO.
FN MANUFACTURING INC.	797 CLEMSON RD. COLUMBIA, S.C. 29223	7. CAGE CODE		8. DOCUMENT NO.
9. TITLE OF DOCUMENT		19200		D12556986
COVER ASSEMBLY		10. REVISION LETTER		11. ECP NO.
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES		a. CURRENT	b. NEW	0326-E-0016
MACHINE GUN, 5.56MM: M249		NOR SHT 1 OF 5		
13. DESCRIPTION OF CHANGE:				
SEE NOR CONTINUATION SHEETS 2 THRU 5, DATED 000112 REVISED WITH CHANGE				
11. THIS SECTION FOR GOVERNMENT USE ONLY				
a. (X) one	<input checked="" type="checkbox"/>	(1) Existing document supplemented by his NOR may be used in manufacturing		
	<input type="checkbox"/>	(2) Revised document must be received before manufacturer may incorporate this change.		
	<input type="checkbox"/>	(3) Custodian of master document shall make above revision and furnish revised document.		
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT	c. TYPED NAME (First, Middle Initial, Last)			
AMSTA-AR-CCL-A	MICHAEL F. CLUNE			
d. TITLE	e. SIGNATURE	f. DATE SIGNED (YYMMDD)		
ACTG. CH, SM CAL WPN SYS TM		000217		
15.a. ACTIVITY ACCOMPLISHING REVISION	b. REVISION COMPLETEDS (SIGNATURE)	c. DATE SIGNED (YYMMDD)		

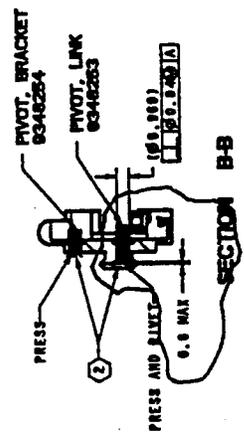
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 MIL-B-11935 AND AREA 114.5K-02 APPLY.
 PROTECTIVE FINISH:
 MIL-STD-171
 MIL-STD-1312
 MIL-STD-1317
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 MIL-STD-1500

CONTROLLED QUANTITY PART
 DO NOT SCALE DIMS

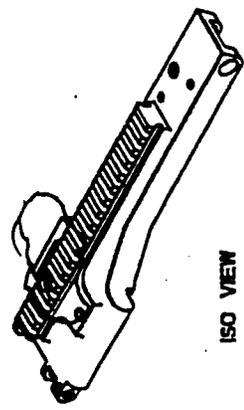
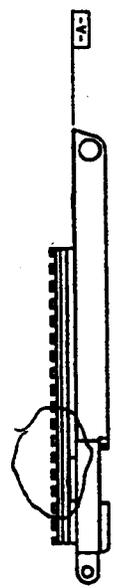
REV	DESCRIPTION	DATE	BY	CHK
1	PRODUCTION RELEASE			
2				
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4				
5				
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7				
8				



PARTIAL SECTION A-A



SECTION B-B



ISO VIEW

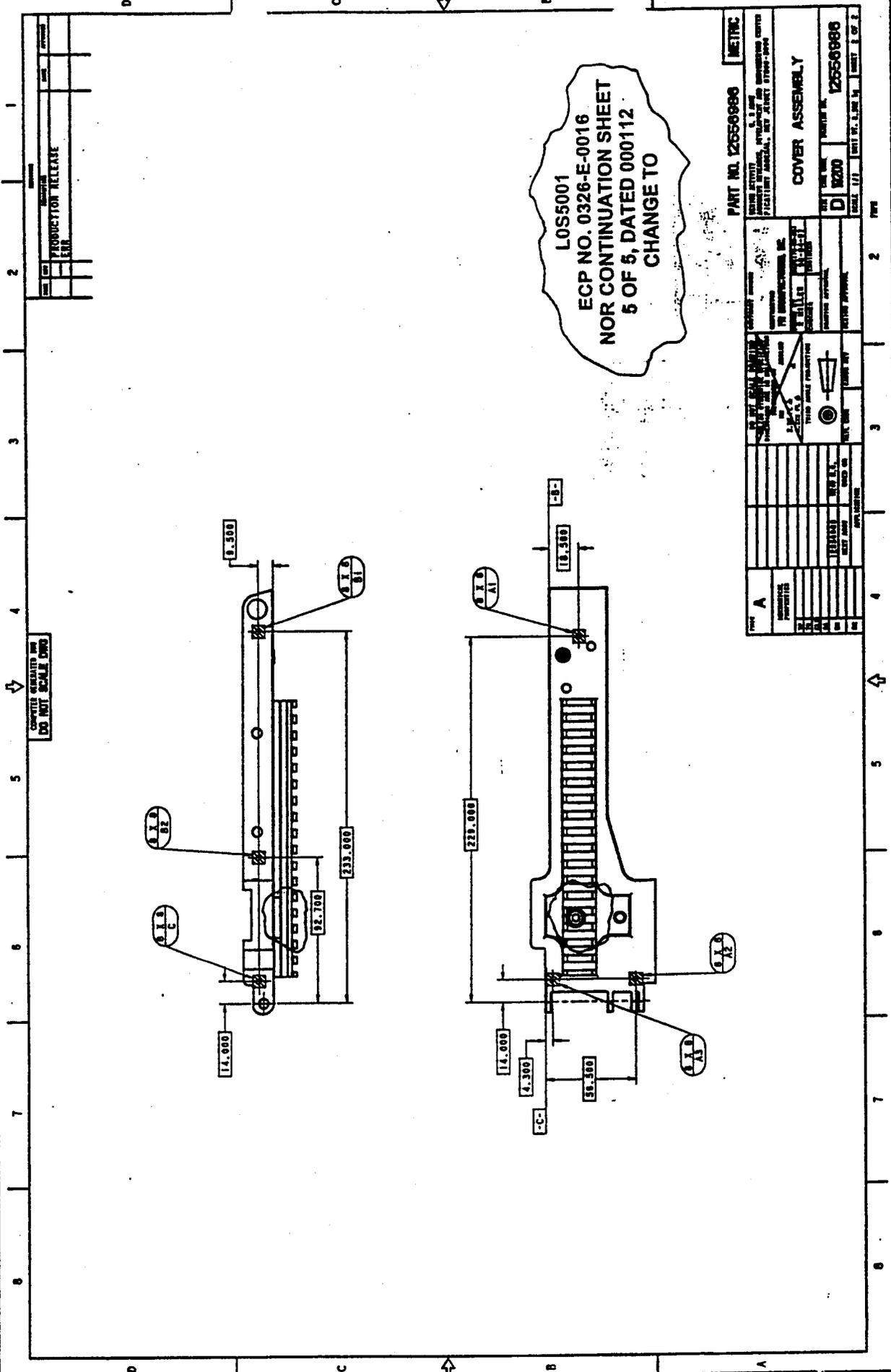
LOS5001
 ECP NO. 0326-E-0016
 NOR CONTINUATION SHEET
 4 OF 5, DATED 000112
 CHANGE TO

SHEET 2	SHEET 1
REVISION STATUS OF SHEETS	

PART NO. 12556986	METRIC
NAME: ACTIVITY: 12556986 DRAWN BY: 12556986 CHECKED BY: 12556986 DATE: 12556986	
COVER ASSEMBLY	
THE DATE: 12556986	DATE: 12556986
SCALE: 1:1	SHEET 1 OF 5

REV	DESCRIPTION	DATE	BY	CHK
1	PRODUCTION RELEASE			
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3				
4				
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6				
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8				

COVER ASSEMBLY



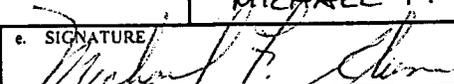
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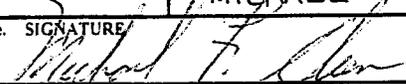
COVERS GENERATED BY
DO NOT SCALE DIMS

LOS5001
ECP NO. 0326-E-0016
NOR CONTINUATION SHEET
5 OF 5, DATED 000112
CHANGE TO

PART NO. 12550986 METRIC
COVER ASSEMBLY
D 9200 12550986

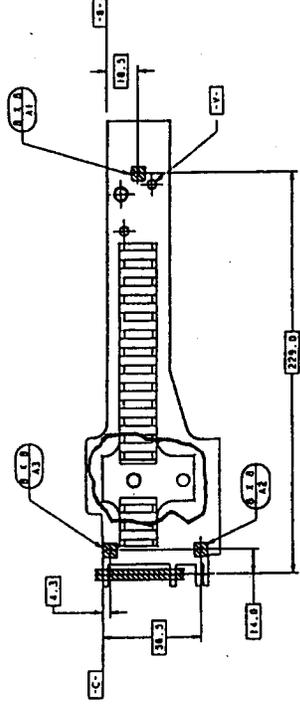
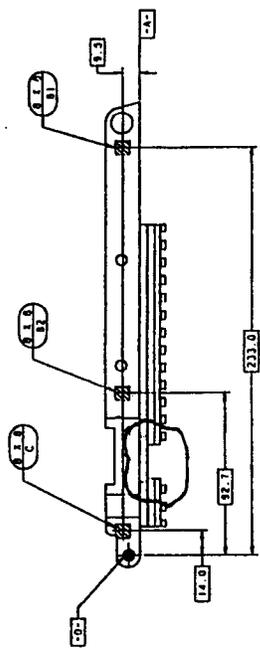
REV	DATE	BY	CHKD	DESCRIPTION
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3				REVISION
4				REVISION
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99				REVISION
100				REVISION

NOTICE OF REVISION (NOR)		1. (YYMMDD) 000112		Form Approved OMB NO. 0704-0188	
This revision described below has been authorized for the document listed.					
Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information including suggestions for reducing this burden to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington DC 20503. PLEASE DO NOT RETURN YOUR COMPLETED TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT / PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.				2. PROCURING ACTIVITY NO.	
				3. DODACC	
4. ORIGINATOR		b. ADDRESS (Street, City, State, Zip Code)		5. CAGE CODE	
a. TYPED NAME (First, Middle Initial, Last) FN MANUFACTURING INC.		797 CLEMSON RD. COLUMBIA, S.C. 29223		3S679	
				7. CAGE CODE	
				19200	
9. TITLE OF DOCUMENT		10. REVISION LETTER		11. ECP NO.	
COVER, FEED MECHANISM ASSEMBLY		a. CURRENT		0326-E-0016	
		A			
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES		b. NEW			
MACHINE GUN, 5.56MM: M249		NOR SHT			
		1 OF 1			
13. DESCRIPTION OF CHANGE:					
<p>CHANGE FROM: in application block, next assembly CHANGE TO:</p> <p>"9348200" "12556969"</p> <p>ADD:</p> <p>"PICTORIAL CHANGE" add full length integrated rail to all appropriate views (ref 12556987)</p>					
11. THIS SECTION FOR GOVERNMENT USE ONLY					
a. (X) one		<input checked="" type="checkbox"/> (1) Existing document supplemented by his NOR may be used in manufacturing <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT			c. TYPED NAME (First, Middle Initial, Last)		
AMSTA-AR-CCL-A			MICHAEL F. CLUNE		
d. TITLE		e. SIGNATURE		f. DATE SIGNED (YYMMDD)	
ACTG CH SM CAL WPN SYS TM				000217	
15.a. ACTIVITY ACCOMPLISHING REVISION		b. REVISION COMPLETERS (SIGNATURE)		c. DATE SIGNED (YYMMDD)	

NOTICE OF REVISION (NOR) This revision described below has been authorized for the document listed.		DATE (YYMMDD) 000112	Form Approved OMB NO. 0704-0188
Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information including suggestions for reducing this burden to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington DC 20503. PLEASE DO NOT RETURN YOUR COMPLETED TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT / PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.		2. PROCURING ACTIVITY NO.	3. DODACC
4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) FN MANUFACTURING INC.	b. ADDRESS (Street, City, State, Zip Code) 797 CLEMSON RD. COLUMBIA, S.C. 29223	5. CAGE CODE 3S679	6. NOR NO. L0S5001
		7. CAGE CODE 19200	8. DOCUMENT NO. F12556987
9. TITLE OF DOCUMENT COVER		10. REVISION LETTER a. CURRENT A	
		b. NEW	
11. ECP NO. 0326-E-0016		12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES MACHINE GUN, 5.56MM: M249	
13. DESCRIPTION OF CHANGE: THE FOLLOWING CHANGES APPLY TO REV. A; SUPPLEMENTED BY THE FOLLOWING APPROVED NOR'S L9S5152, L9S5154		14. NOR SHT 1 OF 13	
SEE NOR CONTINUATION SHEETS 2 THRU 13, DATED 000112 REVISED WITH CHANGE			
11. THIS SECTION FOR GOVERNMENT USE ONLY			
a. (X) one	<input checked="" type="checkbox"/>	(1) Existing document supplemented by his NOR may be used in manufacturing (2) Revised document must be received before manufacturer may incorporate this change. (3) Custodian of master document shall make above revision and furnish revised document.	
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT AMSTA-AR-CCL-A		c. TYPED NAME (First, Middle Initial, Last) MICHAEL F. CLONE	
d. TITLE ACTG CH SM CAL WAF SYS TM		e. SIGNATURE 	f. DATE SIGNED (YYMMDD) 000217
15. a. ACTIVITY ACCOMPLISHING REVISION		b. REVISION COMPLETEDS (SIGNATURE)	
		c. DATE SIGNED (YYMMDD)	

REV	DATE	BY	CHKD
1	10/11/88	WJL	WJL
2	10/11/88	WJL	WJL
3	10/11/88	WJL	WJL
4	10/11/88	WJL	WJL

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS



DATUM TARGETS

LOS5001
ECP # 0326-E-0016
NOR CONTINUATION SHEET
7 OF 13, DATED 000112
CHANGE FROM

NAME	DATE	SCALE
DESIGNED BY	10/11/88	1:1
CHECKED BY		
APPROVED BY		
DATE	10/11/88	
SCALE	1:1	
SHEET NO.	7	TOTAL SHEETS
13		13

REV	DATE	BY	CHKD
1	10/11/88	WJL	WJL
2	10/11/88	WJL	WJL
3	10/11/88	WJL	WJL
4	10/11/88	WJL	WJL

REV	DATE	BY	CHKD
1	10/11/88	WJL	WJL
2	10/11/88	WJL	WJL
3	10/11/88	WJL	WJL
4	10/11/88	WJL	WJL

REV	DATE	BY	CHKD
1	10/11/88	WJL	WJL
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3	10/11/88	WJL	WJL
4	10/11/88	WJL	WJL

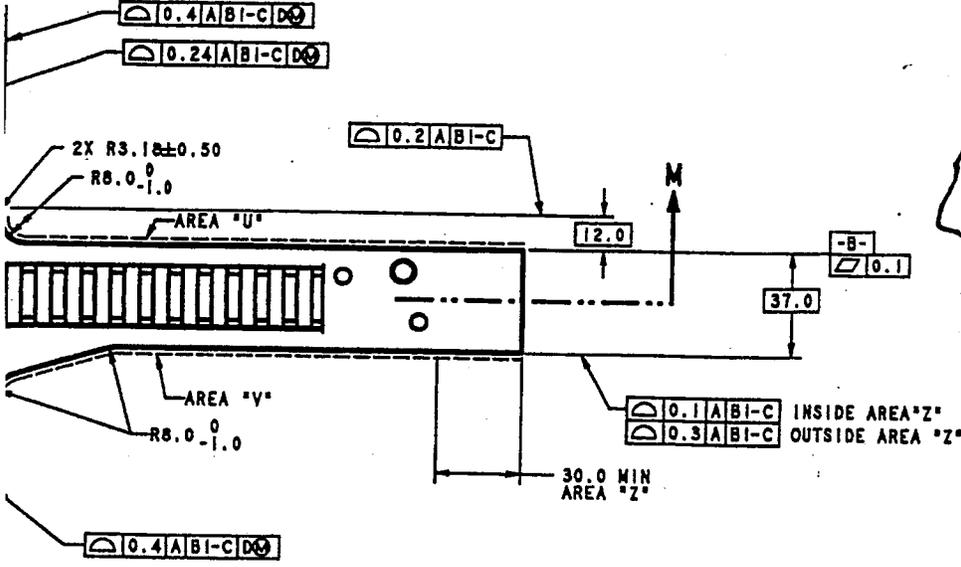
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2	10/11/88	WJL	WJL
3	10/11/88	WJL	WJL
4	10/11/88	WJL	WJL

REV	DATE	BY	CHKD
1	10/11/88	WJL	WJL
2	10/11/88	WJL	WJL
3	10/11/88	WJL	WJL
4	10/11/88	WJL	WJL

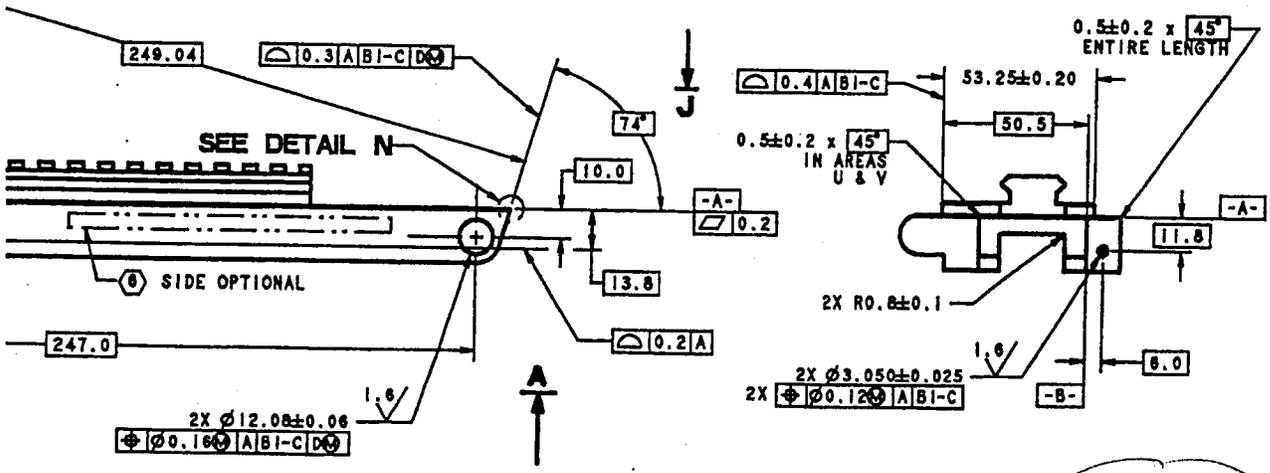
REV	DATE	BY	CHKD
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3	10/11/88	WJL	WJL
4	10/11/88	WJL	WJL

REV	DATE	BY	CHKD
1	10/11/88	WJL	WJL
2	10/11/88	WJL	WJL
3	10/11/88	WJL	WJL
4	10/11/88	WJL	WJL

REV	DESCRIPTION	DATE	APPROVED
	PRODUCTION RELEASE ERR L882068	080430	
A	NOR L884850/881026 (ECP L884951/881112) (ECP L885150/880412)	080710	EM



LOS5001
ECP # 0326-E-0016
NOR CONTINUATION SHEET
8 OF 13, DATED 000112
CHANGE TO



LOS5001
NOR 8A
12556987

A	A	A	A	A	A
SHT 6	SHT 5	SHT 4	SHT 3	SHT 2	SHT 1

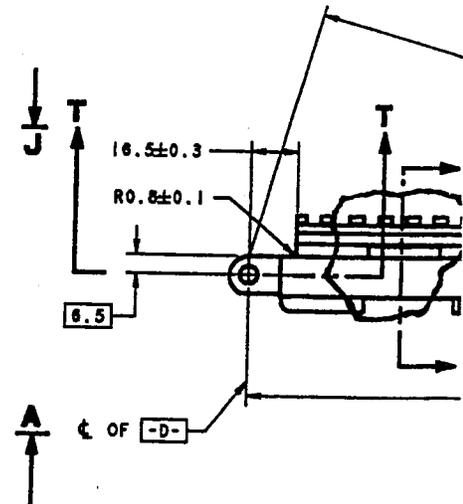
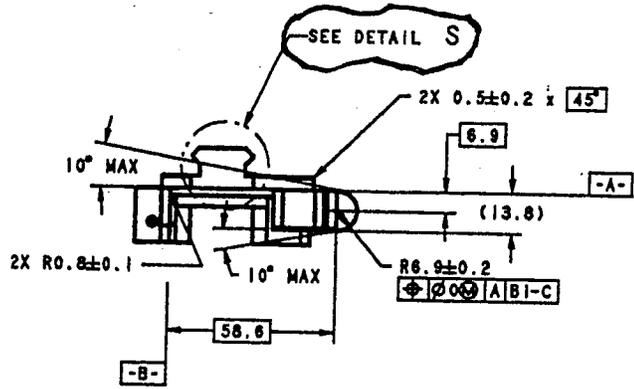
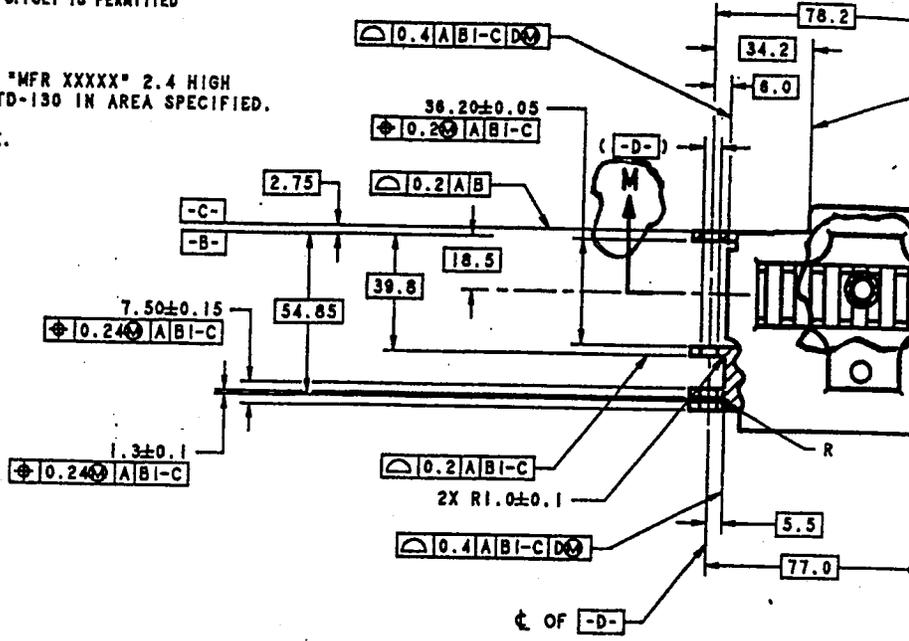
REVISION STATUS OF SHEETS

PART NO. 12556987 METRIC	DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ON:		CONTRACT NUMBER	
	ANGLES 1:XX PL. & --- 1:XXX PL. & ---		CONTRACTOR FM MANUFACTURING, INC.	
	THIRD ANGLE PROJECTION		DRAWN BY B HILLER 88-04-07	
	DATE ENDR		CHECKER ENDRER	
MECHANICAL PROPERTIES	12556987	8249 M.O.	DATE ENDR	DESIGN APPROVAL
VP VE FLW SA EN DE	NEXT ASST	DESG OR	CASES REV	DESIGN APPROVAL
APPLICATION		DATE ENDR		PART NO. 12556987
COVER		SCALE 1/1		UNIT WT. 0.256 kg
SHEET 1 OF 8		SHEET 1 OF 8		SHEET 1 OF 8

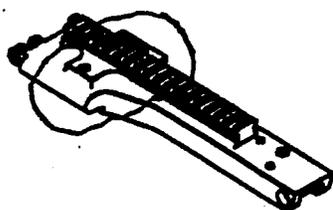
NOTES:

1. SPEC MIL-W-13855 AND Y14.5M-82 APPLY.
2. MATERIAL: ALUMINUM ALLOY, BAR, 2014-T6 OR 7075-T6, PER ASTM B 211M.
3. ALTERNATE MATERIAL: ALUMINUM ALLOY, EXTRUDED BAR, 7075-T6 PER ASTM B 221M.
- ④ IF MACHINING IN SEVERAL OPERATIONS, AN OFFSET IS PERMITTED WITHIN LIMITS OF TOLERANCE.
5. FINISH $\sqrt{3.2}$ UNLESS OTHERWISE SPECIFIED.
- ⑥ APPLY "19200 ASSY 12556986" AND "MFR XXXXX" 2.4 HIGH LETTERING X 0.25 DEEP PER MIL-STD-130 IN AREA SPECIFIED.
7. PROTECTIVE FINISH: FINISH 7.5.2 OF MIL-STD-171 COLOR BLACK.

F
E
D
C
B
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LOS5001
NOR 8B
12556987

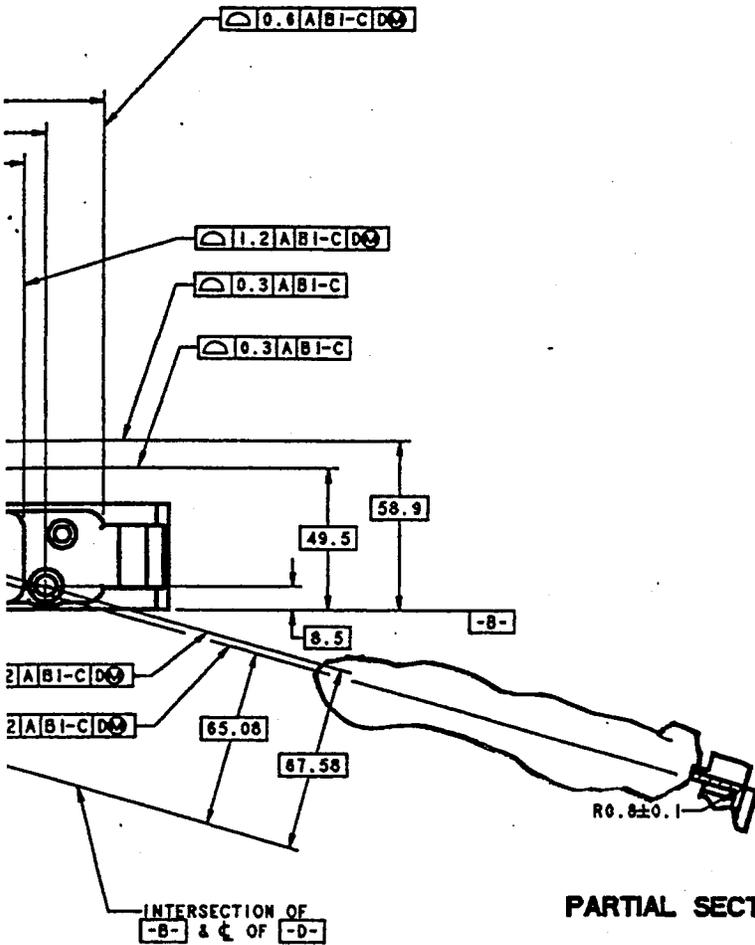


MANUFACTURING SPECIFICATIONS: THE MANUFACTURER OF ANY PART AND THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE QUALITY OF THE PARTS AND THE ASSEMBLY. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE QUALITY OF THE ASSEMBLY. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE QUALITY OF THE ASSEMBLY. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE QUALITY OF THE ASSEMBLY.

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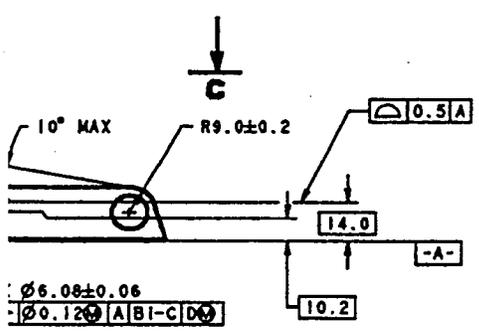
COMPUTER GENERATED DWG
DO NOT SCALE DWG

DATE	REV	DESCRIPTION	DATE	APPROVED
		PRODUCTION RELEASE ERR L882000	990430	
	A	NOR L884054/901020 (ECP L882001/901112) (ECP L885150/900412)	990710	RM



LOS5001
ECP # 0326-E-0016
NOR CONTINUATION SHEET
9 OF 13, DATED 000112
CHANGE TO

PARTIAL SECTION B-B



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12556987

PART NO. 12556987 METRIC

PHYSICAL PROPERTIES TYPE TENSILE ELONGATION HARDNESS WEIGHT FINISH	DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ON MM ANGLES X.XX PL. DIM. ±.XX PL. DIM. THIRD ANGLE PROJECTION		CONTRACT NUMBER CONTRACTOR FW MANUFACTURING, INC. DRAWN BY R. MILLER CHECKED BY ENGINEER	DESIGN ACTIVITY U. S. ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER PISCATAWAY ARSENAL, NEW JERSEY 07804-5000 COVER
	12550980 NEXT ASSEMBLY USED ON APPLICATION	3249 M.C. USED ON DATE REV.	DESIGN APPROVAL DESIGNER APPROVAL	SCALE F 19200 SHEET NO. 12556987 SHEET 2 OF 6
	DATE 12550980 NEXT ASSEMBLY USED ON APPLICATION		DATE 12550980 NEXT ASSEMBLY USED ON APPLICATION	SCALE F 19200 SHEET NO. 12556987 SHEET 2 OF 6
	DATE 12550980 NEXT ASSEMBLY USED ON APPLICATION		DATE 12550980 NEXT ASSEMBLY USED ON APPLICATION	SCALE F 19200 SHEET NO. 12556987 SHEET 2 OF 6

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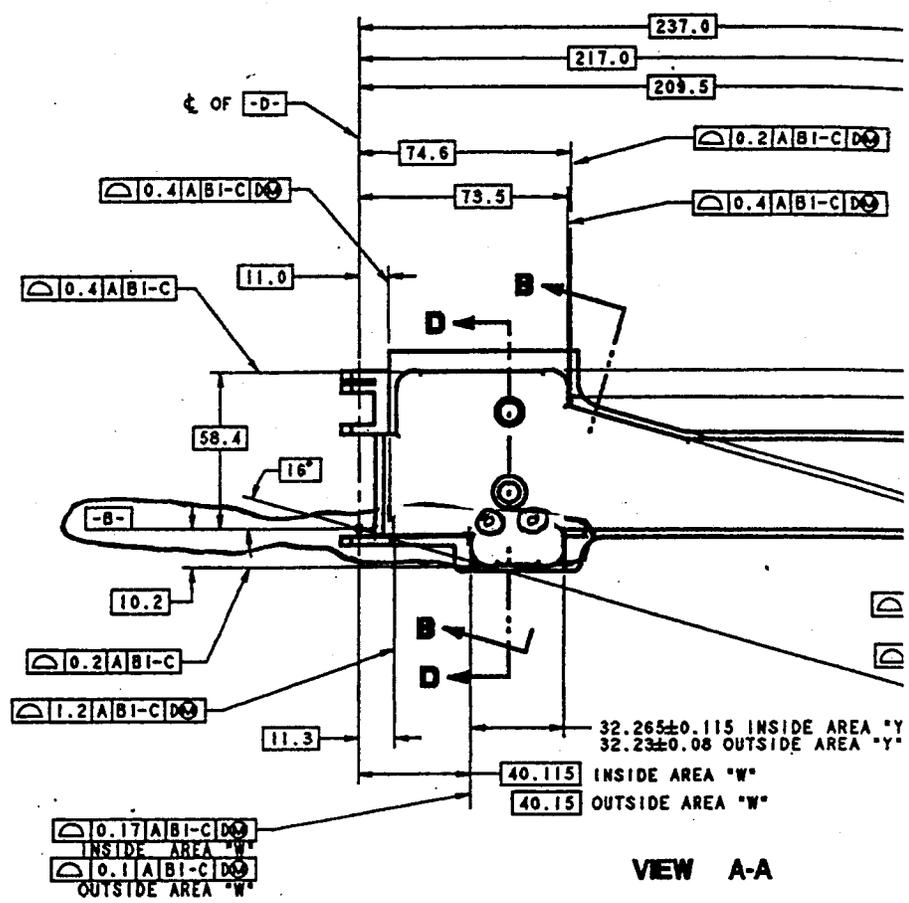
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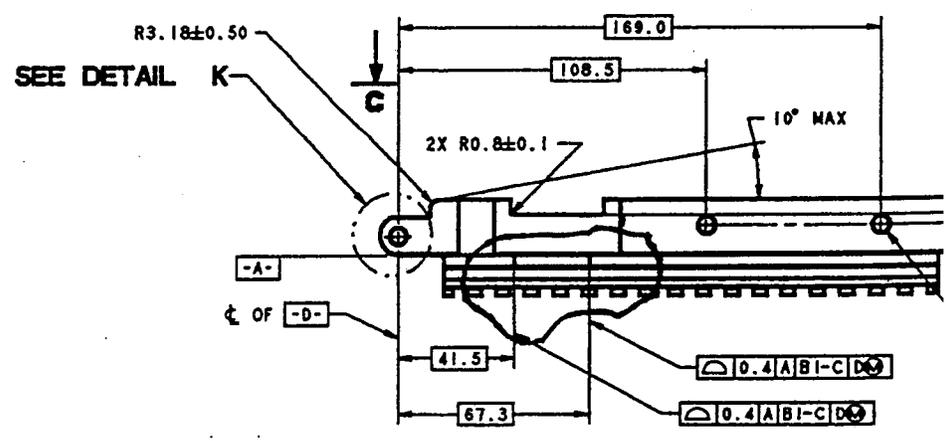
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VIEW A-A



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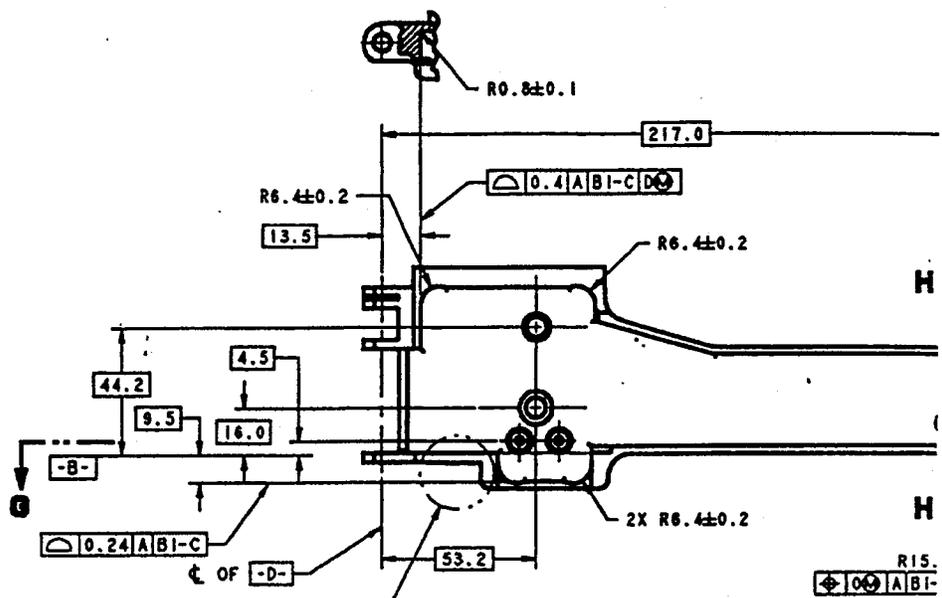
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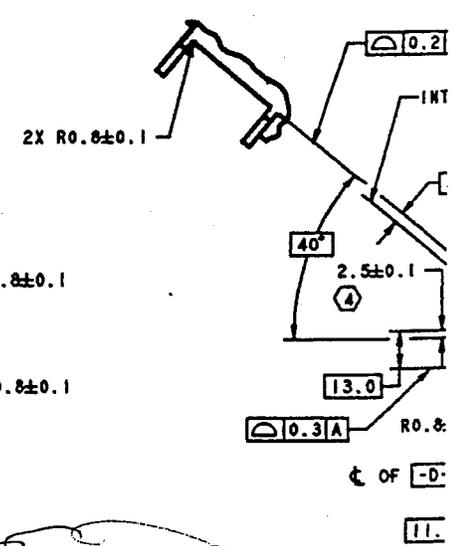
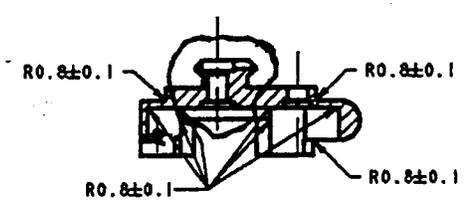
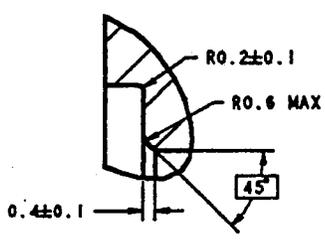
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SEE DETAIL R VIEW C-C



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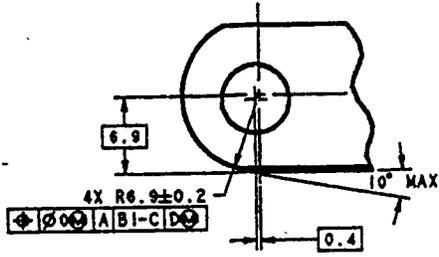
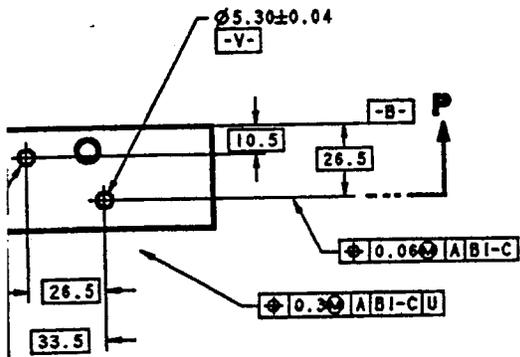
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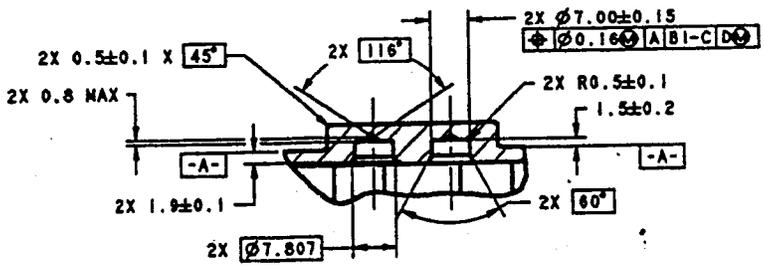
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COMPUTER GENERATED DIMS
DO NOT SCALE DIMS

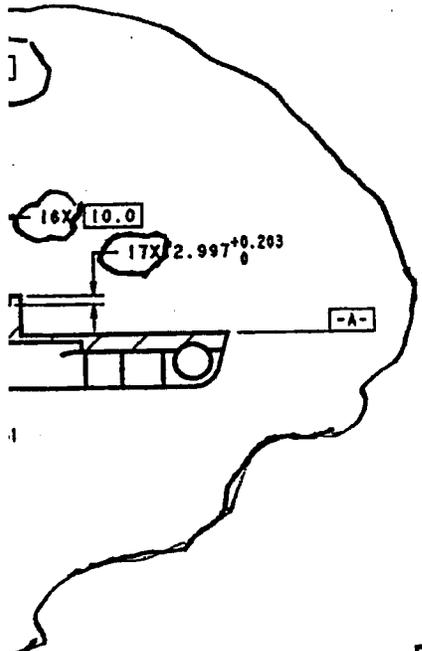
DATE	APPROVED
000499	
000710	RM



DETAIL K
SCALE 4/1



DETAIL L
SCALE 2/1



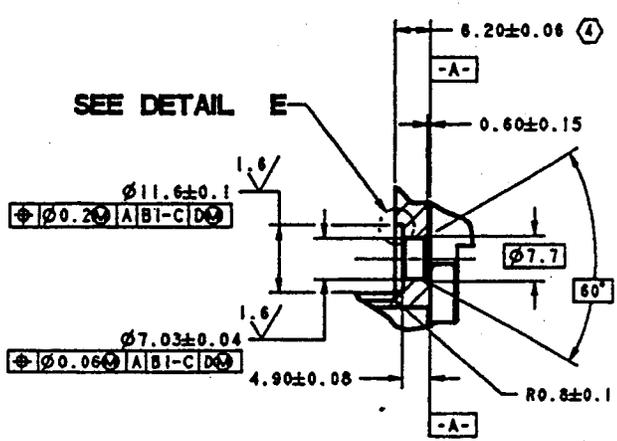
LOS5001
ECP # 0326-E-0016
NOR CONTINUATION SHEET
11 OF 13, DATED 000112
CHANGE TO

LOS5001
NOR 11A
12556987

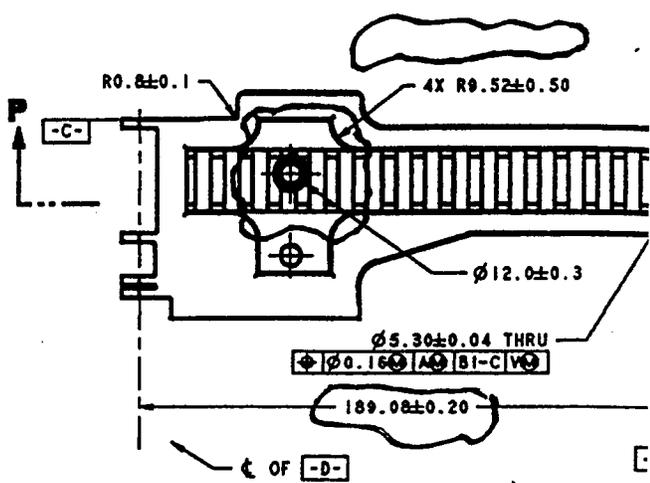
PART NO. 12556987 METRIC

PART		DO NOT SCALE DRAWING		CONTRACT NUMBER		DESIGN ACTIVITY	
A		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ON		CONTRACTOR		U. S. ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER PICATINNY ARSENAL, NEW JERSEY 07804-5000	
MECHANICAL PROPERTIES		IN ANGLES		FN MANUFACTURING, INC.		COVER	
MATERIAL		L.XX PL. 1/8		DRAWN BY			
FINISH		TYPED ANGLE PROJECTION		R MILLER		DATE (YY-MM-DD)	
DIMENSIONS		FIRST ANGLE PROJECTION		CHECKED		28-04-97	
PART NO.		NEXT ARMY USED ON		DESIGN APPROVAL		SCALE 1/1	
12556987		M749 N.S.		DRAWING NO.		12556987	
NEXT ARMY USED ON		DATE		DESIGN APPROVAL		SHEET 4 OF 8	
APPLICATION		DATE		SCALE 1/1		UNIT WT.	

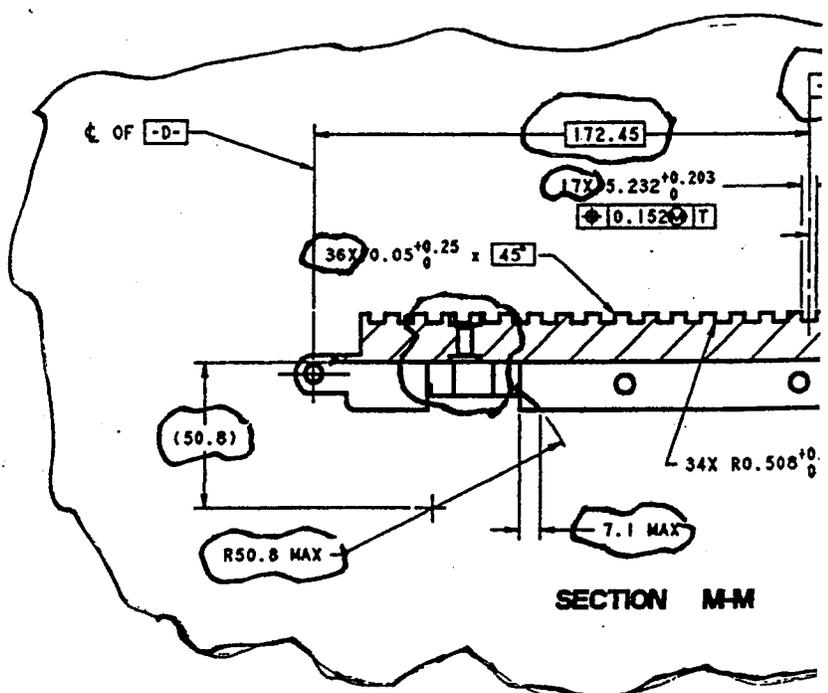
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PARTIAL SECTION H-H
SCALE 2/1



VIEW J-J



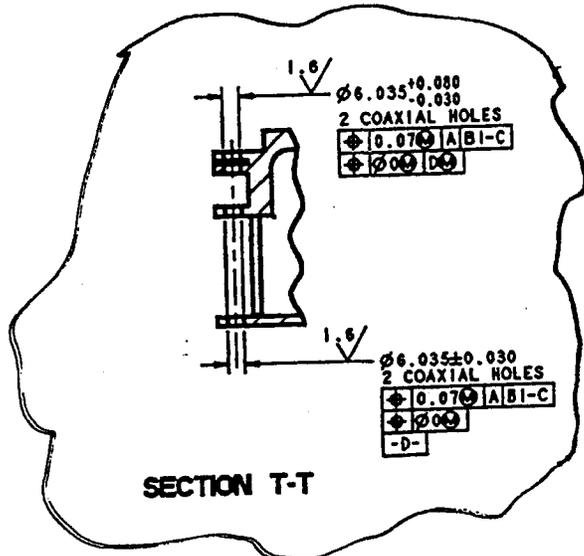
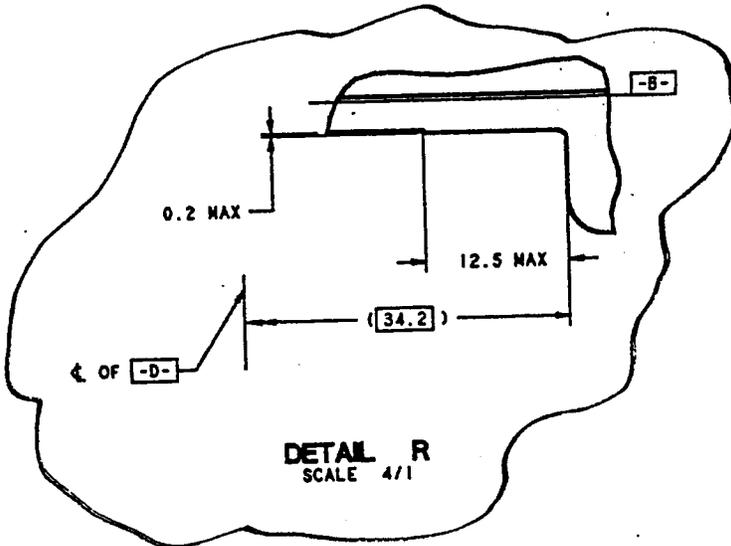
SECTION M-M

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NOR 11 B
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COMPUTER GENERATED DWG
DO NOT SCALE DWG

DATE	DESCRIPTION	DATE	APPROVED
	PRODUCTION RELEASE ERR L832406	000430	
A	NOR L834054/981026 (ECP L834951/981112) (ECP L835150/980412)	000710	RM

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ECP # 0326-E-0016
NOR CONTINUATION SHEET
12 OF 13, DATED 000112
CHANGE TO

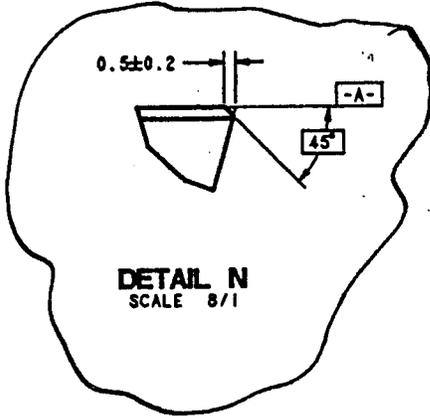


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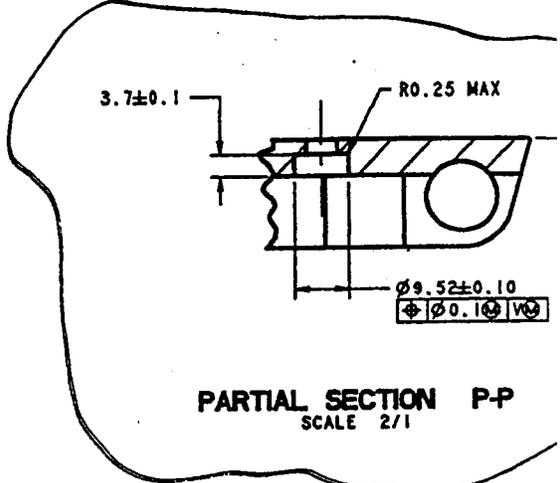
PART NO. 12556987 METRIC

PHYSICAL PROPERTIES YP TS EL SA BS AS	MATERIAL 12556987 NEXT ASSY USED ON APPLICATION	DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ON MM ANGLES 1.XX PL ± 1.XXX PL ± THIRD ANGLE PROJECTION	CONTRACT NUMBER CONTRACTOR FM MANUFACTURING, INC. DRAWN BY S. MILLER CHECKED BY [Signature]	DESIGN ACTIVITY U. S. ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER PISCATAWAY ARSENAL, NEW JERSEY 07906-5006			
					DATE DATE CADSW REV	REVISION APPROVAL [Signature]	SCALE 1/1
COVER				SIX F	CAGE CODE 19200	REVISION NO. 12556987	SHEET 5 OF 6

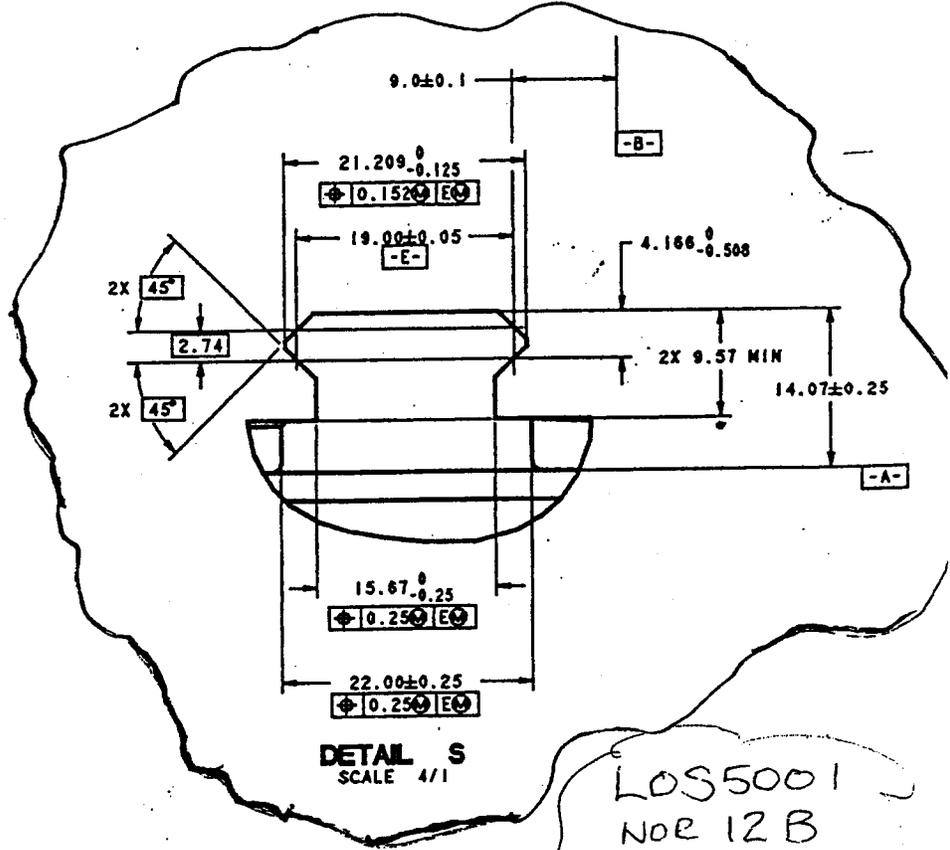
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DETAIL N
SCALE 8/1



PARTIAL SECTION P-P
SCALE 2/1

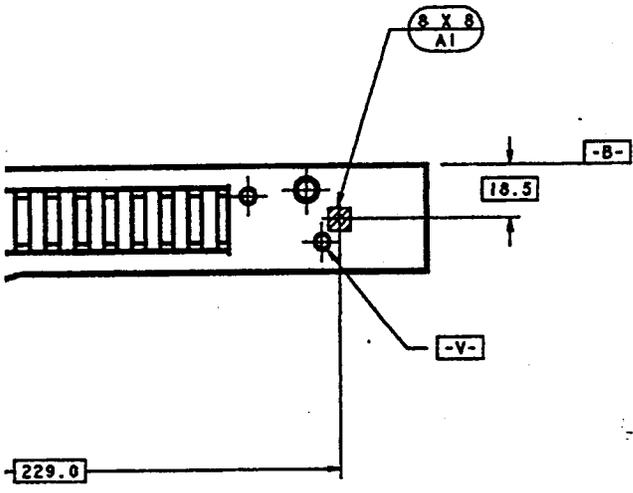
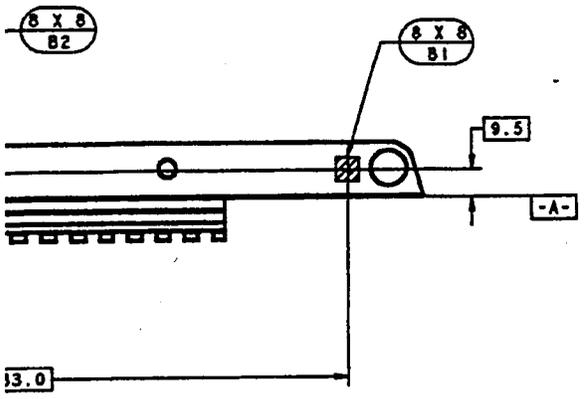


DETAIL S
SCALE 4/1

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NOR 12 B
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COMPUTER GENERATED DWG
DO NOT SCALE DWG

DATE	REV	DESCRIPTION	DATE	APPROVED
		PRODUCTION RELEASE ERR L832000	000430	
	A	NOR L834058/001026 (ECP L834051/001112) (ECP L835150/000412)	090710	RM



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NOR CONTINUATION SHEET
13 OF 13, DATED 000112
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PART NO. 12556987

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PWC A MECHANICAL PROPERTIES TYP TOL FIN MAT DRG 12556987 NEXT ASST USED ON APPLICATION	DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ON IN ANGLES 2.XX PL ± 2.XXX PL ± THIRD ANGLE PROJECTION		CONTRACT NUMBER CONTRACTOR FM MANUFACTURING, INC. DRAWN BY R. MILLER CHECKER DATE 02-04-07 DESIGN APPROVAL DESIGN APPROVAL		DESIGN ACTIVITY I. S. ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER PICA/TINNY ARSENAL, NEW JERSEY 07000-5000 COVER SIZE F CASE CODE 19200 DRAWING NO. 12556987 SCALE 1/1 UNIT WT. SHEET 6 OF 6	
	UNITS MILLIMETER GRADE 12556987 N210 N.G. NEXT ASST USED ON APPLICATION		THIRD ANGLE PROJECTION 		DESIGN APPROVAL DESIGN APPROVAL	
	UNITS MILLIMETER GRADE 12556987 N210 N.G. NEXT ASST USED ON APPLICATION		THIRD ANGLE PROJECTION 		DESIGN APPROVAL DESIGN APPROVAL	
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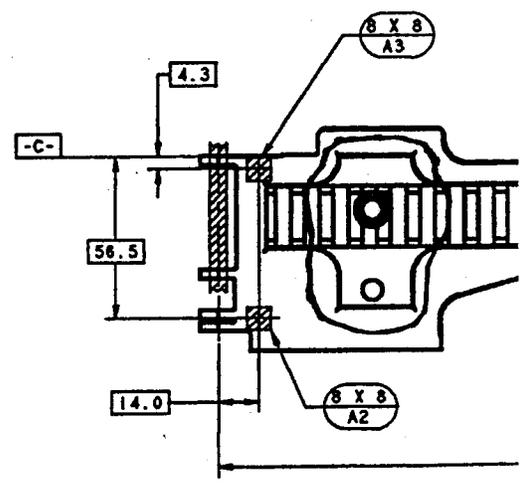
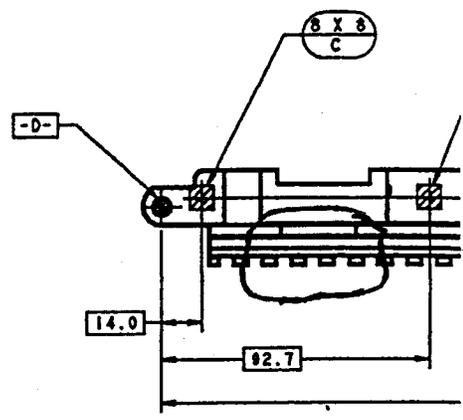
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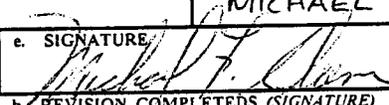
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LOS5001
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12556987

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NOTICE OF REVISION (NOR)		1. E (YYMMDD) 000112		Form Approved OMB NO. 0704-0188	
This revision described below has been authorized for the document listed.				2. PROCURING ACTIVITY NO.	
Public reporting burden for this collection of information is estimated to average 2 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information including suggestions for reducing this burden to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302 and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188) Washington DC 20503. PLEASE DO NOT RETURN YOUR COMPLETED TO EITHER OF THESE ADDRESSES. RETURN COMPLETED FORM TO THE GOVERNMENT ISSUING CONTRACTING OFFICER FOR THE CONTRACT / PROCURING ACTIVITY NUMBER LISTED IN ITEM 2 OF THIS FORM.				3. DODACC	
				4. ORIGINATOR a. TYPED NAME (First, Middle Initial, Last) FN MANUFACTURING INC.	
6. NOR NO. LOS5001		7. CAGE CODE 19200		8. DOCUMENT NO. QAP12556986	
9. TITLE OF DOCUMENT QAP FOR; COVER ASSEMBLY; M249 M.G.			10. REVISION LETTER a. CURRENT b. NEW		11. ECP NO. 0326-E-0016
12. CONFIGURATION ITEM (OR SYSTEM) TO WHICH ECP APPLIES MACHINE GUN, 5.56MM: M249			NOR SHT 1 OF 2		
13. DESCRIPTION OF CHANGE:					
LOCATION:		CHANGE FROM:		CHANGE TO:	
Page 3, insp pos A		" C-4/5, Sht 5 " major 106, 107 & 108		" C-6/7, Sht 5 "	
Page 3, insp pos A		" E-6/7, Sht 1 " minor 201		" E-7, Sht 1 "	
Page 3, insp pos A		" C-4, Sht 1 " minor 203		" B-4/5, Sht 1 "	
Page 3, insp pos A		" C-4, Sht 1 " minor 204		" B-4/5, Sht 1 "	
Page 4, insp pos A		" F-6, Sht 1 " minor 212		" E-6, Sht 1 "	
Page 4, insp pos A		" E-5, Sht 2 " minor 218		" F-6/7, Sht 2 "	
Page 4, insp pos A		" E-3, Sht 3 " minor 227		" E-3/4, Sht 3 "	
Page 4, insp pos A		" E-3, Sht 3 " minor 228		" E-3/4, Sht 3 "	
Page 4, insp pos A		" D-1, Sht 3 " minor 232		" D-1/2, Sht 3 "	
Page 4, insp pos A		" E-2, Sht 3 " minor 233		" E-2/3, Sht 3 "	
Page 4, insp pos A		" B-2 & C-2, Sht 5 " minor 234 & 235		" B-2/3 & C-2/3, Sht 5 "	
Page 4, insp pos A		" B-4/5, Sht 5 " minor 236 & 237		" B-6/7, Sht 5 "	
Page 4, insp pos A		" E-8, Sht 5 " minor 238 & 239		" C-5/6, Sht 4 "	
UPDATE REVISION BLOCKS TO THE NEXT REVISION LEVEL FOR CONTINUITY, SHEET 1 THRU 8					
11. THIS SECTION FOR GOVERNMENT USE ONLY					
a. (X) one		<input checked="" type="checkbox"/> (1) Existing document supplemented by his NOR may be used in manufacturing <input type="checkbox"/> (2) Revised document must be received before manufacturer may incorporate this change. <input type="checkbox"/> (3) Custodian of master document shall make above revision and furnish revised document.			
b. ACTIVITY AUTHORIZED TO APPROVE CHANGE FOR GOVERNMENT AMSTA-AR-CCL-A			c. TYPED NAME (First, Middle Initial, Last) MICHAEL F. CLUNE		
d. TITLE ACTG CH SM CAL WPN SYS TM		e. SIGNATURE 		f. DATE SIGNED (YYMMDD) 000217	
15. a. ACTIVITY ACCOMPLISHING REVISION		b. REVISION COMPLETED (SIGNATURE)		c. DATE SIGNED (YYMMDD)	

**NOTICE OF REVISION (NOR)
CONTINUATION SHEET**

NOR CONTINUATION 2 OF 2

ORIGINATOR NAME AND ADDRESS
FN MANUFACTURING INC.
COLUMBIA, S. C. 29223

DATE
(YYMMDD)
000112

PAN NO.
LOS5001

DOCUMENT NO.
QAP12556986

ECP NO.

0326-E-0016

<u>LOCATION:</u>	<u>CHANGE FROM:</u>	<u>CHANGE TO:</u>
Page 5, insp pos B	" C-4 " major 101	" C-3 "
Page 5, insp pos B	" B-4 " major 102	" B-2 "
Page 5, insp pos B	" D-5 " minor 201	" D-2 "
Page 5, insp pos B	" B-5 " minor 202	" B-2 "
Page 5, insp pos B	" C-3 " minor 203	" B-4 "
Page 5, insp pos B	" B-5 " minor 204	" C-2 "
Page 6, insp pos E	" C-6, Sht 1 " minor 202	" C-5/6, Sht 1 "

REMOVE: page 6, PART IV, Number 402, in Heat Treatment Characteristics

" 12556987 "



DEPARTMENT OF THE ARMY
UNITED STATES ARMY TANK - AUTOMOTIVE AND ARMAMENTS COMMAND
ROCK ISLAND, ILLINOIS 61298-7630

07 MAR 2000

REPLY TO
ATTENTION OF

Crew Served Weapons Contracting Team

SUBJECT: Contract DAAE20-99-C-0041, Integrated Rail & Top Cover

Mr. Allen Hair
 FN Manufacturing Inc.
 P.O. BOX 24257
 Columbia, South Carolina 29224

Dear Mr. Hair:

Enclosed approved Engineering Change Proposals (ECP) L9S5155 and L0S5001 which are proposed for incorporation into referenced contract in accordance with FAR 52.243-1, Changes Clause. Please note that ECP L0S5001 was approved as modified.

If you can incorporate these changes at no cost to the government and no change to the delivery schedule, please have an authorized representative sign the acknowledgment below. This letter becomes your authorization to proceed with the ECP's.

Your authorized representative's signature signifies your agreement to the change and your willingness to incorporate them at no cost to the government and no change to the delivery schedule. These changes are effective on the date you sign the acknowledgment.

ACKNOWLEDGMENT

SIGNATURE

Jeff Rankin

DATE

3-10-00

Typed Name Jeff Rankin

Title Director, Contracts/Sales & Marketing

If you cannot incorporate these ECP's at no cost to the government and no change to the delivery schedule, please notify the point of contact by 15 Mar 00 and provide a firm cost proposal/delivery schedule. If you plan to submit a cost proposal do not incorporate these ECP's until the contracting officer authorizes you to do so.

The point of contact is Teresa Stottlemire, AMSTA-LC-CSCA, (309) 782-4626, data fax (309) 782-2362, electronic mail stottlemiret@ria.army.mil.

Sincerely,

Kristan A. Mendoza
 Kristan A. Mendoza
 Contracting Officer

Enclosures

Copy Furnished:

DCMC Atlanta, Attn: Karen Benner

DCMC Atlanta, Larry Fowler c/o FNMI