

Cahill, Patricia A

From: Andy Leahy [aleahy@seilerinst.com]
Sent: Wednesday, April 04, 2001 11:43 AM
To: Patricia A Cahill
Subject: FW: contract DAAE20-99-P-0298 our job 4339 rotor assembly

-----Original Message-----

From: Andy Leahy [mailto:aleahy@seilerinst.com]
Sent: Wednesday, February 28, 2001 9:47 AM
To: Patricia A Cahill
Subject: contract DAAE20-99-P-0298 our job 4339 rotor assembly

contract DAAE20-99-P-0298 our job 4339 rotor assembly

Dear Pat;

As you and I discussed yesterday, the First Article due on 3-15-01 is not going to happen. The casting vendor has just last week provided us with some good casting samples. But is still having trouble with the casting process. We are setting up the tooling and fixturing for this unit with the samples he has provided. All of this has taken much more time than we were promised.

We are looking at using what we have in house now and should be able to get tapes, fixtures and special tools within the next two weeks. The machining will take a week for the First Article units and then we send to the welder to weld the rotor and spline together. After welding we heat treat, liquid penetrant coating, and then final inspection.

Based upon the above we are looking at a First Article on or before May 4, 2001. If the confirmatory testing can be completed within the month of May and First Article approval is also given by the end of May, we could see having units ready by the end of July 2001.

If this is acceptable to your office we would like to have a mod written to reflect this. If this is possible we are agreeable to offering \$250 consideration, to be taken at one time off the next shipment.

Please advise.

Andrew G. Leahy
Contract Adm.