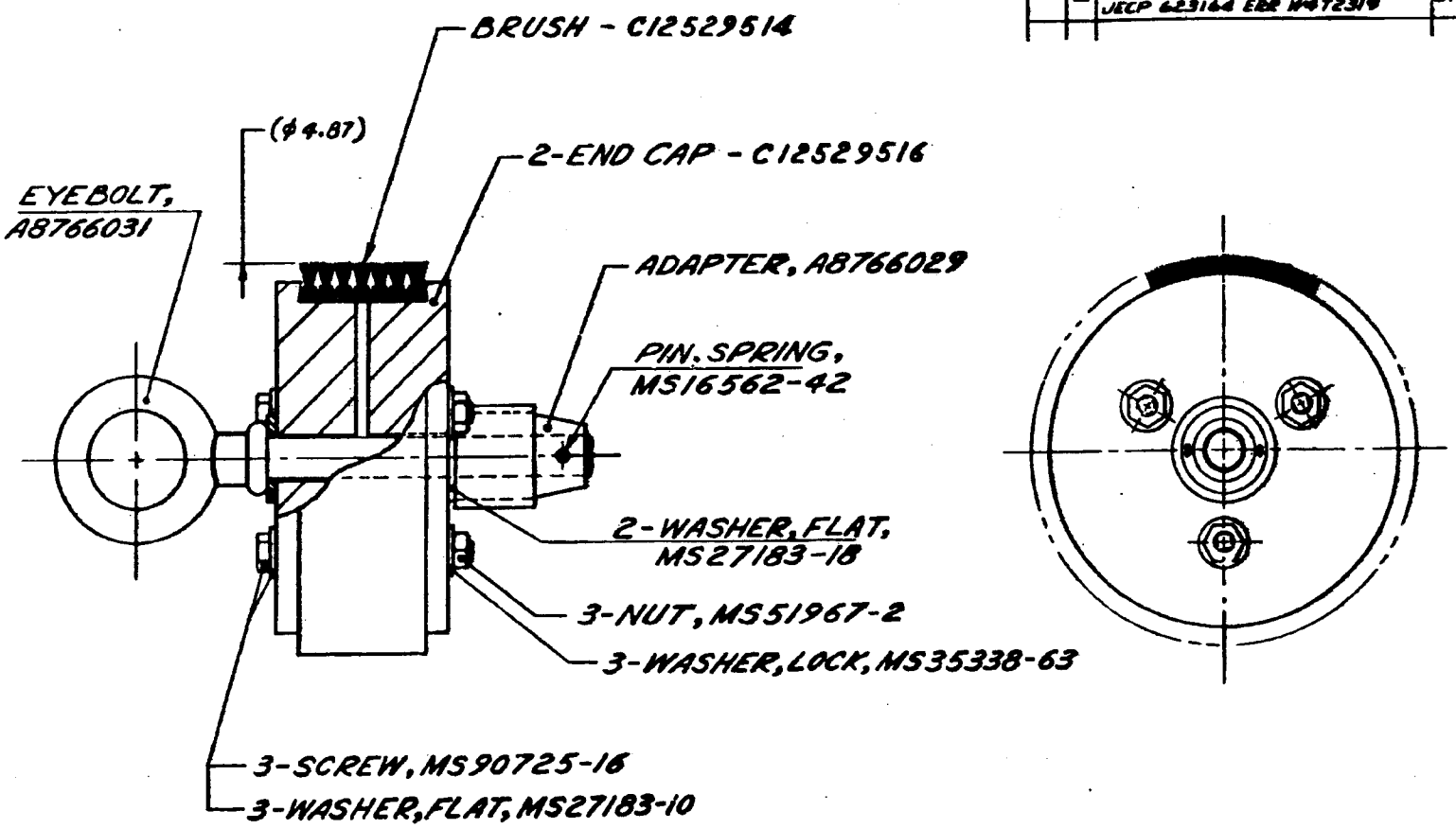
C12529517 1

REVISION				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	X0	REPLACES WTV-C28670	80-12-01	
	—	PRODUCTION RELEASE PER JECP 623164 ERR W4T2319	84-10-15	



NOTES:

1. SPEC MIL-B-13689 APPLIES.
2. INFORMATIONAL NOTE: USE WITH 5 LENGTHS OF SECTION STAFF 7309259 IN 120mm GUN XM256, & XM256E1

MIL-B-13689
DOD-STD-100
SPEC SUMMARY (REF)

(WTV-C28670)

MARKING REQUIREMENTS PER MIL-C-13931
☒ DO NOT APPLY MARKING
☐ DO APPLY: 19206- MFR-
METHOD:
SIZE:

INTERPRET DRAWING IN ACCORDANCE WITH STANDARDS PRESCRIBED BY DOD-STD-100

NEXT ASSY	USED ON
	XM256E1
	XM256
(TOOL)	120mm GUN
	CANNON

APPLICATION

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES
TOLERANCES: FRACTIONS ±
ANGLES ±
3 PLACE DECIMALS ±
2 PLACE DECIMALS ±
BREAK EDGES
FILLETS
FINISH
MATERIAL
FINAL PROTECTIVE FINISH

MECHANICAL PROPERTIES: YS, YS, EL2, RA, BH, RH

DATE 83-12-01
PREP. RPH PROC.
CHK. RB Nissen
ENGR. Hans R Zeller
SUBMITTED T.D. Allen
APPROVED

U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT COMMAND
BENET WEAPONS LABORATORY, LCWSL
WATERVLIET, NEW YORK 12189

BRUSH, BORE ASSEMBLY

SIZE C | FSCM NO. 19206 | DRAWING NO. 12529517
SCALE 1/1 | SHEET OF

SARMY Form 1553, 6 Feb 76 Previous editions may be used.