



Remove MIL-L-3150 from spec summary (ref) block.  
Replace with: MIL-PRF-3150.

2) Drawing #8769450 - Touch-Up of Phosphated Surfaces Finishes After  
Benching  
Change note 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant  
per MIL-L-46167.  
To: 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per  
MIL-PRF-46167.

Remove MIL-L-46167 from Spec Summary (Ref) block & MIL-C-13931 from  
Marking Requirements Block & Spec Summary (Ref) block.

Replace with MIL-PRF-46167 & MIL-DTL-13931.

3-Drawing 12591526  
Add to zone A-7  
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NAS410 - WAS DATED 05/01/96 DISTRIBUTION A  
NOW DATED 02/01/03 W/O DISTRIBUTION A

**CLIN 0003:**

PRON M131R272                    AMC 1                    AMSC G                    ATC FTL03  
TDP 12591528                                                          TDPL DATE 05/07/03  
NSN 5360013407928                NOMENCLATURE SPRING HELICAL

ENGINEERING EXCEPTIONS: The following engineering changes apply to  
this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 12591528	MIL-P-116	MIL-STD-2073-1
SPI 12591528	MIL-B-121	MIL-PRF-121
SPI 12591528	MIL-STD-1190	ASTM D 3951

1-Drawing 12591528  
Add to zone A-4





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**CLIN 0006:**

PRON M131R275                    AMC 1                    AMSC G                    ATC FTL03  
TDP 12591519                                       TDPL DATE 03/20/03  
NSN 1015013407762                NOMENCLATURE HOUSING RECOCK

ENGINEERING EXCEPTIONS: The following engineering changes apply to  
this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 12591519	MIL-L-3150	MIL-PRF-3150
SPI 12591519	MIL-B-121	MIL-PRF-121
SPI 12591519	MIL-B-117	MIL-DTL-117
SPI 12529519	MIL-P-116	MIL-STD-2073-12

1) Drawing #7309999 - General Data Governing Protective Finish  
Remove MIL-L-3150 from drawing and Spec Summary (Ref) block.  
Replace with MIL-PRF-3150.

Remove MIL-L-3150 from spec summary (ref) block.  
Replace with: MIL-PRF-3150.

2) Drawing #8769450 - Touch-Up of Phosphated Surfaces Finishes After  
Benching  
Change note 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant  
per MIL-L-46167.  
To: 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per  
MIL-PRF-46167.

Remove MIL-L-46167 from Spec Summary (Ref) block & MIL-C-13931 from  
Marking Requirements Block & Spec Summary (Ref) block.

Replace with MIL-PRF-46167 & MIL-DTL-13931

3-Drawing 12591519  
Add to zone A-7  
LIMITED RIGHTS LEGEND





Replace with MIL-DTL-13924 & MIL-PRF-3150.

3- Drawing 12591521  
Add to zone A-4  
LIMITED RIGHTS LEGEND

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**CLIN 0010:**

PRON M131R279                    AMC 1                    AMSC G                    ATC FTL03  
TDP 12591523                                                          TDPL DATE 05/22/03  
NSN 1015013449442                NOMENCLATURE PLUNGER RECOCK

ENGINEERING EXCEPTIONS: The following engineering changes apply to this procurement action(s):

DOCUMENT	DELETE	REPLACE WITH
SPI 12591523	MIL-P-116	MIL-STD-2073-1
SPI 12591523	MIL-B-121	MIL-PRF-121
SPI 12591523	MIL-STD-1190	ASTM D3951

1) Drawing #12591523 - Plunger, Recoek Mechanism

Change note (1) from:

1. Material:

.37-.46C AISI Alloy (4XXX or 8XXX only) Steel

Quench and Temper to HRC 31-36.

To: 1. Material

.37-.46C AISI-SAE Alloy (4XXX or 8XXX) Steel Free-machining grades

are not allowed.

Quench and Temper to HRC 31-36.

Remove MIL-S-6090 from Spec Summary (Ref) block and note 3.  
Replace with SAE-AMS-S-6090

2) Drawing #7309999 - General Data Governing Protective Finish  
Remove MIL-L-3150 from drawing and Spec Summary (Ref) block.  
Replace with MIL-PRF-3150.

Remove MIL-L-3150 from spec summary (ref) block.

Replace with: MIL-PRF-3150.

3) Drawing #8769450 - Touch-Up of Phosphated Surfaces Finishes After Benching

Change note 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-L-46167.

To: 2. Top Coat: Mandatory: Air Cured Solid Film Lubricant per MIL-PRF-46167.

Delete FED-STD-595, zone B-1 from Spec Summary Block.

Remove MIL-L-46167 & FED-STD-595 from Spec Summary (Ref) block & MIL-C-13931 from Marking requirements Block & Spec Summary (Ref) block.

Replace with MIL-PRF-46167 & MIL-DTL-13931.

4-Drawing 12591523

Add to zone A-4

LIMITED RIGHTS LEGEND

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5. Drawing 8769067 - Distribution Statement A applies to this drawing.