

CONTRACT C REQUIREMENTS

PRON: M141F531M1

AMC: 1

AMSC: G

ATC: FTMDD

TDPL: 12901167:19206

TDPL DATE: 10/23/2003

NSN: 1015014334471

NOMENCLATURE : EXTRACTOR, CARTRIGE, ASSEMBLY

ENGINEERING EXCEPTIONS: The Following Engineering Exceptions Apply To This Procurement Action(s):

1. All Inspection Drawings and Documents are DISTRIBUTION STATEMENT A.- UNLIMITED, unless otherwise specified in the TDP.

2. "The following Government Acceptance Inspection Equipment (AIE) designs drawings, cited elsewhere in the technical data, are appropriate for use during performance of this contract to inspect the applicable characteristics

o All AIE designs specified for critical Characteristics/ Defects

o Other-Lists by citing individual drawing numbers or equipment List(s).

Continued Next Page

GFM/GFE : DRAWING NO.

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MYLARS REQUIRED (Check One): YES NO

CERTIFICATION SIGNATURE(s) / CONCURRENCE :

ENG						
	Type/Print Name		Signature	Date	Office Symbol	DSN Telephone
LCSE						
	Type/Print Name		Signature	Date	Office Symbol	DSN Telephone
PKG						
	Type/Print Name		Signature	Date	Office Symbol	DSN Telephone
PKG-REV						
	Type/Print Name			Date	Office Symbol	DSN Telephone
PAD						
	Type/Print Name		Signature	Date	Office Symbol	DSN Telephone

CONTRACT C REQUIREMENTS

ENGINEERING EXCEPTION TEXT (CONTINUED):
NONE

All other Government AIE designs which are cited in the Technical Data Package List or in any of the documents in the technical data package are no longer being maintained by the Government, may not reflect the latest component configuration and are, therefore, included for information purposes only. Except for the AIE designs listed above, the contractor is responsible for the design and submission to the Government for review of all other AIE in accordance with Clause _____ specified elsewhere in Section E of this contract."

3. Drawing 12901149 METHOD: zone A-5
FROM:
Marking Requirements per MIL-C-13931
19206-ASSY-12901167
MFR-
METHOD:Rubber stamp or stencil W/white ink A-A-208, Coat W/clear lacquer TT-L-50
size 3.2 +_ 0.5

TO:
Marking Requirements per MIL-DTL-13931
19206-ASSY-12901167
CDA-1NUW7
MFR-
METHOD:Mark per MIL-STD-130 and MIL-DTL-13931. Rubber stamp, stencil or laser
marking. size 3.2 +_ 0.5

4. Drawings 11577275, 8769067, 8769450 apply Distribution Statement A.

5. Drawing 12901149 change note 3, zone D-8
FROM: Weldings, MIL-STD-1261, class 1
TO: Weld in accordance with AWS D1.1

Note 1C. - change:
From: MIL-C-13931
To: MIL-DTL-13931

6. Drawing 12901167: Note 1C. - change:
From: MIL-C-13931
To: MIL-DTL-13931

7. Drawing 12576945: Note 1C. - change:
From: MIL-C-13931
To: MIL-DTL-13931

Note 2 - change:
From: Material: .13-.28C,Plain carbon steel, AISI 10xx. Normalized or annealed.
To: Material: .13-.28C AISI-SAE Carbon (10XX) steel. Normalized or annealed.
Merchant quality and free-machining grades are not allowed.

6. Drawing 12576946: Note 1C. - change:
From: MIL-C-13931
To: MIL-DTL-13931

Note 2 - change:
From: Material: .13-.28C,Plain carbon steel, AISI 10xx. Normalized or annealed.
To: Material: .13-.28C AISI-SAE Carbon (10XX) steel. Normalized or annealed.
Merchant quality and free-machining grades are not allowed.

8. Drawing 12576949: Note 1C. - change:
From: MIL-C-13931
To: MIL-DTL-13931

Note 2 - change:
From: Material: .13-.28C,Plain carbon steel, AISI 10xx. Normalized or annealed.
To: Material: .13-.28C AISI-SAE Carbon (10XX) steel. Normalized or annealed.
Merchant quality and free-machining grades are not allowed.

9. Drawing 12576951: Note 1C. - change:

CONTRACT C REQUIREMENTS

ENGINEERING EXCEPTION TEXT (CONTINUED):

From: MIL-C-13931
To: MIL-DTL-13931

Note 2 - change:

From: Material: .13-.28C, Plain carbon steel, AISI 10xx. Normalized or annealed.
To: Material: .13-.28C AISI-SAE Carbon (10XX) steel. Normalized or annealed.
Merchant quality and free-machining grades are not allowed.

10. Drawing 12576952: Note 1C. - change:

From: MIL-C-13931
To: MIL-DTL-13931

11. Drawing 12901166: Note 1C. - change:

From: MIL-C-13931
To: MIL-DTL-13931

Note 2 - change:

From: Material: .27-.34C, Alloy steel, AISI 4XXX or AISI 8XXX only.
To: Material: .27-.34C AISI-SAE Alloy (4XXX or 8XXX) steel. Free-machining grades are not allowed.

12. Drawing 12521198: Change Note 9:

From: Material: Tool stl per AISI-A-681 type 01,02,06,A2,D2,D4,HDN HRC 60-65
material stabilization per SIE-APPENDIX-WVA PARA 3.10
To: Material: Tool steel per ASTM-A-681 type 01,02,06,A2,D2,D4,HDN HRC 60-65

13. Drawing 12521198 Change Note 10:

From: Alloy Steel .28-.46C AISI 4XXX-8XXX HDN to 38-46C
To: .28-.46C AISI-SAE Alloy (4XXX or 8XXX) steel, HDN to 38-46C. Free-machining grades are not allowed.