

**NOT APPLICABLE TO INTERPLANT SHIPMENTS (A)**

<b>SPECIAL PACKAGING INSTRUCTION(SPI) (A)</b>						NATIONAL STOCK NUMBER 4820-01-509-5498		
NOMENCLATURE <b>INLET VALVE BODY</b>				UI (C) <b>BAG</b>	QUP(C) 2	SPI NUMBER (PN) P5-1-1054		
Cleaning & Drying shall be in accordance with MIL-STD-2073-1								
MILITARY PRESERVATION REQUIREMENT (MIL-STD-2073-1, Method 10 )	STEPS	DRAWING OR SPECIFICATION	STYLE	TYPE	GRADE	CLASS	SIZE AND REMARKS (INCHES)	
Container (bag)	(D) 3	MIL-DTL-117	2	III		B	3 X 4 or 3 x 5	
Closure (step 3)	(D) 4						Heat seal	
INTERMEDIATE PACKAGING AND PACKING <input checked="" type="checkbox"/> In accordance with MIL-STD-2073-1 <input type="checkbox"/> As specified hereon.				MARKING <input checked="" type="checkbox"/> In accordance with MIL-STD-129 <input type="checkbox"/> As specified hereon.				
QUALITY PERFORMANCE and TESTING REQUIREMENTS <input checked="" type="checkbox"/> In accordance with MIL-STD-2073-1 (Intermediate packaging and packing) <input checked="" type="checkbox"/> As specified hereon. <b>SEE NOTE (B)</b>								
Specifications, standards, and drawings listed hereon of the issue in effect on date of invitation for bid form a part of this Instruction. Applicable general and referenced requirements of specification MIL-STD-2073-1 form part of this Instruction. Unless otherwise specified, materials will be minimum size IAW MIL-STD-2073-1. Tolerances shall be in accordance with material specifications.								
<b>UNIT PACK LOGISTICS DATA</b> (Approximate unit pack weight and size)								
WEIGHT (POUNDS) .01	CUBE (CUBIC FEET) .006		SIZE (EXTERIOR FEET) .45 x .31 x .04					
REMARKS/ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.								
<p><b>(A) – This SPI is not applicable for Interplant shipments.</b> Packaging and marking for interplant shipment is for supplies and materials that do not directly enter the military supply system. Typical interplant shipments are shipments from a vendor to a subcontractor or a prime contractor, or between contractors and subcontractors, or from a vendor or contractor to a military arsenal, plant, or other activity for evaluation, immediate use, or further processing as specified in the applicable contract.</p> <p><b>(B)–</b> Quality performance and testing requirements shall be in accordance with EA-R-1378.</p> <p><b>(C)–</b> Unit of issue is BAG, containing 2 each inlet valve bodies. The QUP is one BAG containing 2 inlet valve bodies.</p> <p><b>(D)–</b> Insert 2 inlet valve bodies into specified bag and close (step 2). Bag (step 3) to be fabricated of A-A-3174 material as specified in MIL-DTL-117.</p>								
Original Preparer: Jerry Stallings				Revised by: JD Stallings/Contr DAA05-01-P1303				
<b>ITEM DATA</b> (APPROX) ITEM CODE -R88, R90, Y73, Z55 ITEM SIZE - 1 1/2 x 1 1/2 x 7/16 inches ITEM WEIGHT-.01 lbs.	SBCCOM 81361 AMSSB-REN-SE-PK		JDS	Y73-0147-001	C	23 JUL 03		
			JGS	S2H1545-001	Y73-006/B	13 JAN 93		
	PAGE NUMBER 1		NUMBER OF PAGES 2		JGS	S1K0705-003	R90-021/A	20 MAY 91
					JDS		R88-005	4 OCT 85
			APPROVAL		REVISION	DATE		

**SPECIAL PACKAGING INSTRUCTION**NATIONAL STOCK NUMBER  
4820-01-509-5498NOMENCLATURE  
**INLET VALVE BODY**PAGE NUMBER  
2 of 2SPI NUMBER (PN)  
P5-1-1054

- (D)** – Heat seal closure (step 2) shall be accomplished in accordance with the barrier bag or barrier material supplier's recommendations for dwell, pressure and temperature requirements. The volume of trapped air within the bag shall be kept to a minimum by compressing the bag around the contents, or carefully drawing a vacuum inside the bag, prior to final heat sealing. **Caution shall be taken to prevent damage to the item or rupture of bag. Note: testing of the leakage and heat seal characteristics of bag is not required.**