

2. Amendment/Modification No. P00049	3. Effective Date 2001JUN07	4. Requisition/Purchase Req No. SEE SCHEDULE	5. Project No. (If applicable)
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6. Issued By TACOM-ROCK ISLAND AMSTA-LC-CSC-A TERESA STOTTLEMYRE (309)782-4626 ROCK ISLAND IL 61299-7630  EMAIL: STOTTLEMYRET@RIA.ARMY.MIL	Code	W52H09	7. Administered By (If other than Item 6) DCMC ATLANTA 805 WALKER STREET SUITE 1 MARIETTA GA 30060-2789	Code	S1103A
			SCD B PAS NONE ADP PT HQ0338		

8. Name And Address Of Contractor (No., Street, City, County, State and Zip Code)  F N MANUFACTURING INC 797 CLEMSON ROAD COLUMBIA SC 29229  TYPE BUSINESS: Large Business Performing in U.S.	<input type="checkbox"/>	9A. Amendment Of Solicitation No.
	<input type="checkbox"/>	9B. Dated (See Item 11)
	<input checked="" type="checkbox"/>	10A. Modification Of Contract/Order No. DAAE20-96-C-0326
	<input type="checkbox"/>	10B. Dated (See Item 13) 1996JUL30
Code 3S679	Facility Code	

**11. THIS ITEM ONLY APPLIES TO AMENDMENTS OF SOLICITATIONS**

The above numbered solicitation is amended as set forth in item 14. The hour and date specified for receipt of Offers  is extended,  is not extended.

Offers must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended by one of the following methods: (a) By completing items 8 and 15, and returning \_\_\_\_\_ copies of the amendments; (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. **FAILURE OF YOUR ACKNOWLEDGMENT TO BE RECEIVED AT THE PLACE DESIGNATED FOR THE RECEIPT OF OFFERS PRIOR TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER.** If by virtue of this amendment you desire to change an offer already submitted, such change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.

12. Accounting And Appropriation Data (If required)  
NO CHANGE TO OBLIGATION DATA

**13. THIS ITEM ONLY APPLIES TO MODIFICATIONS OF CONTRACTS/ORDERS**

It Modifies The Contract/Order No. As Described In Item 14.

KIND MOD CODE: C	<input type="checkbox"/> A. This Change Order is Issued Pursuant To: _____ The Changes Set Forth In Item 14 Are Made In _____ The Contract/Order No. In Item 10A.
	<input type="checkbox"/> B. The Above Numbered Contract/Order Is Modified To Reflect The Administrative Changes (such as changes in paying office, appropriation data, etc.) Set Forth In Item 14, Pursuant To The Authority of FAR 43.103(b).
	<input checked="" type="checkbox"/> C. This Supplemental Agreement Is Entered Into Pursuant To Authority Of: FAR 52.243-1
	<input type="checkbox"/> D. Other (Specify type of modification and authority)

E. IMPORTANT: Contractor  is not,  is required to sign this document and return \_\_\_\_\_ copies to the Issuing Office.

14. Description Of Amendment/Modification (Organized by UCF section headings, including solicitation/contract subject matter where feasible.)  
  
SEE SECOND PAGE FOR DESCRIPTION

Contract Expiration Date: 2001JUN30

Except as provided herein, all terms and conditions of the document referenced in item 9A or 10A, as heretofore changed, remains unchanged and in full force and effect.

15A. Name And Title Of Signer (Type or print)	16A. Name And Title Of Contracting Officer (Type or print) KRISTAN A MENDOZA MENDOZAK@RIA.ARMY.MIL (309)782-0243		
15B. Contractor/Offeror  _____ (Signature of person authorized to sign)	15C. Date Signed	16B. United States Of America  By _____ /SIGNED/ (Signature of Contracting Officer)	16C. Date Signed

**CONTINUATION SHEET****Reference No. of Document Being Continued****Page 2 of 2**

PIIN/SIIN DAAE20-96-C-0326

MOD/AMD P00049

**Name of Offeror or Contractor:** F N MANUFACTURING INC

## SECTION A - SUPPLEMENTAL INFORMATION

1. The purpose of this modification is to waive the requirements for the Interplant Interchange test. In exchange for this waiver, the contractor will provide actual dimensions on the seven receiver exhibits from Product Quality Deficient Report A00199, and 5 random M249 weapons from the current production lot. The seven exhibit are already at the vendors facility.

2. The actual dimensions to be furnished for each exhibit/weapon are as follows:

QAP 9348202, Inspection Position P: Receiver - Drawing - 9348202

110	Profile (0.4) of 3.0, Entire Length	B-8	SHT. 3
111	Profile (0.5) of Datum -A-, in Area "H"	B-5	SHT. 3
118	Profile (0.6) of 16.962	B-5	SHT. 3
214	Profile (0.6) of Datum -A-, Outside Area "H"	B-5	SHT. 3

QAP 12540412: Bolt, Breech

108	Profile (0.12) of (9.5) (2 Places)	E-7	SHT. 2
110	Outside Diameter (10.85) at Rear of Bolt	A-4	SHT. 1
111	Outside Diameter (10.50) on Bolt Shaft	D-5	SHT. 1
112	Profile (0.06) of (13.61)	E-6	SHT. 1
207	Profile (0.16) of (3.25)	D-6	SHT. 2
209	Location (59.909, 5.484, 1 degree 36') of Rear Lug	B-5	SHT. 1
210	Profile (0.2) of 4.015, 35 degree (2 Places)	C-4	SHT. 1
211	Profile (0.16) of (13.2, 90 degree & 35 degree)	C-2	SHT. 1
212	Thickness (7.50) of Rear Lug	B-5	SHT. 2
216	Runout of Shaft (10.85)	A-4	SHT. 1
221	Radius (3.00), (2 Places)	B-5, C-5	SHT. 1
222	Distance (0.92), Detail N, 4 Places	B-2/3	SHT. 3
223	Radius (2.5), Detail N, 2 Locations	B-2	SHT. 3
225	Angle (10 degrees), Detail N, 4 Places	B-2	SHT. 3

QAP 9348392: Slide

105	Diameter (11.04) of Bolt Hole Between Area "Y" and "V"	E-8	SHT. 2
106	Profile (0.12) of (17.8)	B-7	SHT. 2
107	Radius (3.3) of 62.099, 0.18, 21 degrees 48'	E-3	SHT. 2
207	Position (0.08) of Bolt Hole	E-8	SHT. 2
213	Width (7.80)	B-7	SHT. 2
215	Radius (3.3)	E-4, E-5	SHT. 2
216	Distance (77.3) to Rear Face	F-3, F-4	SHT. 2
230	Radius (3.3) of 72.811, 5 degrees	E-4	SHT. 2
231	Radius (3.3) of 60.311	E-3, E-4	SHT. 2

QAP 12556958: Inspection Position E: Busing, Locking, Barrel - DWG - 12557013

101	Major Outside Diameter (34.04)	E-6	SHT. 1
219	Profile (0.16) 6.0 to Datums A & B	B-3	SHT. 1
220	Profile (0.16) 6.0 to Datums A & B (2 Places)	C-4	SHT. 1
221	Profile (0.16) 13.7 to Datums A & B	D-4	SHT. 1

3. These actual dimensions are due 13 Jul 2001 and should be furnished to TACOM-RI, AMSTA-LC-CSCA/Teresa Stottlemire, Rock Island, IL 61299-7630.

4. All other terms and conditions remain the same.

\*\*\* END OF NARRATIVE A 054 \*\*\*