

NOT APPLICABLE FOR INTERPLANT SHIPMENT (E)

SPECIAL PACKAGING INSTRUCTION (AMCCOM Suppl 1 to AR 700-15)							NATIONAL STOCK NUMBER 4240-01-333-3919
NOMENCLATURE Control Module, System				UI EA	CLEANING/DRYING C1/ANY		SPI NUMBER (PN) P5-19-9118
LEVEL A UNIT PACK REQUIREMENTS (A) (MIL-P-116 METHOD III)	STEPS	DRAWING OR SPECIFICATION	STYLE	TYPE	GRADE	CLASS	SIZE AND REMARKS (INCHES)
Bag (liner)	(B) 1	MIL-B-117	1	I		B	10 x 16 (use L-P-378 material)
Closure (step 1)	2	PPP-T-76					Heat seal, staple or tape
Cushioning pads	3						2 Req'd - See Sketch No. 2 on page 3
Container	4	PPP-B-636	RSC	CF	W5c	WR	13 x 7 3/8 x 7 7/16
Closure		PPP-B-636					Appendix
LEVEL B (METHOD ) <input checked="" type="checkbox"/> NOT APPLICABLE <input type="checkbox"/> SEE NOTE <input type="checkbox"/> IAW MIL-STD-2073-1 LEVEL C (METHOD ) <input checked="" type="checkbox"/> NOT APPLICABLE <input type="checkbox"/> SEE NOTE <input type="checkbox"/> IAW MIL-STD-2073-1 COMMERCIAL PACKAGING <input checked="" type="checkbox"/> NOT APPLICABLE <input type="checkbox"/> SEE NOTE <input type="checkbox"/> IAW ASTM D3951							
UNIT PACK LOGISTICS DATA (Weights and Sizes Approximate)							
LEVEL	UNIT PACK QUANTITY	UNIT PACK WEIGHT	UNIT PACK CUBE	UNIT PACK SIZE (EXTERIOR) FEET			
A	1	4.75 lbs.	.462 cu. ft.	1.10 x .64 x .67			
Intermediate packaging and packing will be in accordance with specification MIL-STD-2073-1 or as otherwise specified hereon.							
Marking will be in accordance with MIL-STD-129. (C)							
Specifications, standards, and drawings listed hereon of the issue in effect on date of invitation for bid form a part of this data sheet. The applicable general and referenced requirements of specification MIL-STD-2073-1 form part of this data sheet. Unless otherwise specified, materials will be minimum size IAW MIL-STD-2073-1.							
Tolerances shall be in accordance with material specifications. Quality performance and testing requirements shall be in conformance with MIL-P-116 or as specified hereon. (D)							
REMARKS/ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.							
(A) - Unit pack assembly shall be as illustrated in sketch no. 1 on page 2. (B) - Slight tearing of liner bag during assembly of bagged SCM (step 1) is permitted. (C) - Serial number markings shall be applied. (D) - The preproduction (first article) and quality conformance and testing requirements for unit packing shall be in accordance with EA-C-1469; packing inspection shall be in accordance with para. 5.9 of MIL-STD-2073-1A. (E) - Packaging and marking (commercial) for interplant shipment may only be used when shipping the item from a vendor or supplier to a prime contractor for immediate use or further processing, or from a prime contractor to a military facility for review or evaluation as specified in the contract.							
Prepared by: j.stallings/n. matassa							
ITEM DATA (APPROX)		AMCCOM 81361					
ITEM CODE - Y21,Y26,Y27,Y31		SMCCR-PET-P		<i>JS</i>	S1L5435 -0004	Y21-027 A	10 Sep 91
ITEM SIZE - 9 x 5 7/16 x 4 7/8 inches		PAGE NUMBER	NUMBER OF PAGES		S0L0775 -0016	Y21-026	19 Aug 91
ITEM WEIGHT- 3.25 lbs.		1	3	APPROVAL	REVISION	DATE	

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Attachment 005

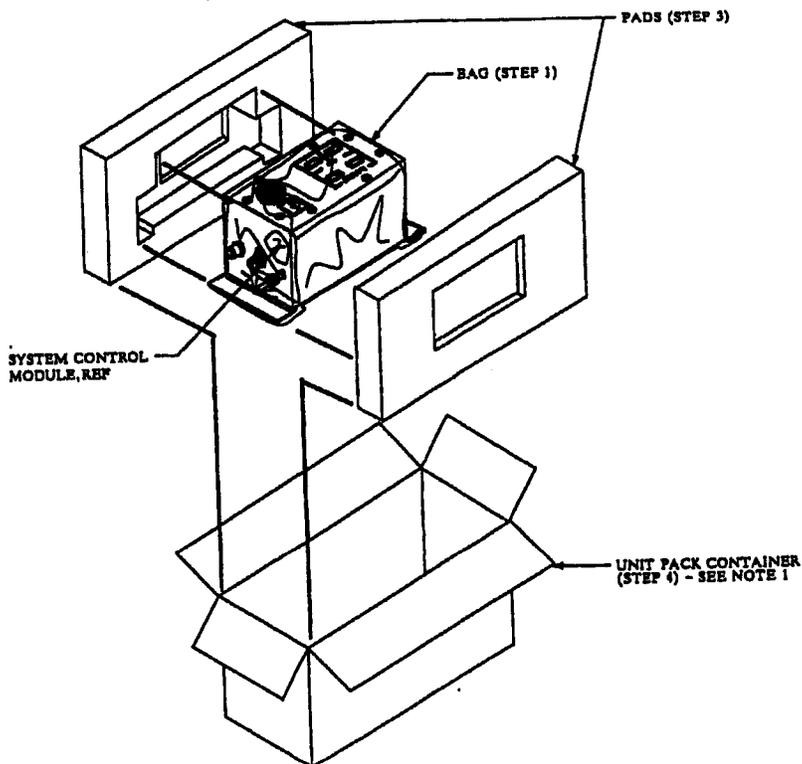
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**UNIT PACK ASSEMBLY - SKETCH NO. 1**

(SEE CORRESPONDING LEVEL A UNIT PACK REQUIREMENTS [STEPS] ON PAGE 1)



**NOTES:**

1. SEE STEPS 2 AND 5 FOR CLOSURE REQUIREMENTS OF BAG (STEP 1) AND UNIT PACK CONTAINER (STEP 4).
2. PRIOR TO CLOSURE OF UNIT PACK CONTAINER (STEP 5), ADD FILLER PADS CONFORMING TO TYPE CF, GRADE 125, CLASS DOMSTIC, VARIETY 5W OF PPP-F-320, AS REQUIRED, TO MAKE A TIGHT UNIT PACK ASSEMBLY.

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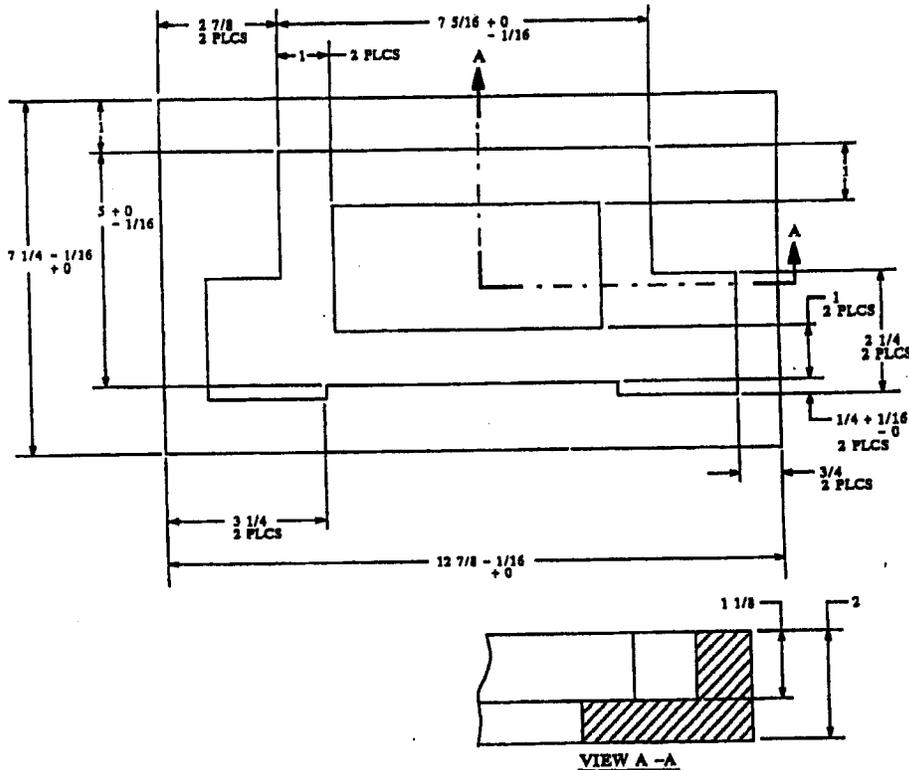
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**CUSHIONING BLOCK DETAIL**



**NOTES:**

1. PADS MAY BE FABRICATED BY MOLDING OR FROM SHEET STOCK CONFORMING TO TYPE I OR II, CLASS I PER MIL-P-19644, EXCEPT DENSITY SHALL BE  $2 \pm .5$  POUNDS PER CUBIC FOOT (PCF). PADS MAY BE FABRICATED FROM ANY ALTERNATE PROCESS THAT WILL PRODUCE PADS WITH SMOOTH AND NON-DUSTING SURFACES.
2. FILLETS =  $1/8$  MAX. RADII.
3. DRAFT ANGLE ON MOLDED PARTS SHALL BE  $2^\circ$  MAX. BASE DIMENSIONS OF CAVITIES ARE TAKEN FROM BOTTOM OF CAVITIES. DRAFT ANGLES SHALL BE TAKEN FROM BASE DIMENSIONS.
4. TOLERANCE =  $\pm 1/16$  INCHES, UNLESS OTHERWISE SPECIFIED.
5. DRAWING NOT TO SCALE, FOR REFERENCE ONLY.

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