

**SPECIAL PACKAGING INSTRUCTION** (AMCCOM Suppl 1 to AR 700.5)

NATIONAL STOCK NUMBER  
4140-01-234-8170

NOMENCLATURE  
Fan, 100 CFM

UI  
EA

CLEANING/DRYING  
C1/ANY

SPI NUMBER (PN)  
P5-19-9431

LEVEL A UNIT PACK REQUIREMENTS (MIL-P-116 METHOD N/A)	STEPS	DRAWING OR SPECIFICATION	STYLE	TYPE	GRADE	CLASS	SIZE AND REMARKS (INCHES)
Container	1	PPP-B-636	RSC	CF	W5c	WR	14 1/4 X 14 1/4 X 12 1/2
Foam-in-Place System Closure	(B)(C)2 3	MIL-F-83671 PPP-B-636				3	Appendix, Method V

LEVEL B (METHOD )  NOT APPLICABLE  SEE NOTE  IAW MIL-STD-2073-1  
 LEVEL C (METHOD )  NOT APPLICABLE  SEE NOTE  IAW MIL-STD-2073-1  
 COMMERCIAL PACKAGING  NOT APPLICABLE  SEE NOTE  IAW ASTM D3951

**UNIT PACK LOGISTICS DATA** (Weights and Sizes Approximate)

LEVEL	UNIT PACK QUANTITY	UNIT PACK WEIGHT	UNIT PACK CUBE	UNIT PACK SIZE (EXTERIOR) FEET
A	1	42.00 lbs.	1.305 cu. ft.	1.14 x 1.06 x 1.08

Intermediate packaging and packing will be in accordance with specification MIL-STD-2073-1 or as otherwise specified hereon.(D)

Marking will be in accordance with MIL-STD-129

Specifications, standards, and drawings listed hereon of the issue in effect on date of invitation for bid form a part of this data sheet. The applicable general and referenced requirements of specification MIL-STD-2073-1 form part of this data sheet. Unless otherwise specified, materials will be minimum size IAW MIL-STD-2073-1.

Tolerances shall be in accordance with material specifications. Quality performance and testing requirements shall be in conformance with MIL-SRD-2073-1 or as specified hereon.(E)

REMARKS/ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.

(A) - **Interplant shipment.** Packaging and marking (commercial) for interplant shipment may only be used as indicated in EA-F-1473

(B) - Fan (5-19-9431) to be foam in place in accordance with MIL-STD-1191, Technique I or II using specified container and foam material. Wrap item completely in L-P-378, Type I or II, Grade Optional, Finish 1, Size 40 x 24 inches and secured with 1/2 WIDE PPP-T-76 tape. Fan to be centered vertically and longitudinally within unit pack container during foaming operation. As an option, Technical VIII may be used

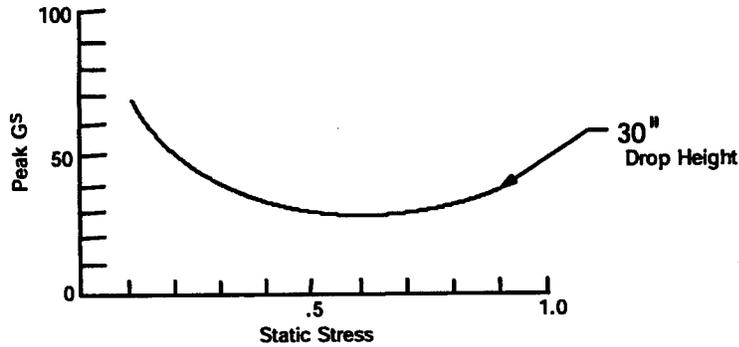
ITEM DATA (APPROX) ITEM CODE -Z23 ITEM SIZE - 1 1/8 x DIA. x 1 7/8 inches ITEM WEIGHT - .02 lbs.	Prepared by: <i>nj matassa</i>		Revised by: <i>jd stallings/contr</i>		
	SBCCOM 81361 AMSSB-REN-SS	JDS	S4L3015-001 -001	Y21-047 C	16 NOV 01
		JGS	S1L5418 -0019	Z03-051 B	19 DEC 86
	1      2	JGS	S7K0716 -0006	Y21-003 A	25 Aug 87
			APPROVAL	REVISION	DATE

# SPECIAL PACKAGING INSTRUCTION(Continued)

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- (C) - Foam material to conform to the follow static stress curve. The performance of cushioning to be within 20 percent of curve.



- (D) - Unit pack will serve as the level C pack. In addition to closure requirements specified, container shall be reinforced using nonmetallic or tape banding in accordance with reinforcing requirements in PPP-B-636.
- (E) - The preproduction (first article) and quality conformance inspection and testing requirements for level A unit packing shall be in accordance with EA-F-1473; packing inspection shall be in accordance with quality conformance inspection requirements of MIL-STD-2073-1.